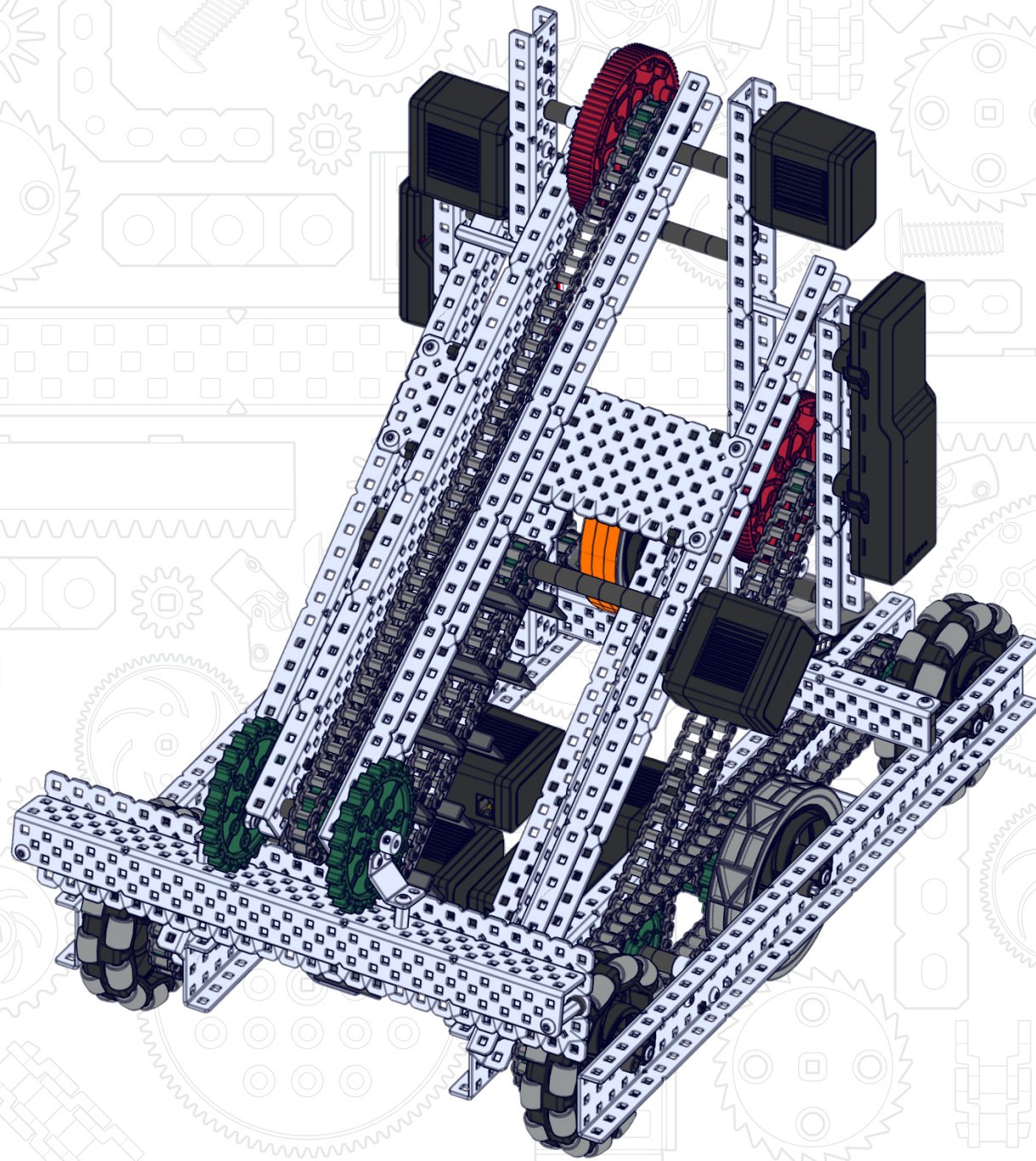




Super Flip Build Instructions



276-8001-752

Parts List

All V5 Control System, gears, wheels, wires, and structure are not to scale
All other parts listed are 1:1 scale



52x 8-32 Nylock
276-1027-001



7x 8-32 x 0.25 in
276-4990-001



61x 8-32 x 0.375 in
276-4991-001



12x 8-32 x 0.5 in
276-4992-001



2x 8-32 x 0.625 in
276-4993-001



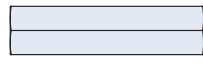
10x 8-32 x 0.75 in
276-4994-001



8x 8-32 x 1.25 in
276-4997-001



2x 0.5 in
275-1014-001



8x 1 in
275-1016-001



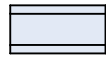
5x 2 in
275-1018-001



2x 276-2250-006



54x 276-2250-005



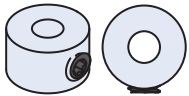
3x 276-2250-007



26x 276-6009-003



2x 276-6020-001



18x 276-6103-000



8x

276-1025-001



14x 0.125 in
276-5912-001



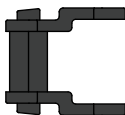
27x 0.25 in
276-5913-001



13x 0.375 in
276-5914-001



56x 0.5 in
276-5915-001



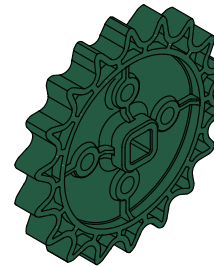
341x 276-2252-001



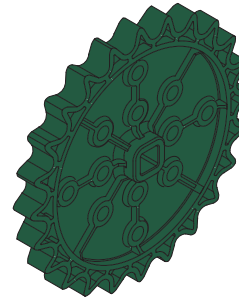
4x 6T 276-2252-003



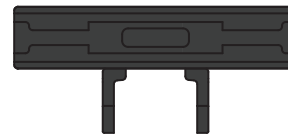
6x 12T 276-2252-004



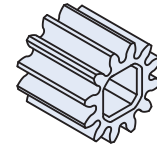
6x 18T 276-2252-005



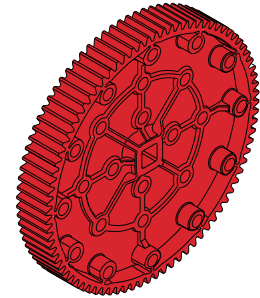
2x 24T 276-2252-006



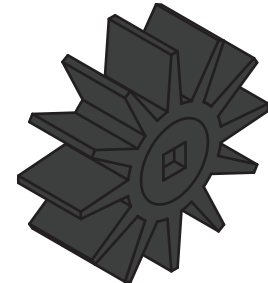
11x 276-2214-002



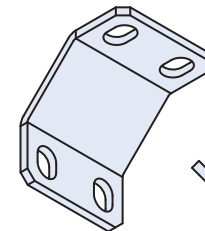
3x 12T Pinion 276-2250-008



2x 84T 276-3438-331



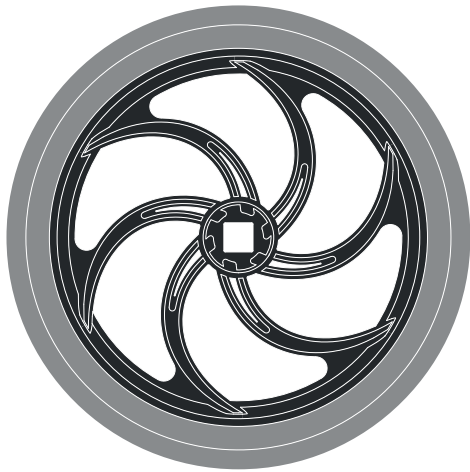
4x 276-1499-000



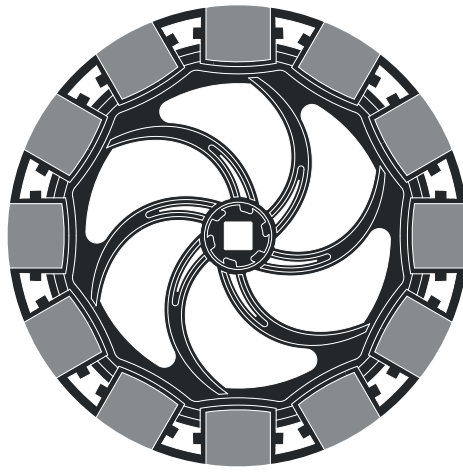
2x 276-2577-001



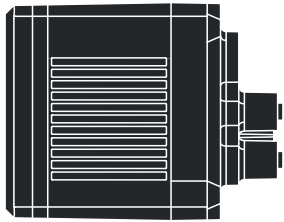
11x 276-2214-004



3x 276-6299-000



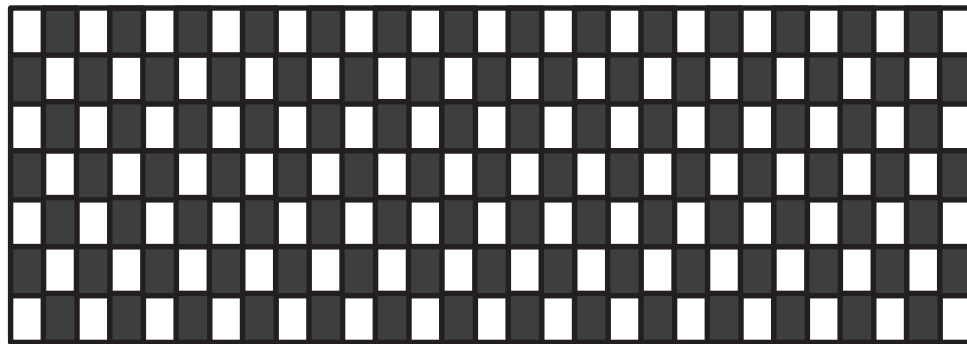
4x 276-6298-000



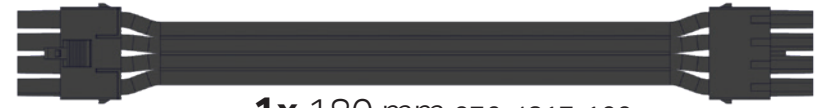
7x 276-4840



1x 276-4858



2x 275-0120-001



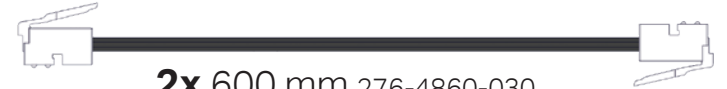
1x 180 mm 276-4817-100



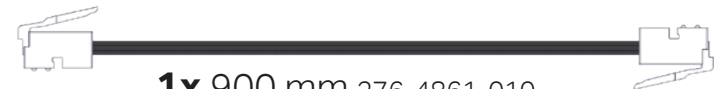
1x 200 mm 276-4860-010



1x 300 mm 276-4860-020



2x 600 mm 276-4860-030



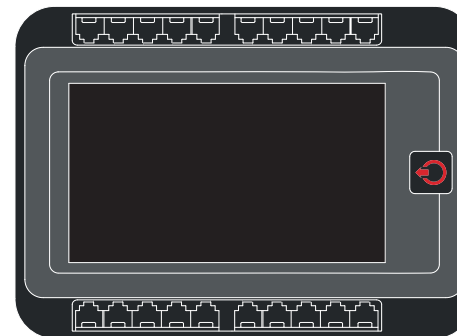
1x 900 mm 276-4861-010



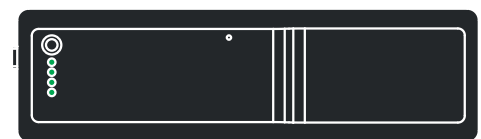
1x 1200 mm 276-4861-020



2x 1500 mm 276-4861-030



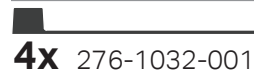
1x 276-4810



1x 276-4811



1x 276-4831

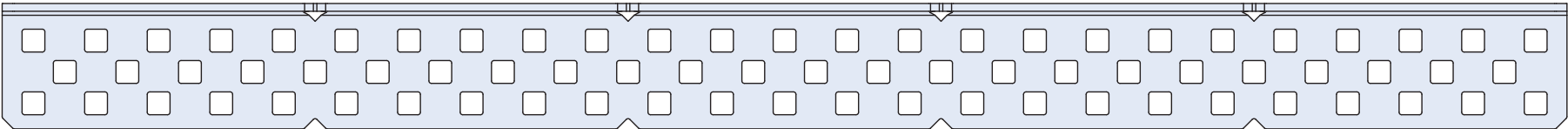


4x 276-1032-001

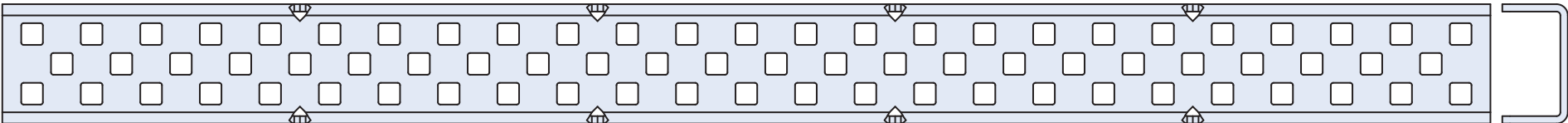


3x 275-1089-001

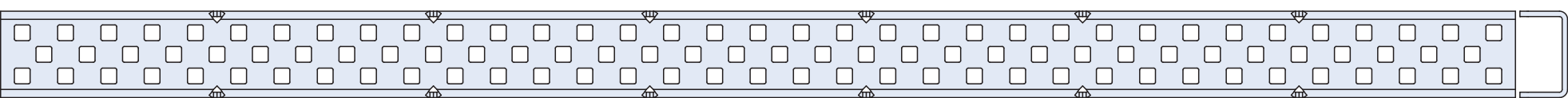
6x 276-1149-001



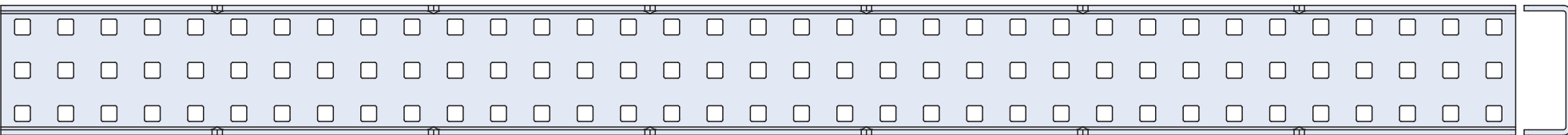
3x 276-2319-001



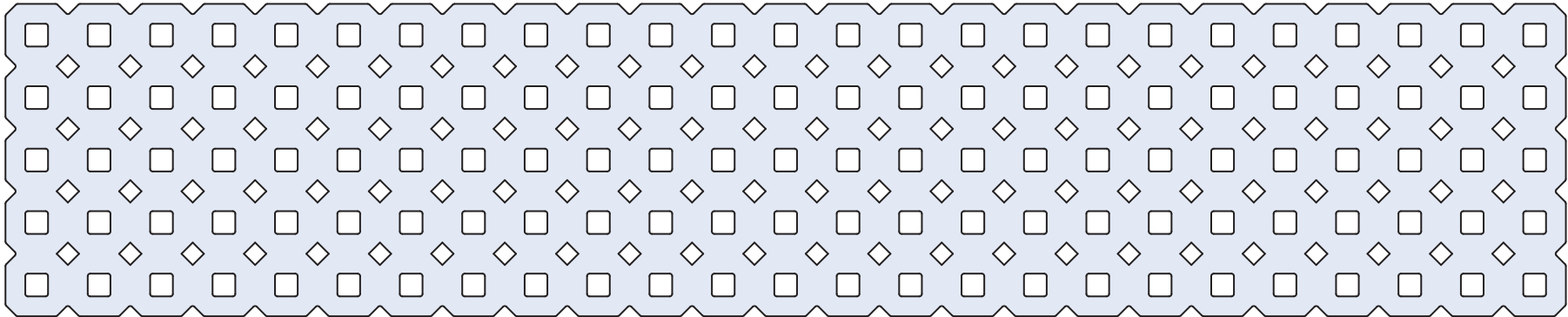
1x 276-2288-001



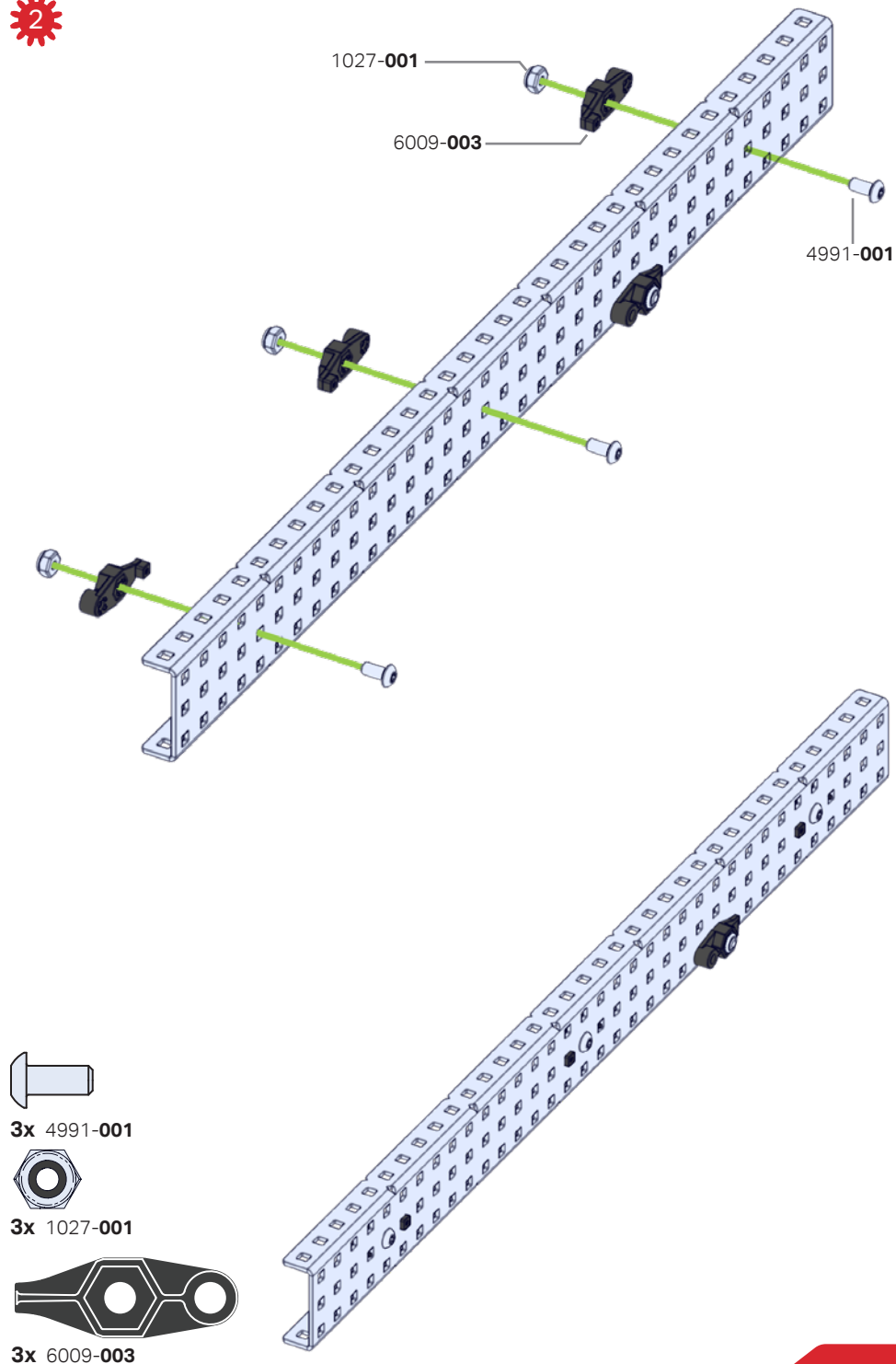
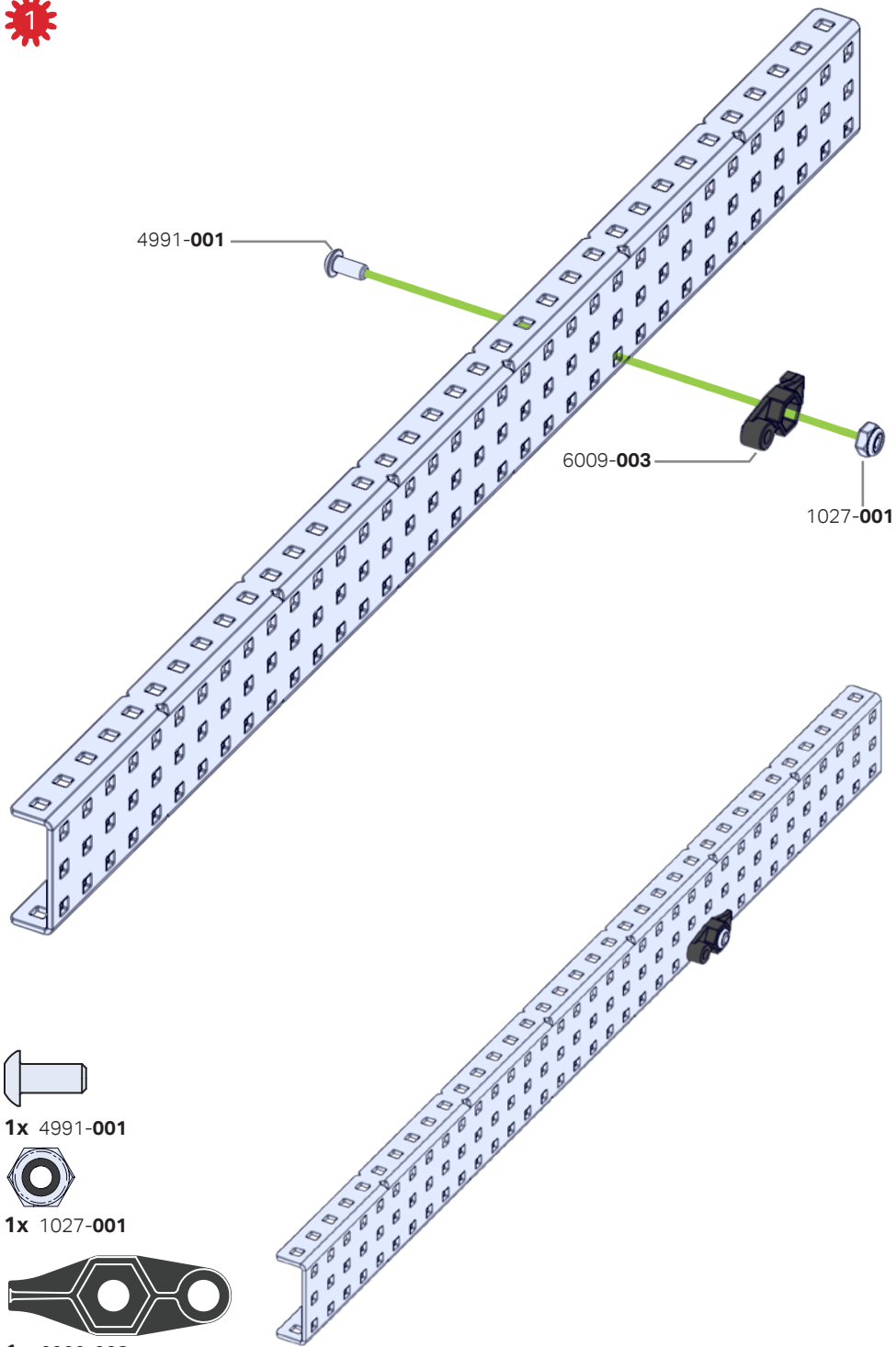
7x 276-2289-001



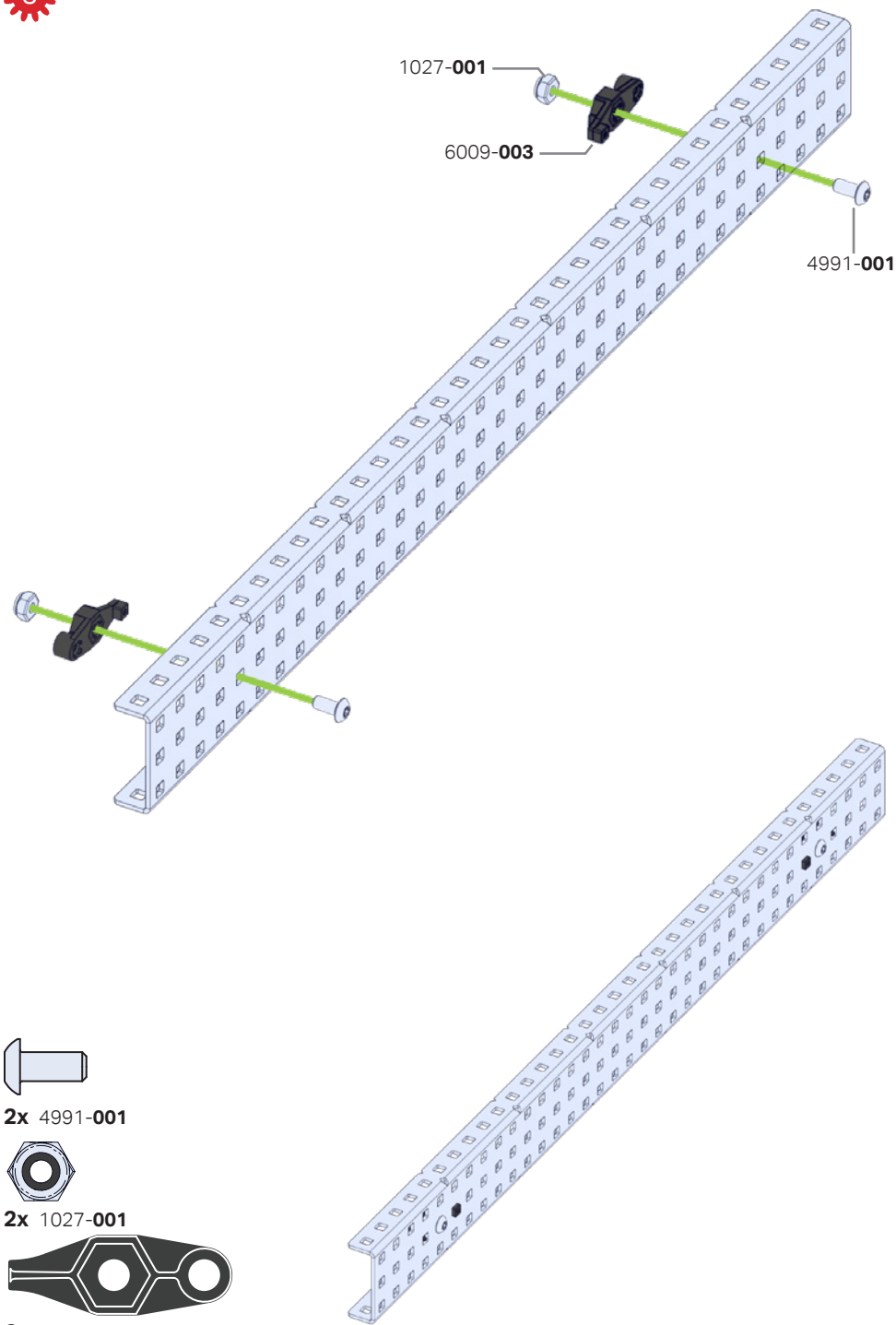
4x 276-4359-002



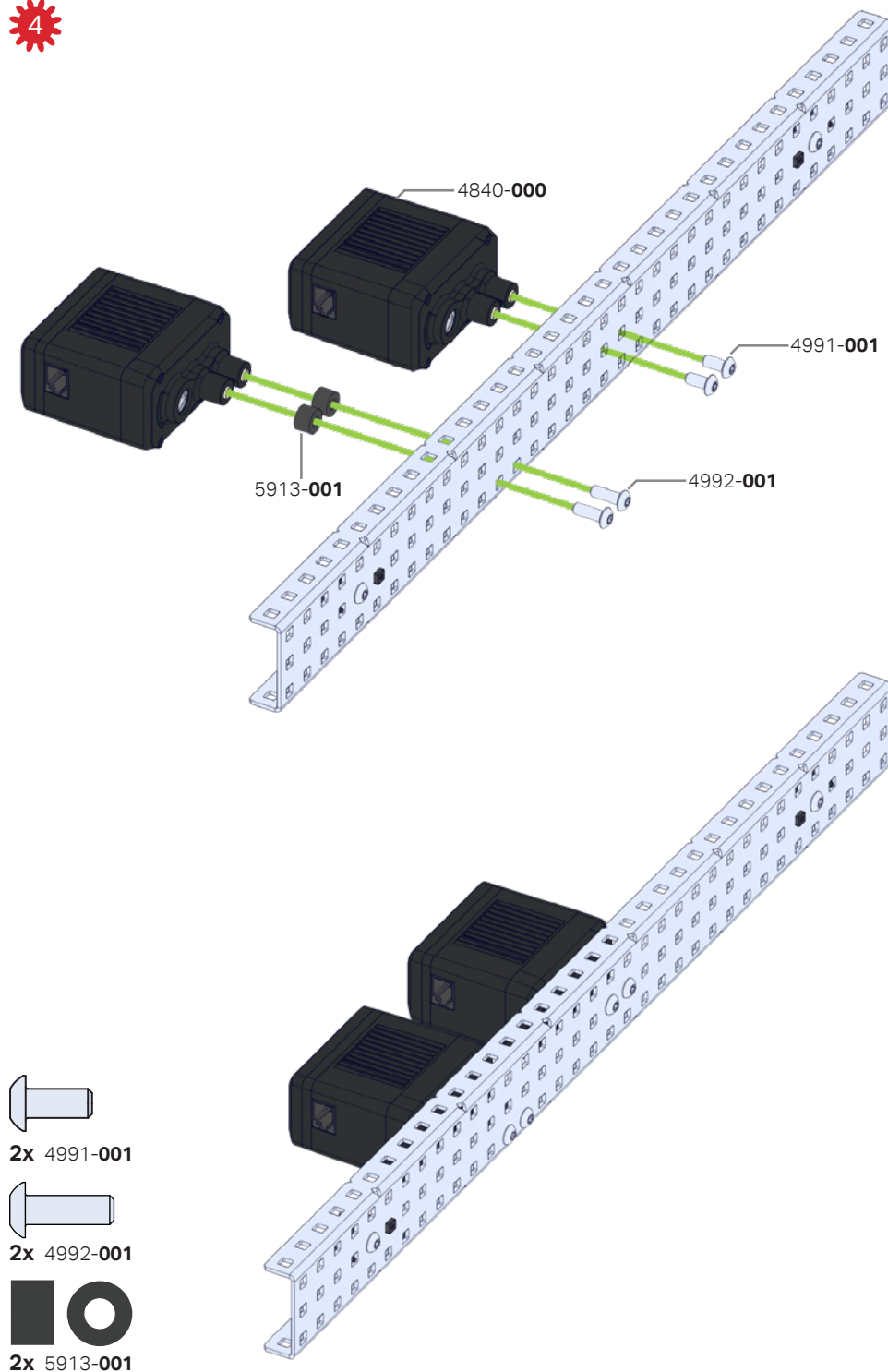
2x 276-2311-001



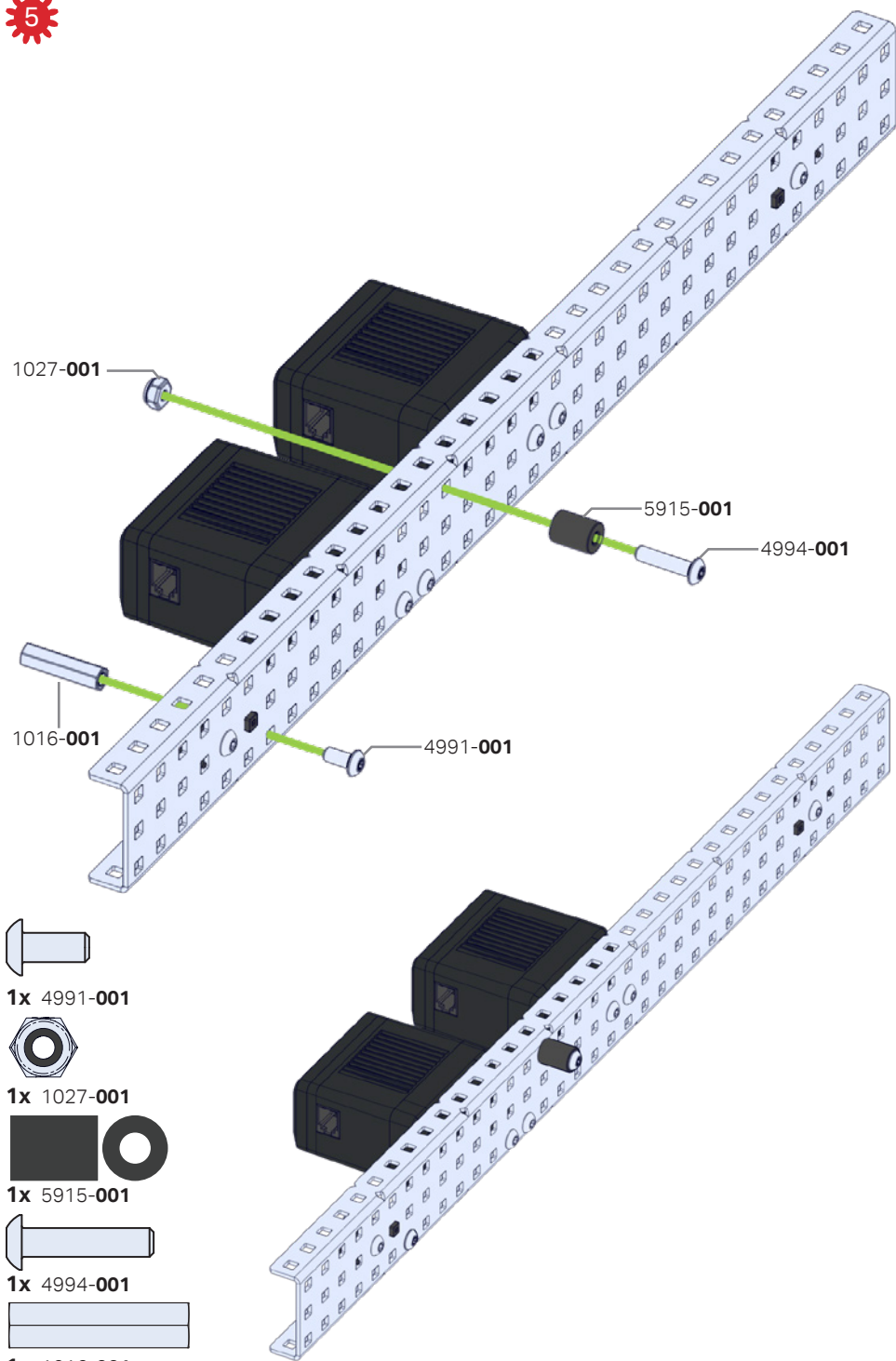
3



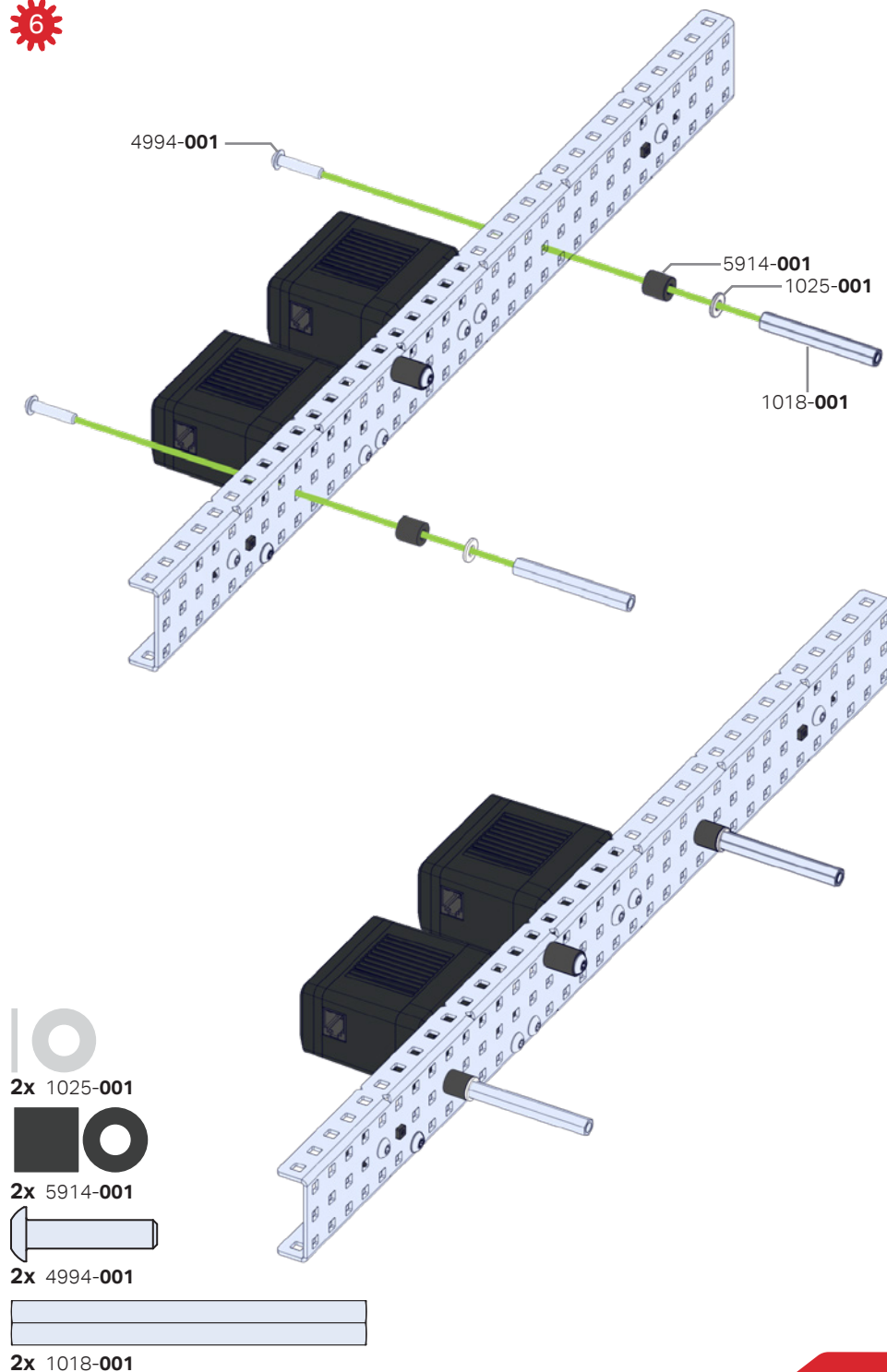
4



5



6

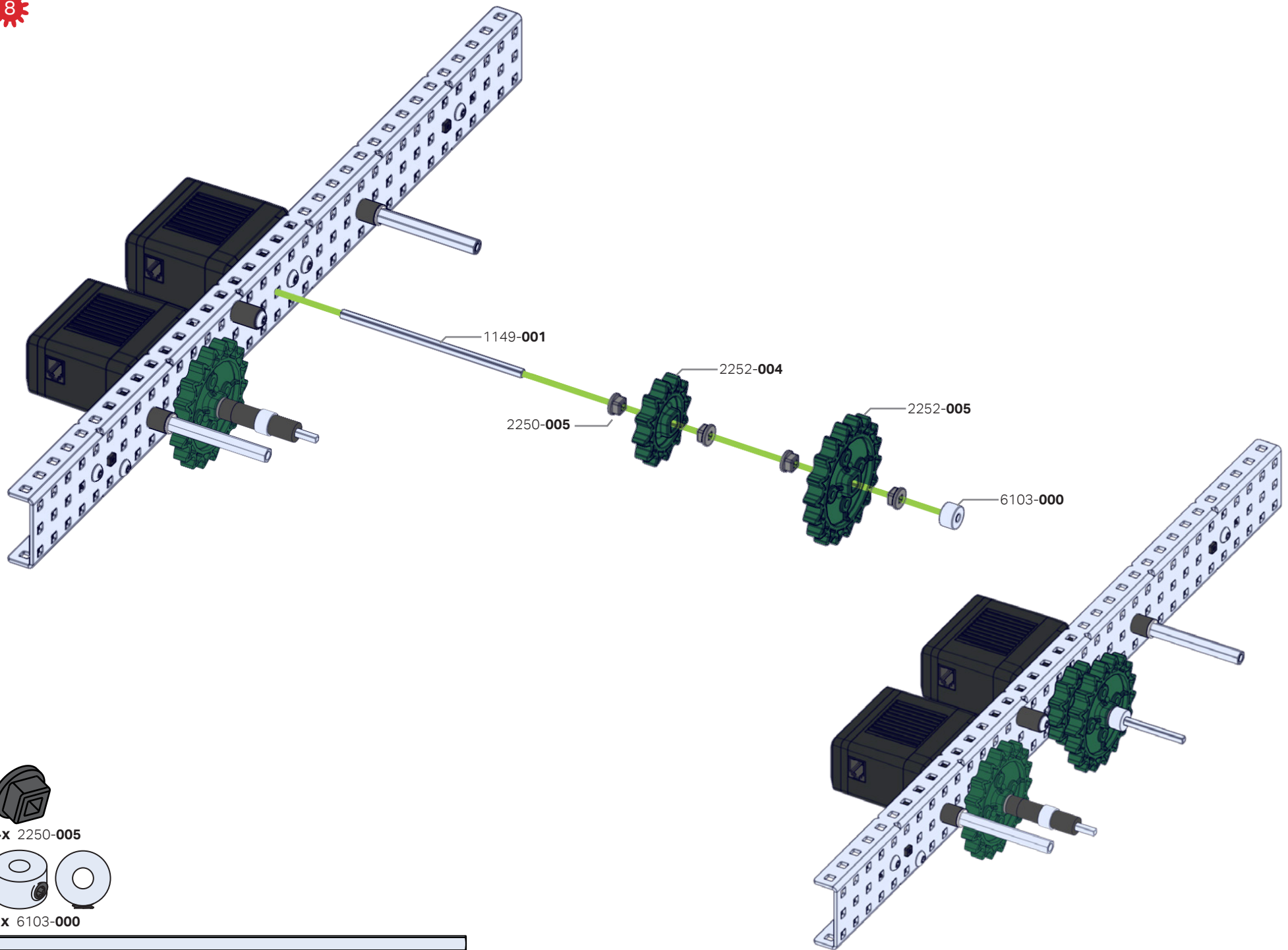


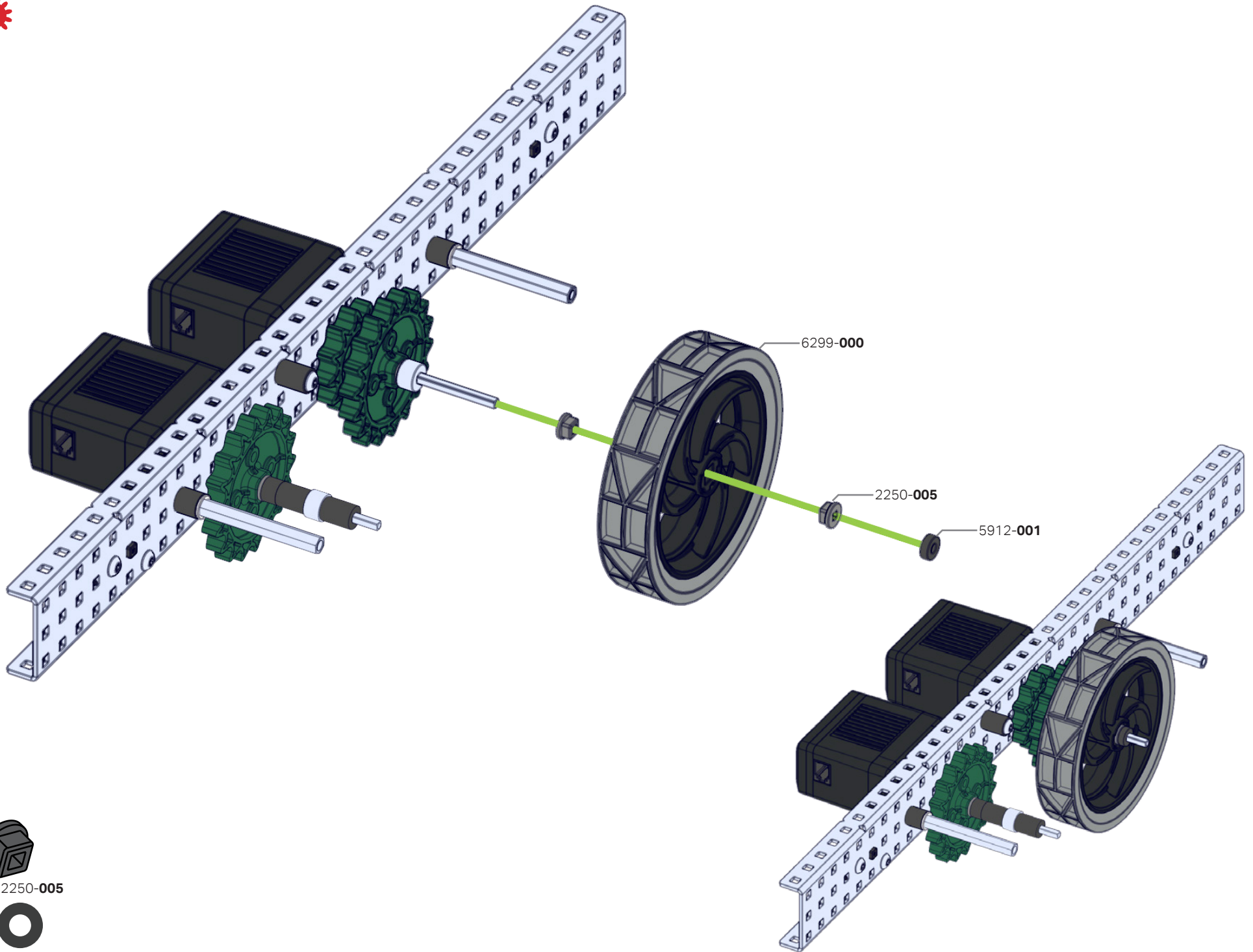


10



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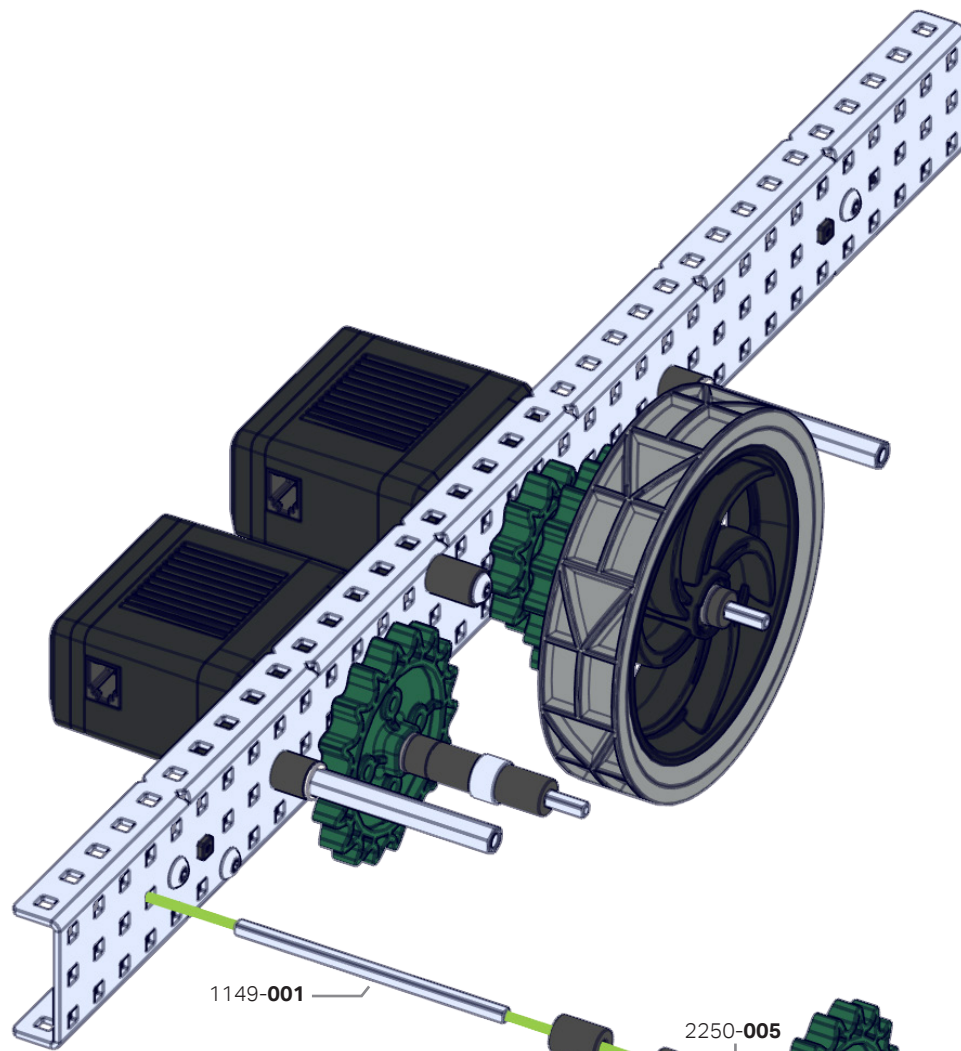


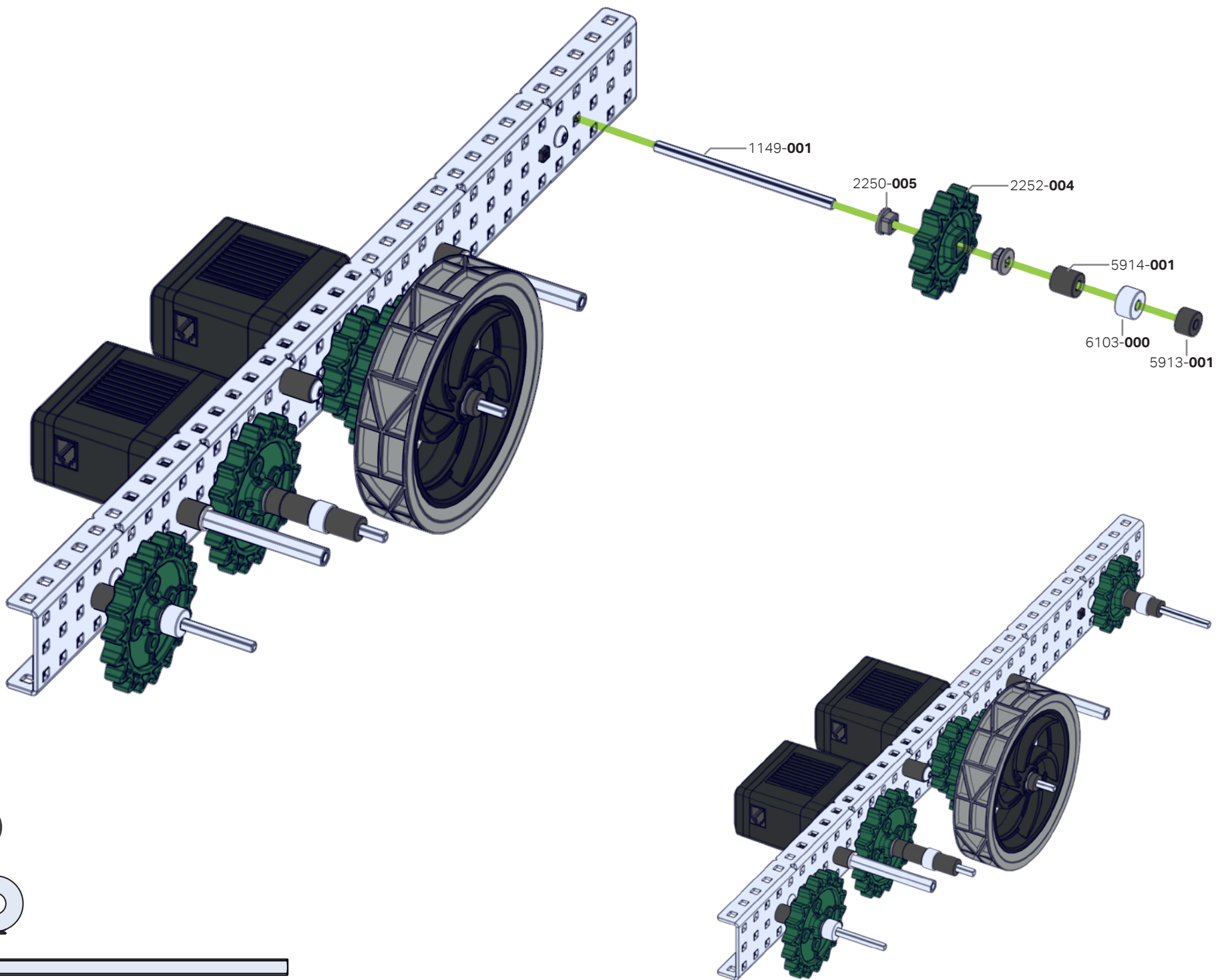


2x 2250-005



1x 5912-001





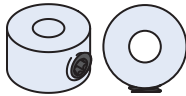
2x 2250-005



1x 5913-001



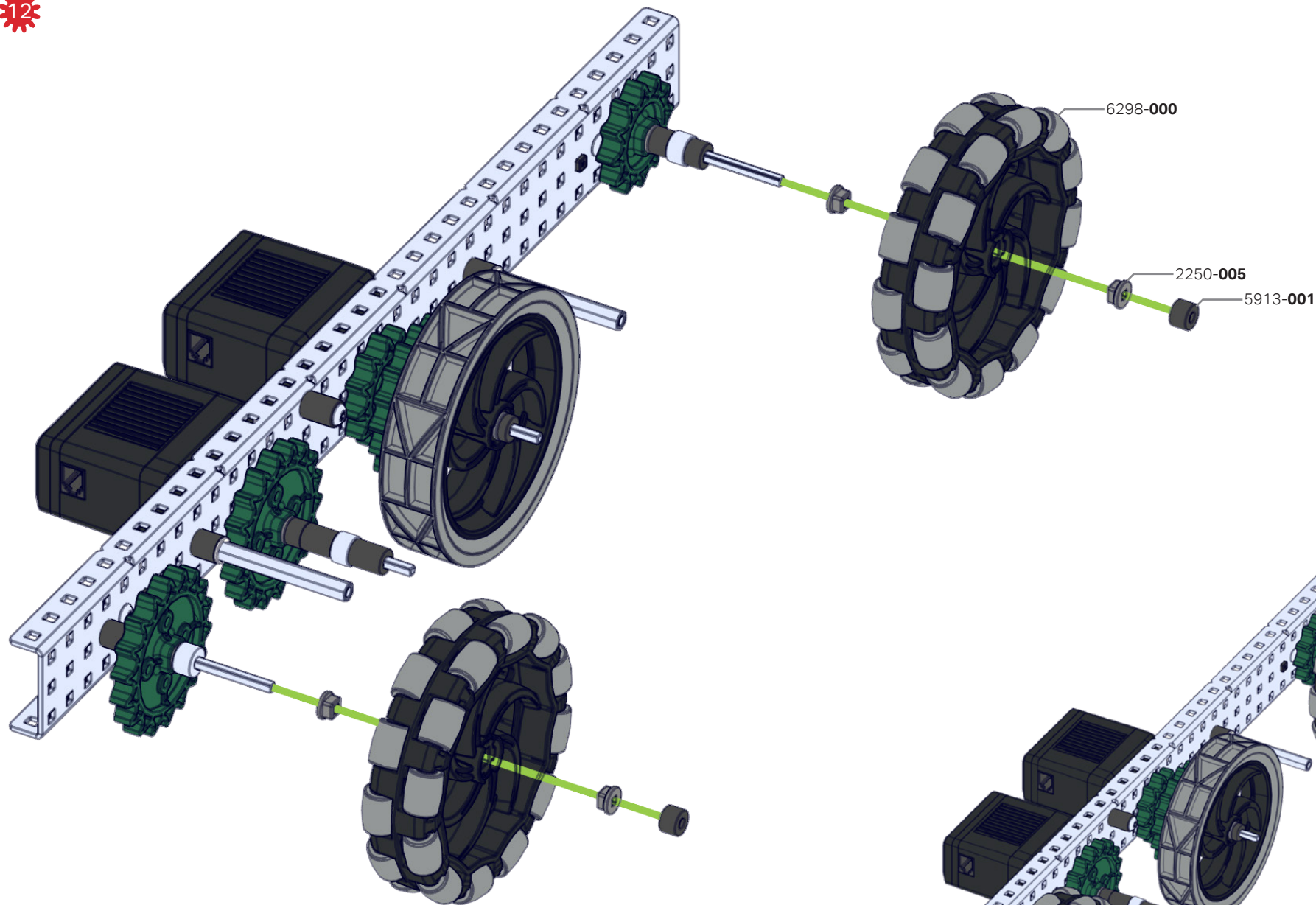
1x 5914-001



1x 6103-000



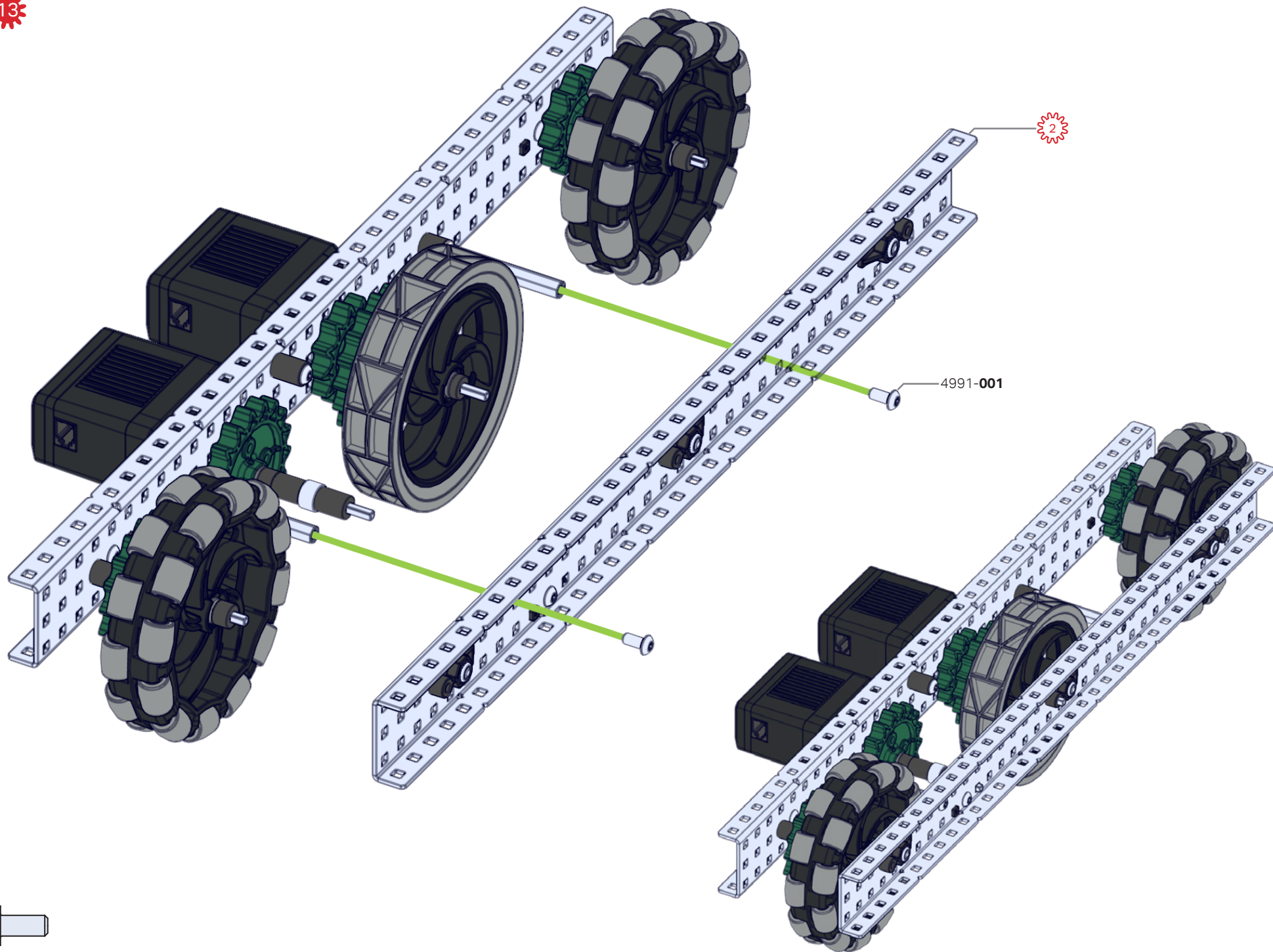
1x 3 in 1149-001



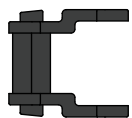
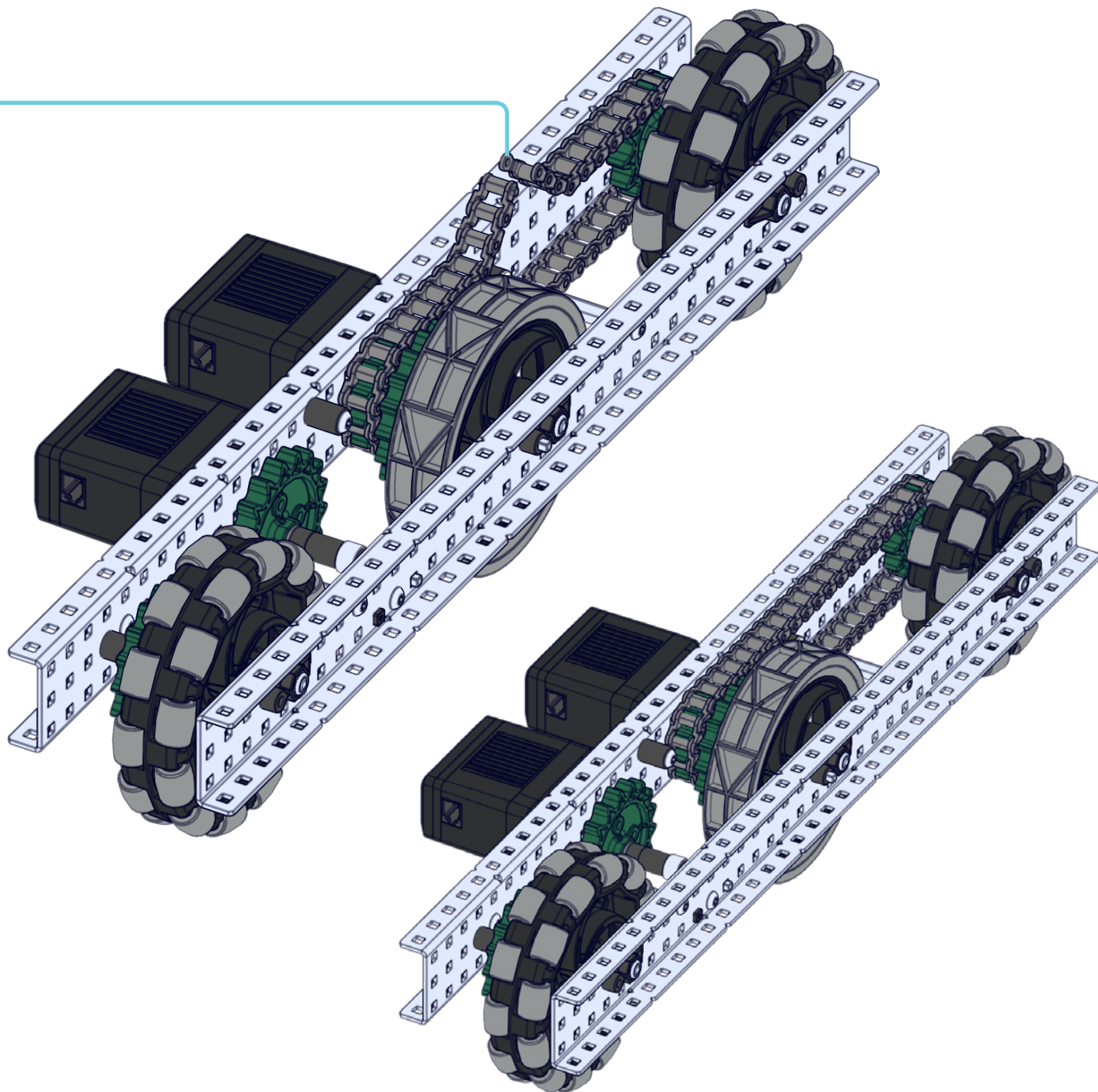
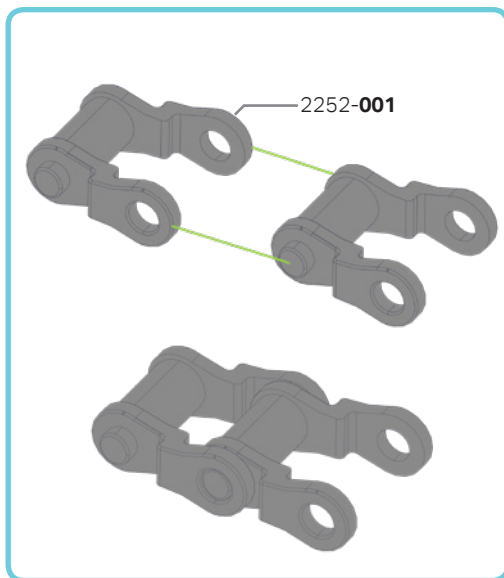
4x 2250-005



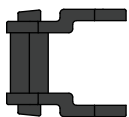
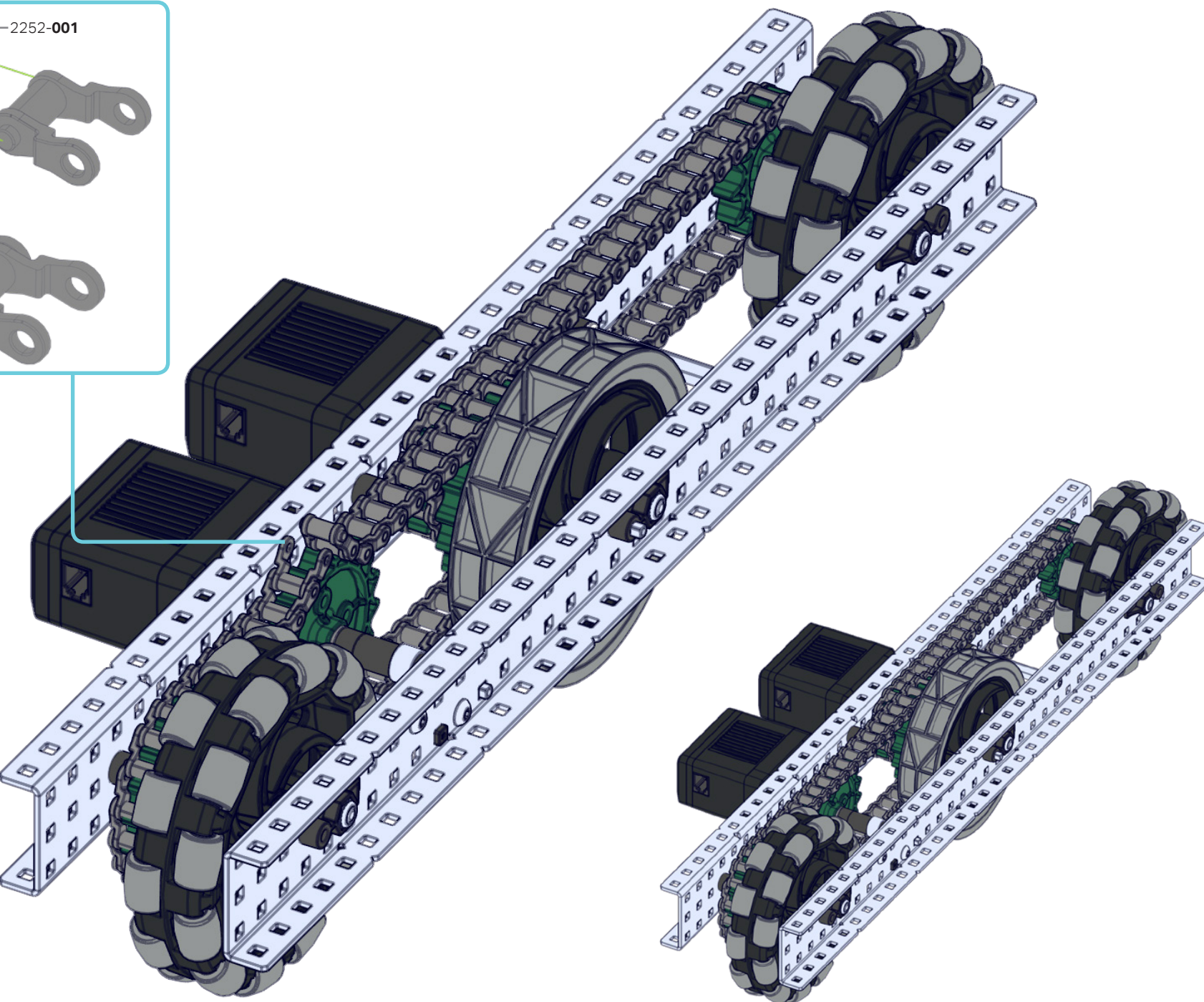
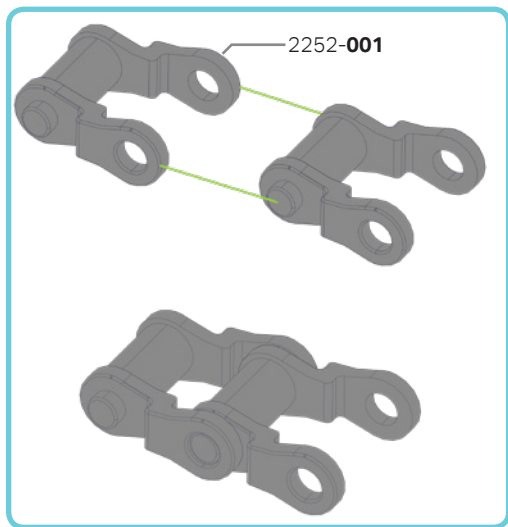
2x 5913-001



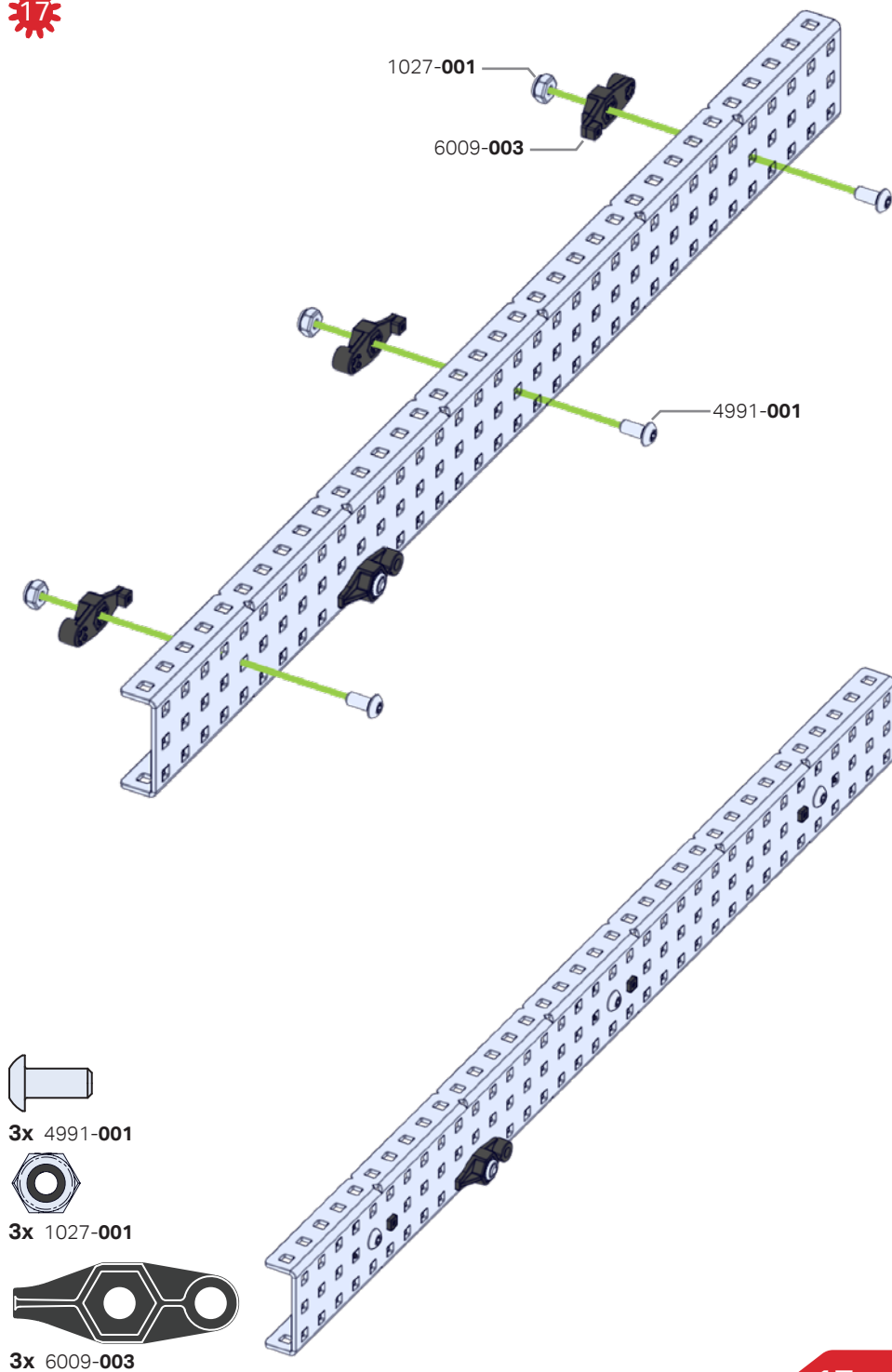
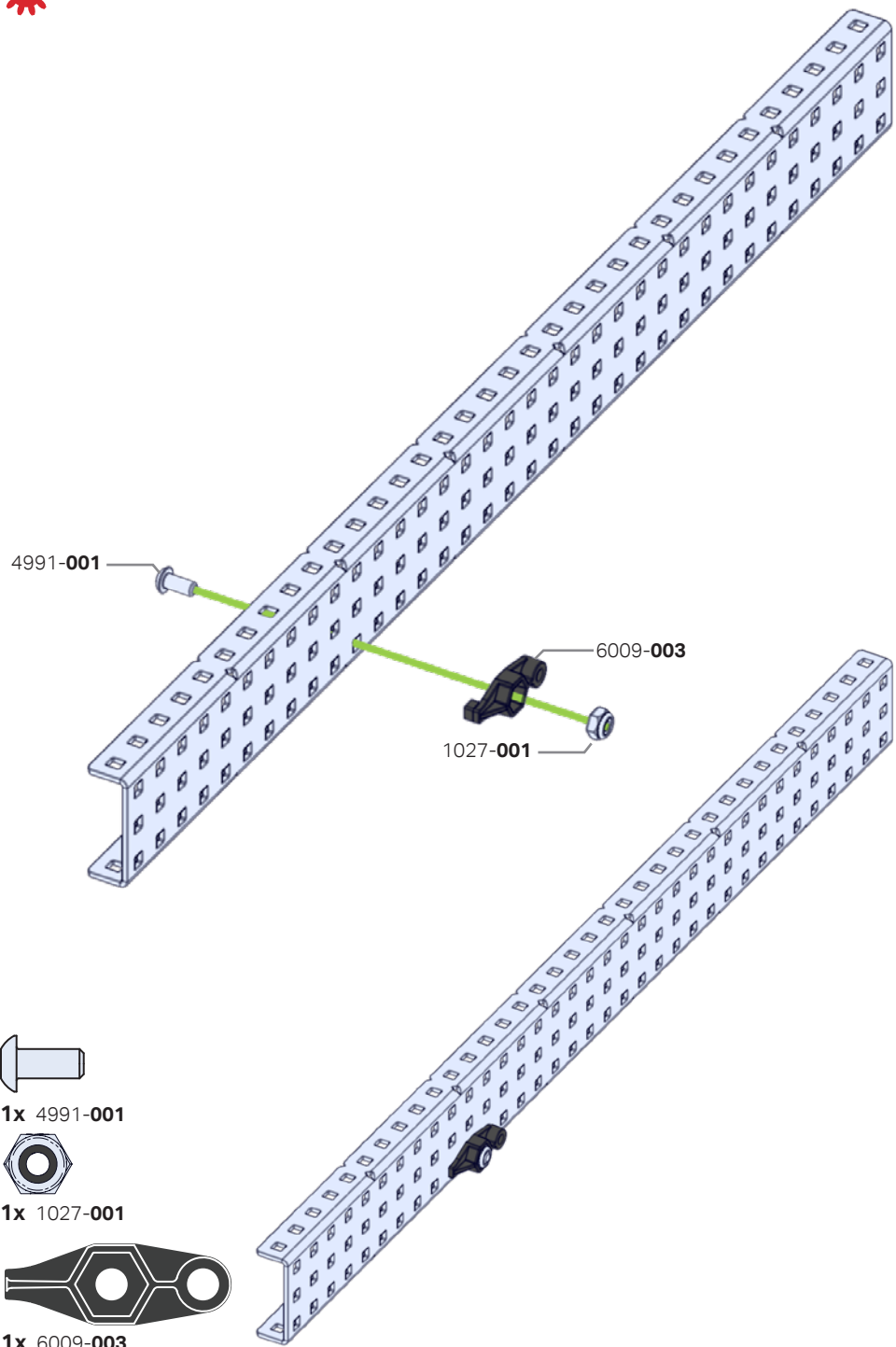
2x 4991-001



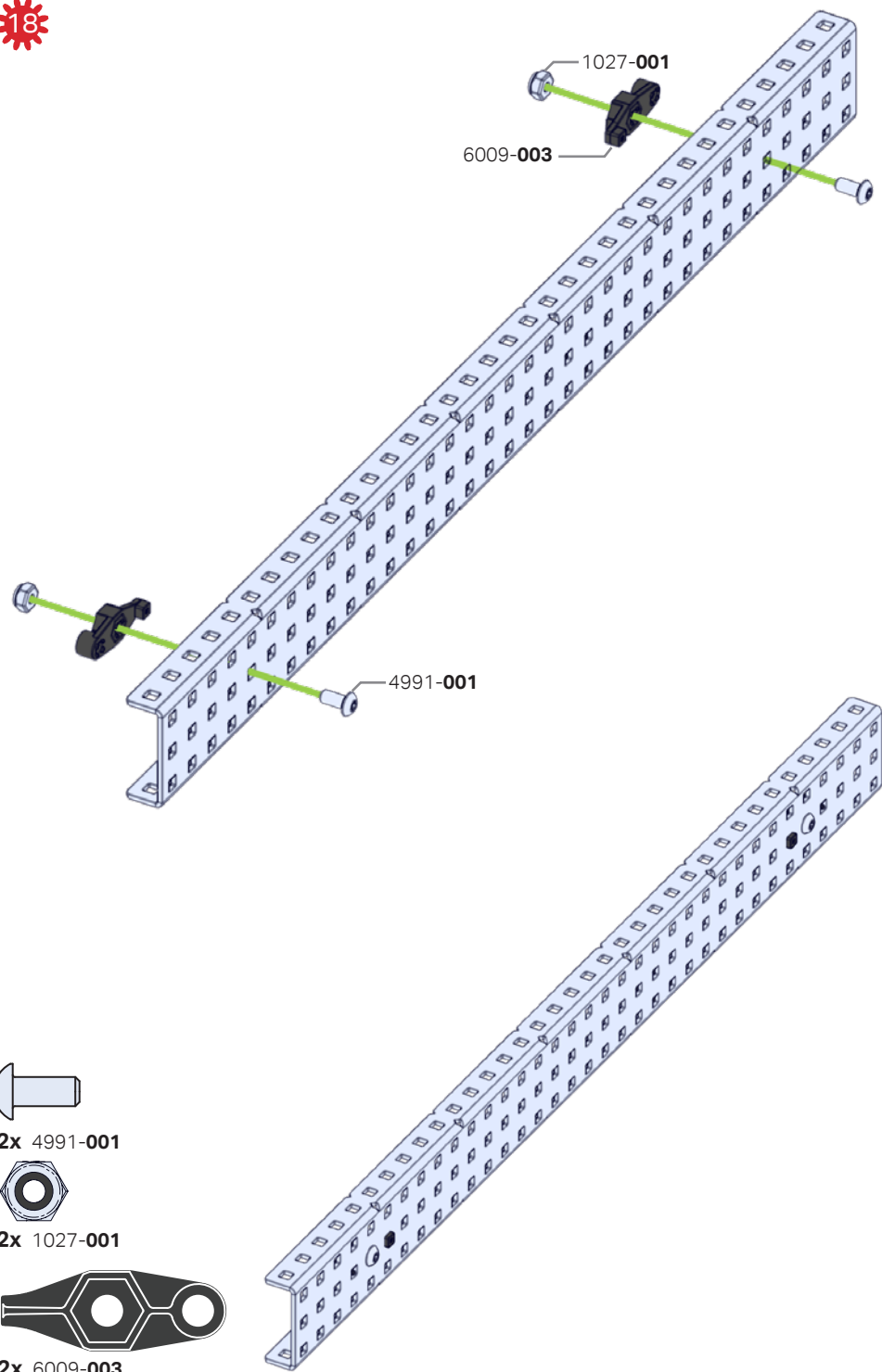
48x 2252-001



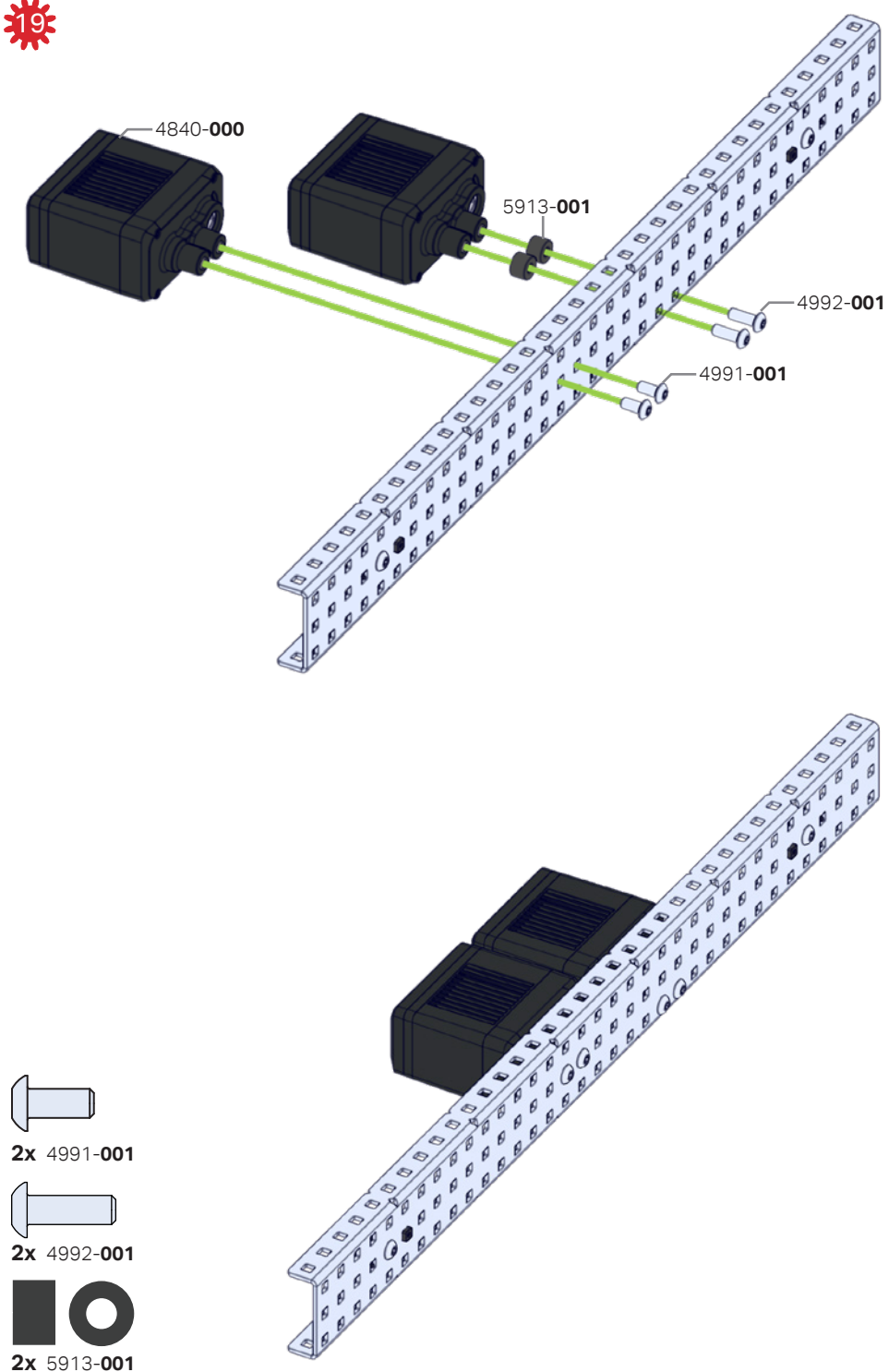
54x 2252-001

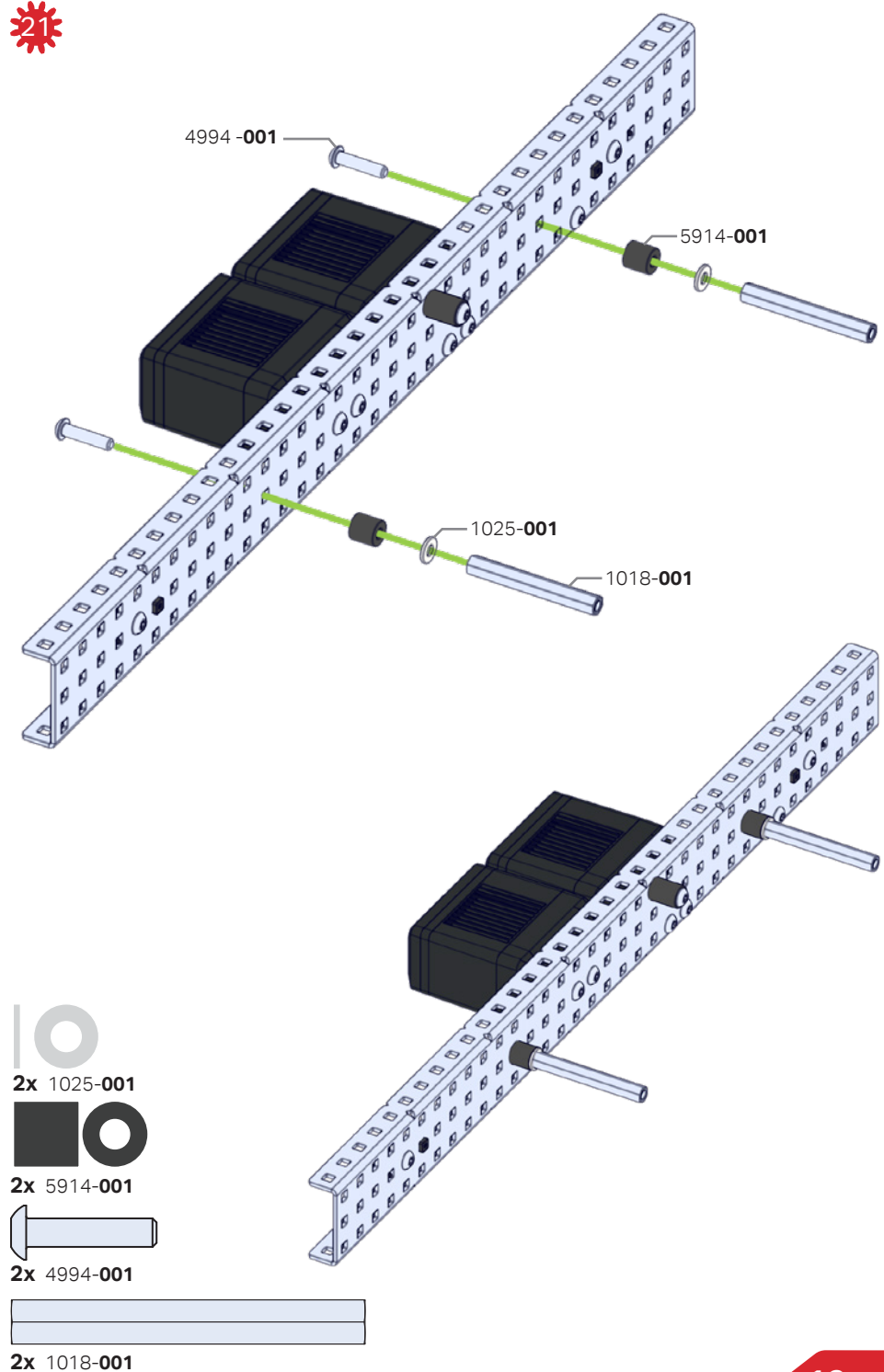
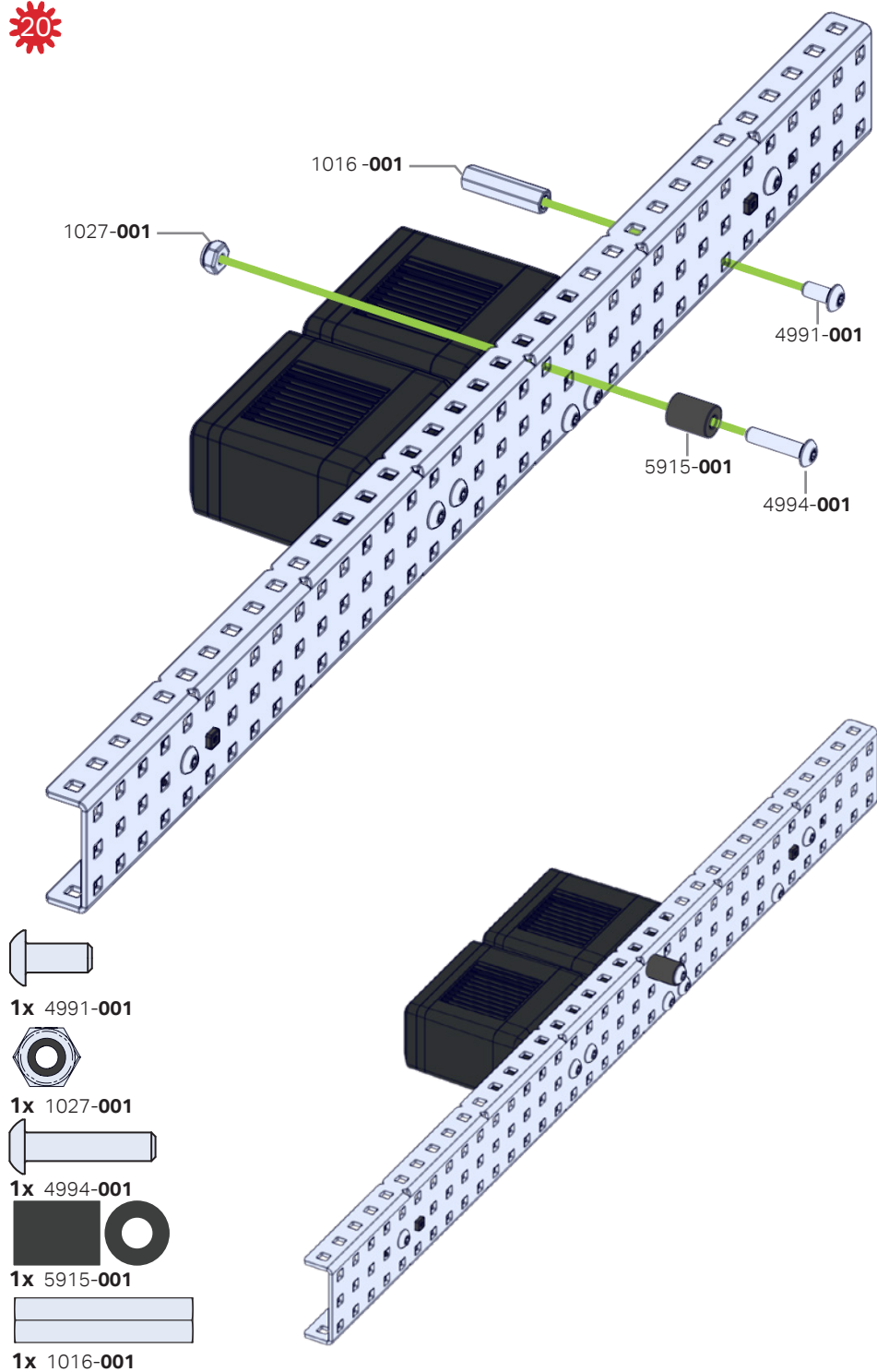


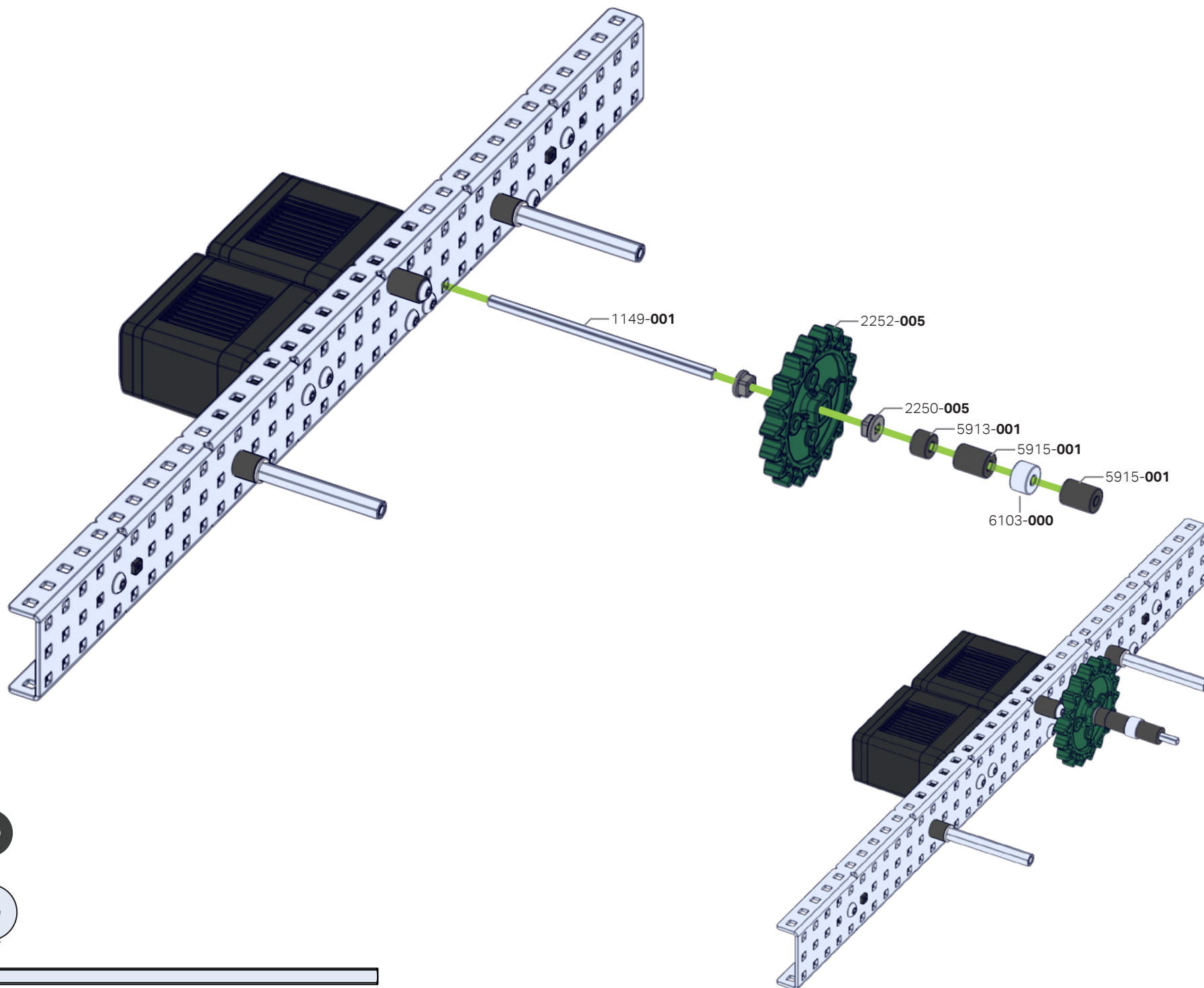
18



19







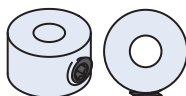
2x 2250-005



1x 5913-001



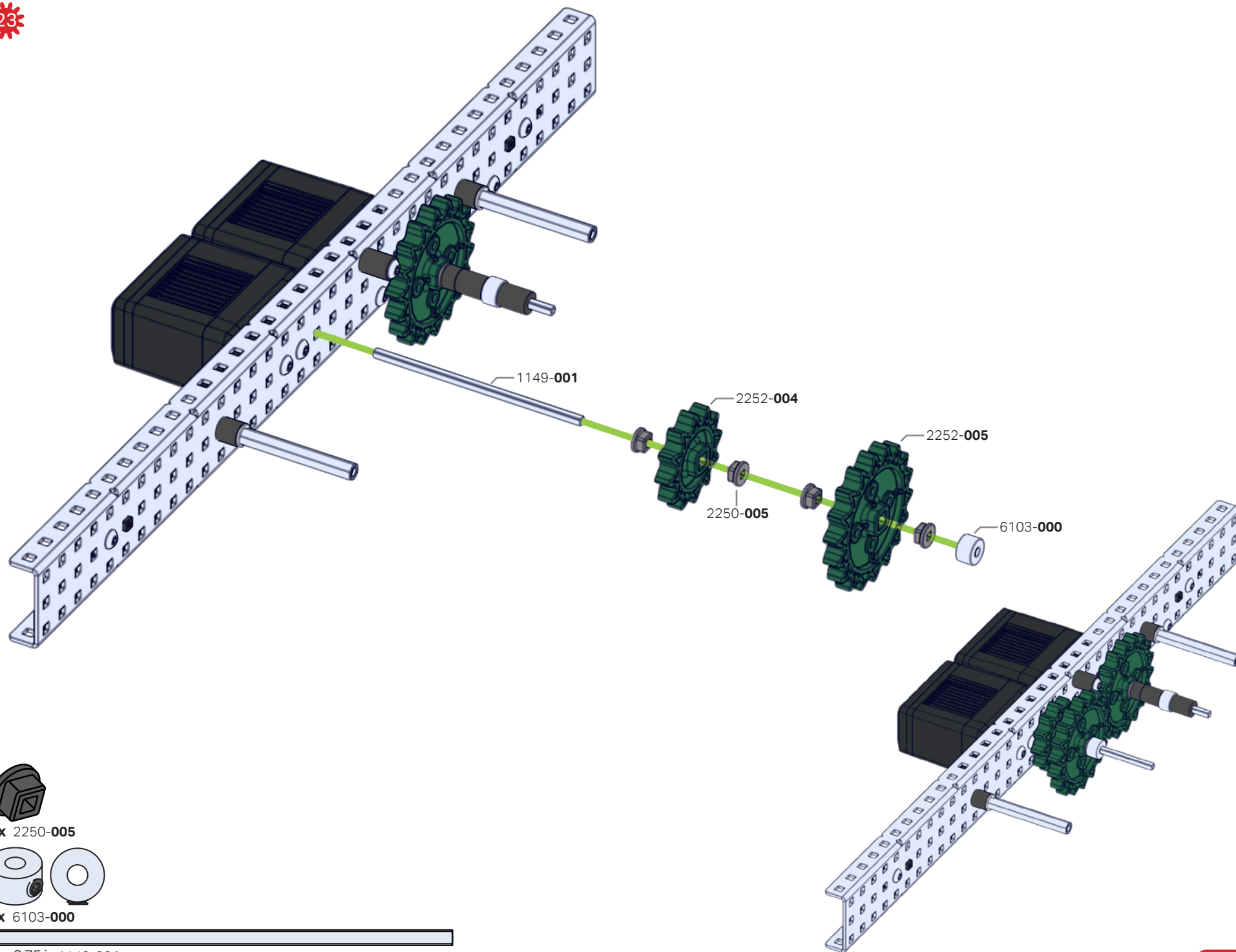
2x 5915-001

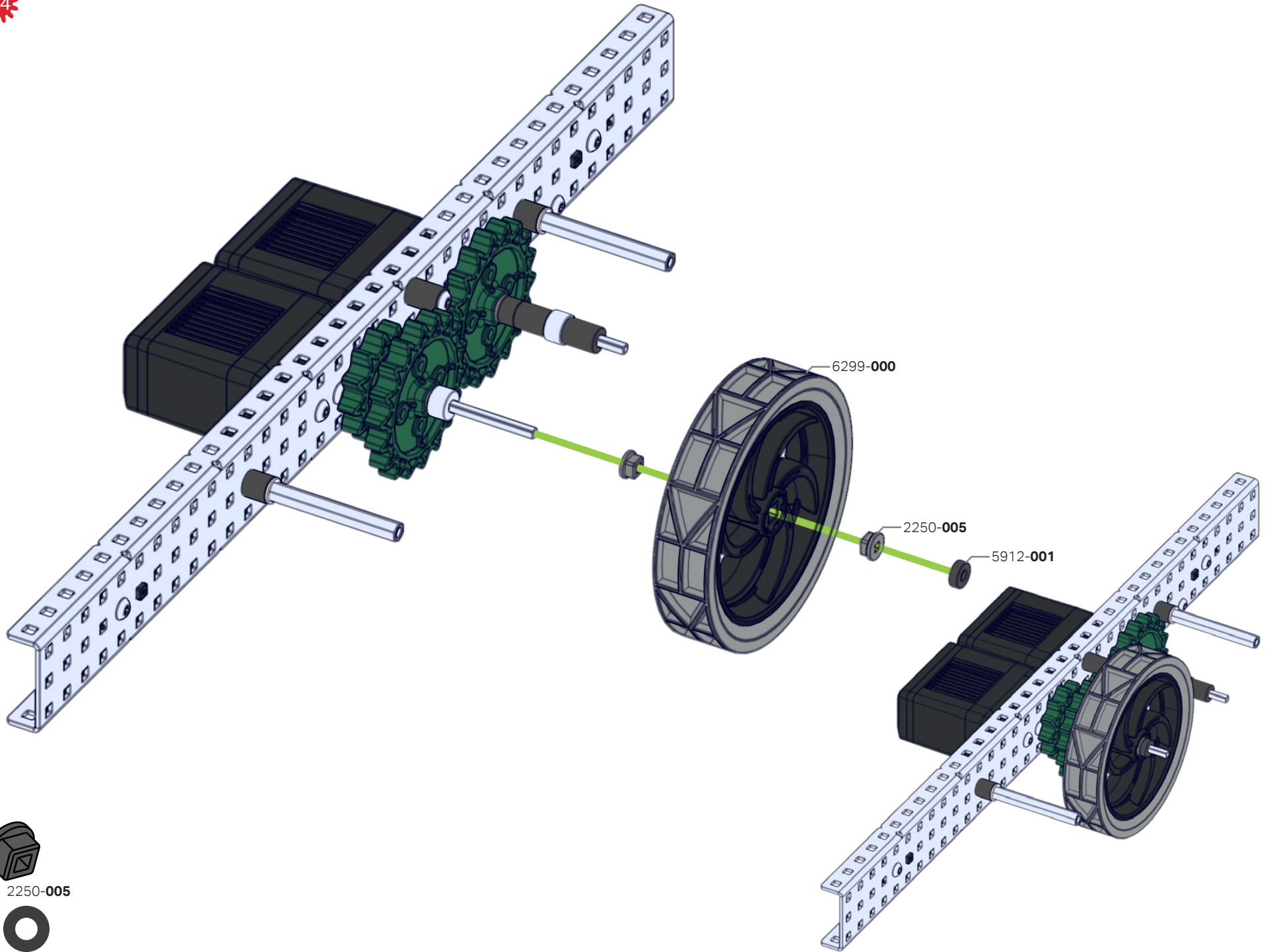


1x 6103-000



1x 3.75 in 1149-001





2x 2250-005



1x 5912-001



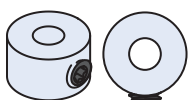
2x 2250-005



1x 5913-001



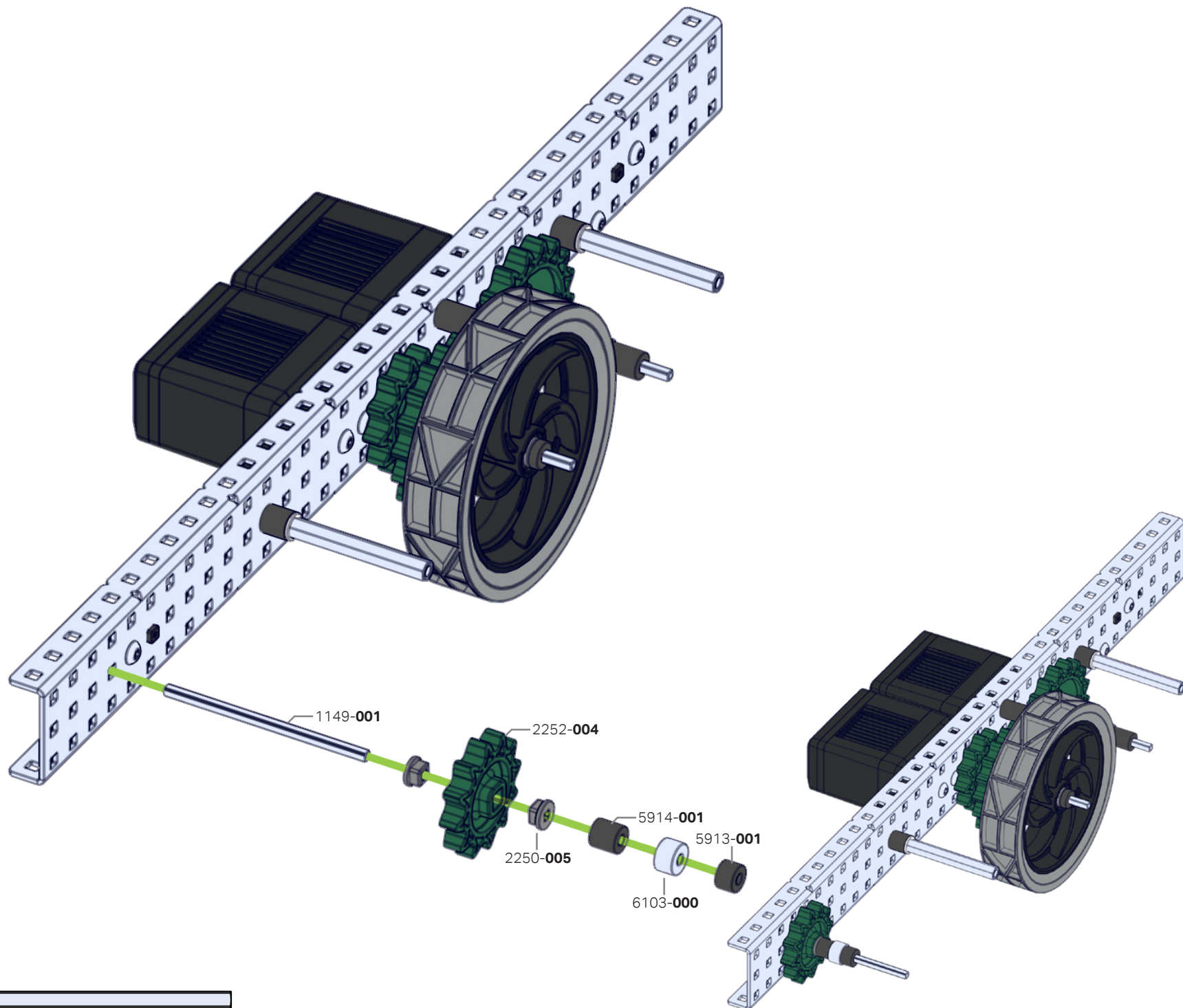
1x 5914-001

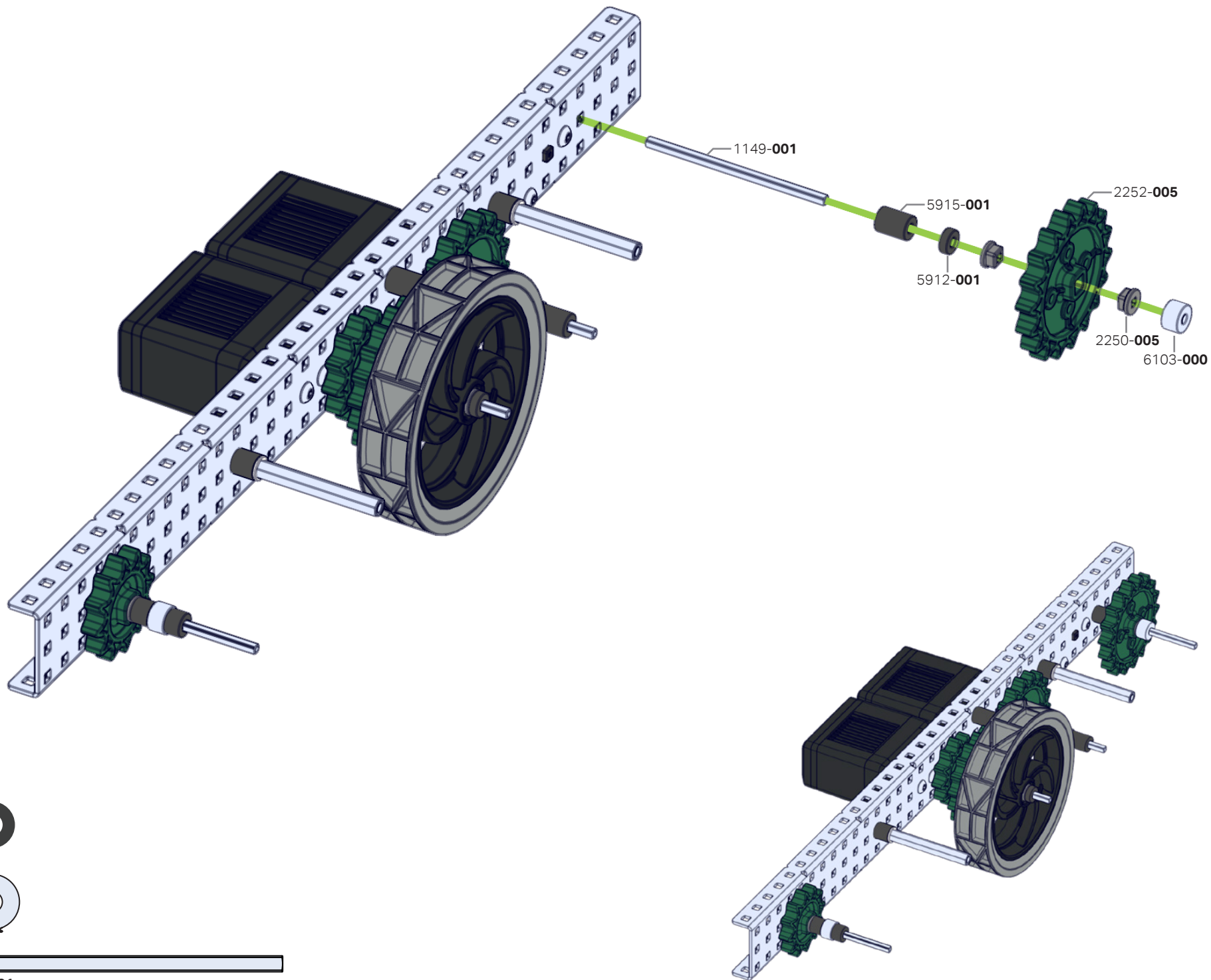


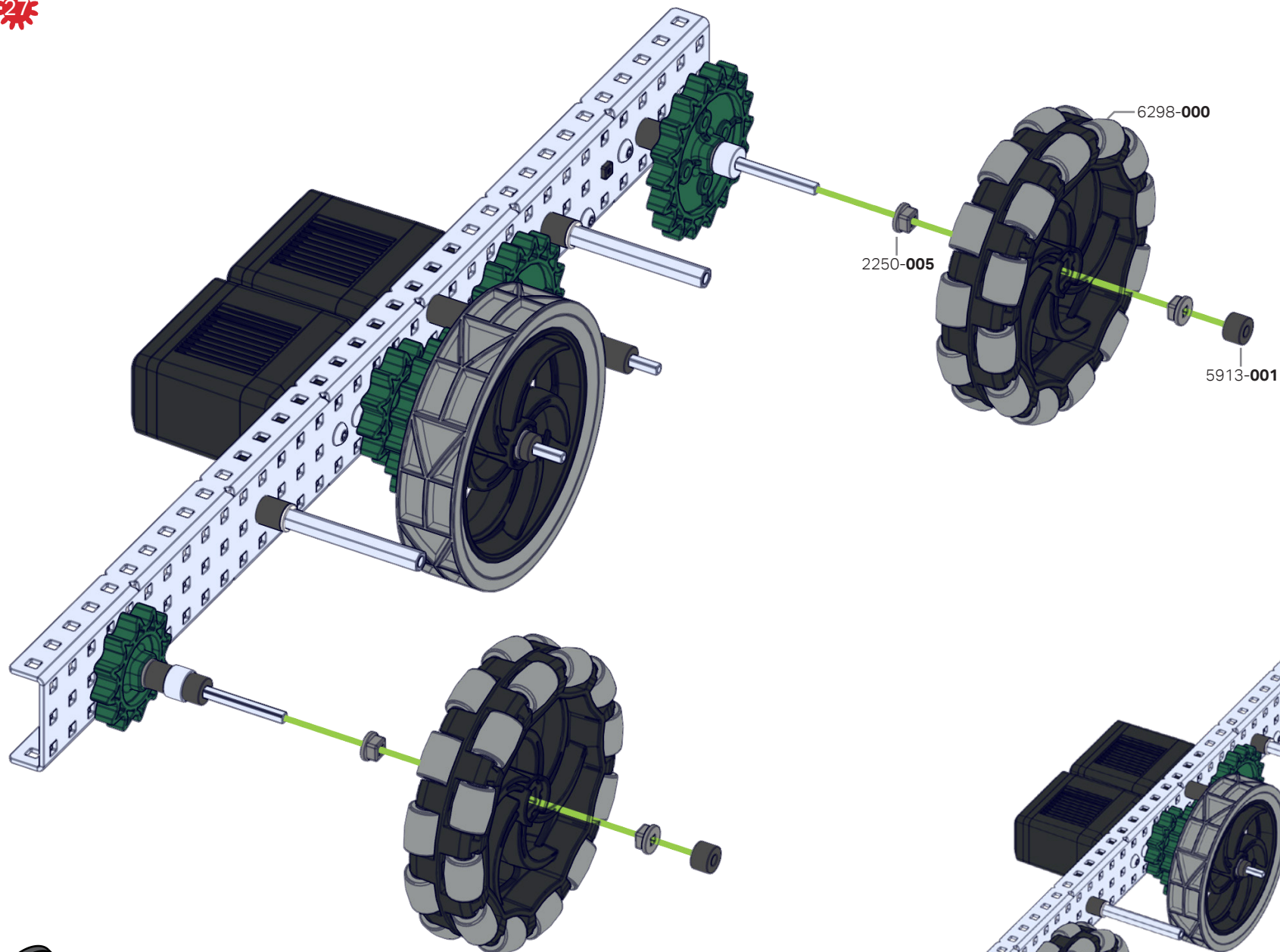
1x 6103-000



1x 3 in 1149-001



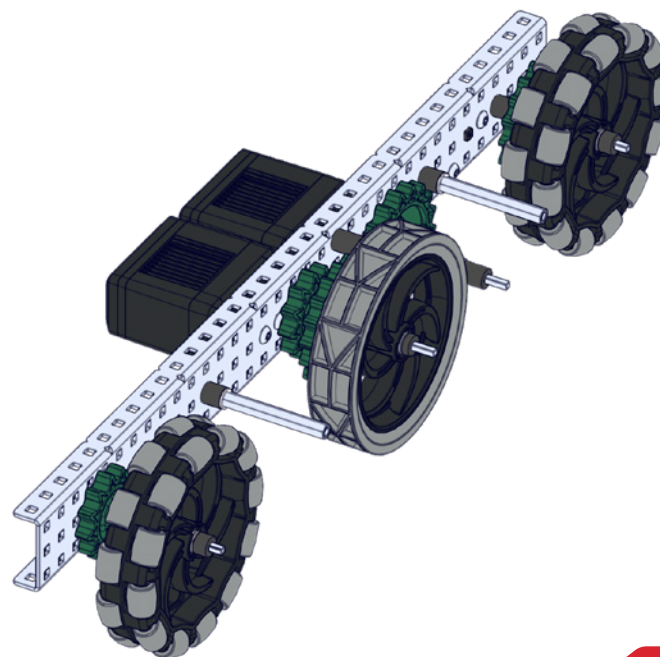


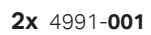


4x 2250-005

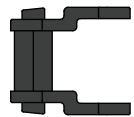
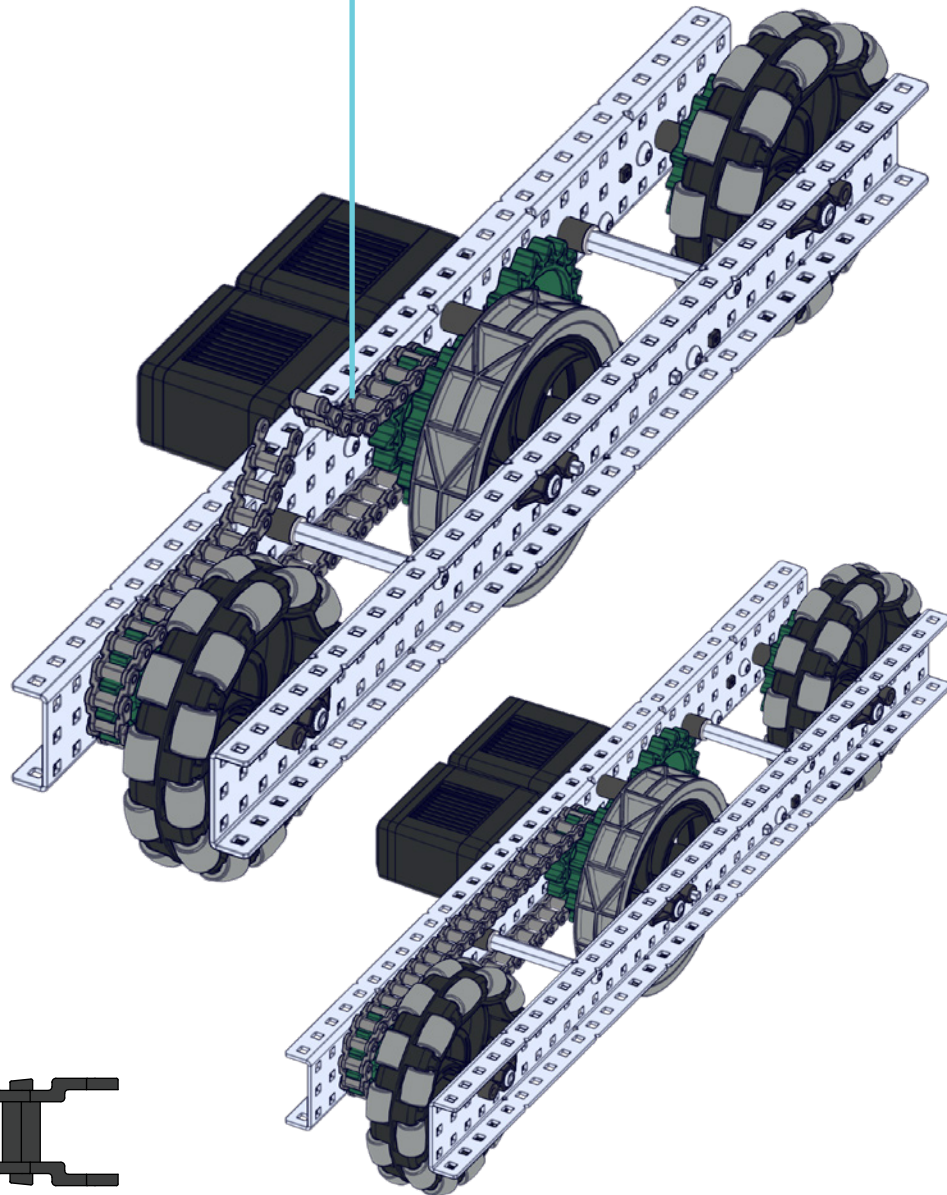
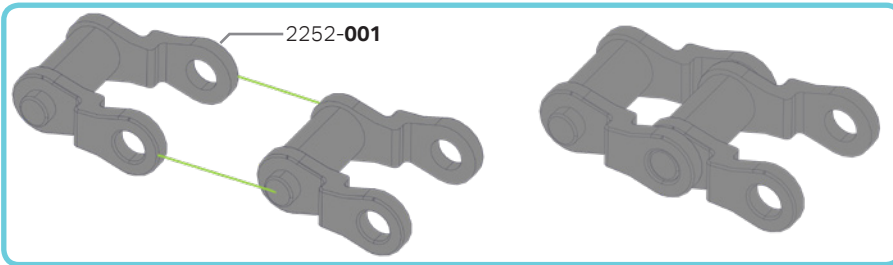


2x 5913-001



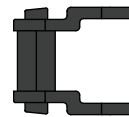
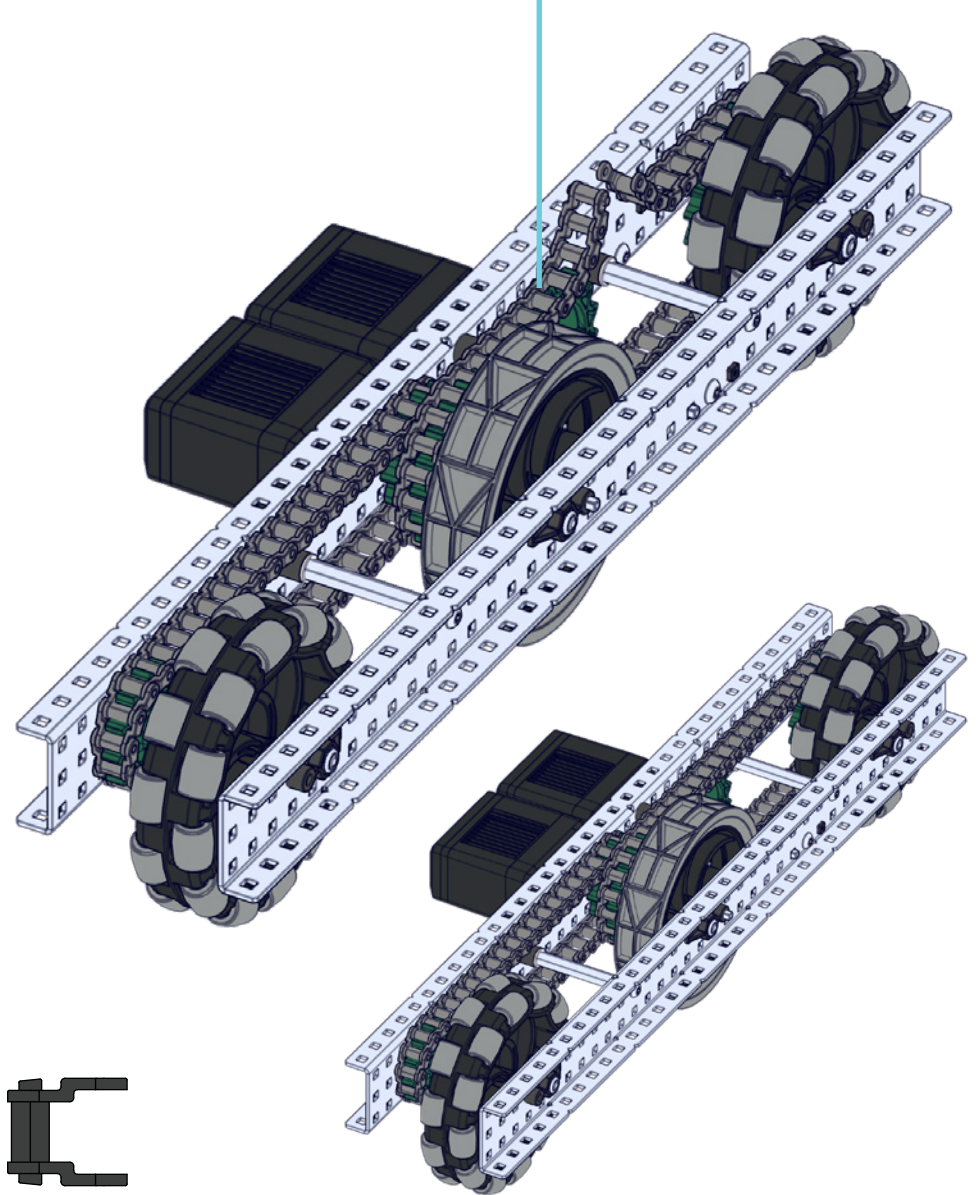
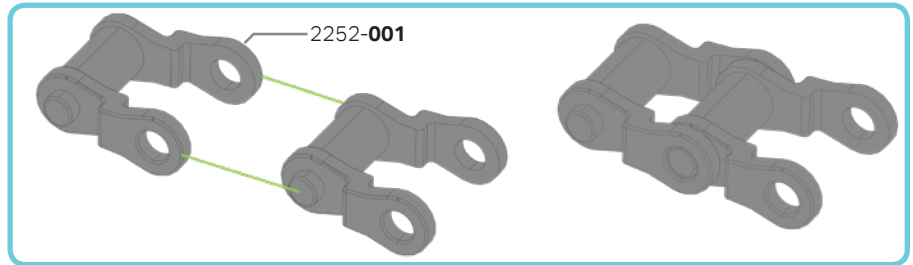


29

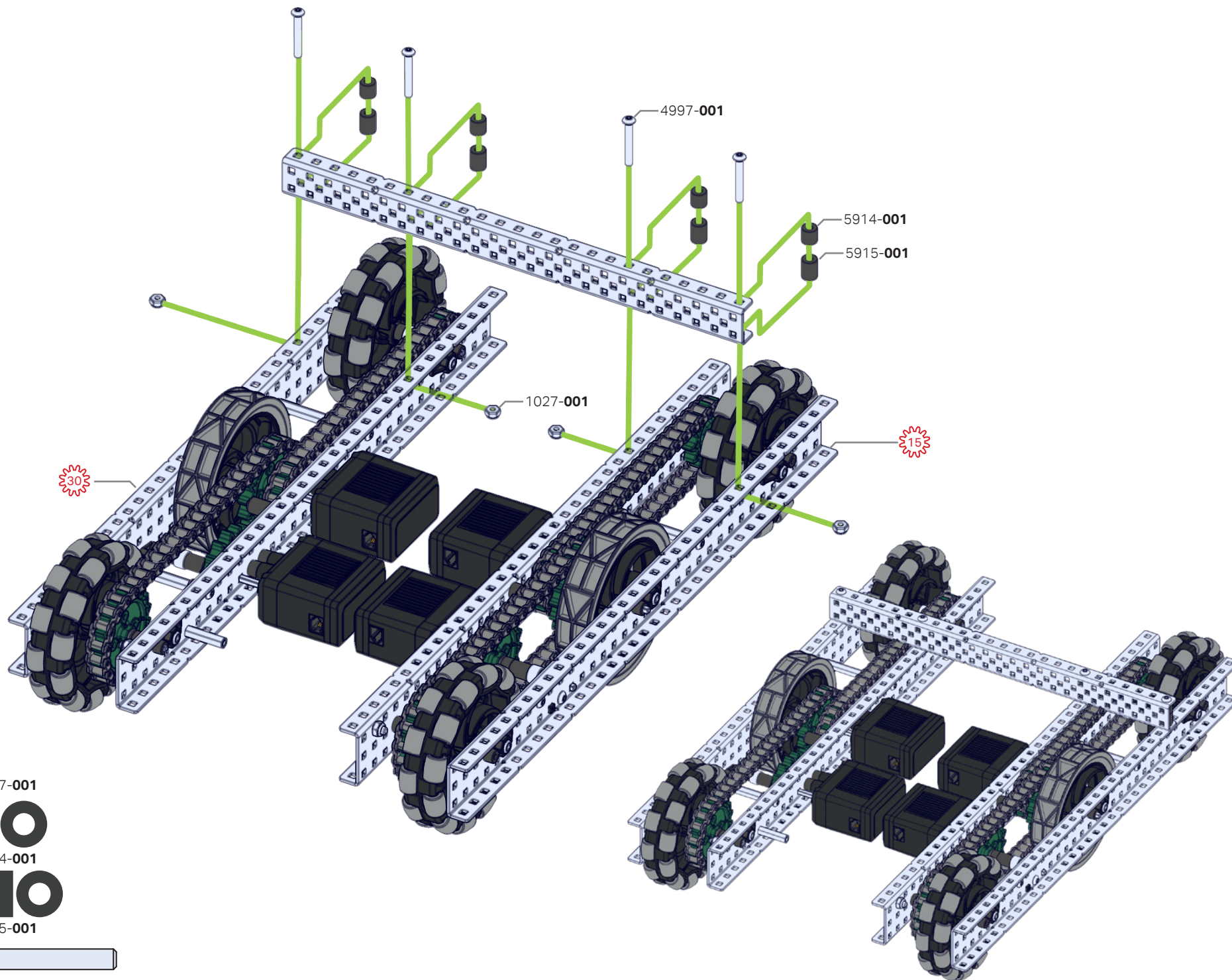


48x 2252-001

30



54x 2252-001



4x 1027-001



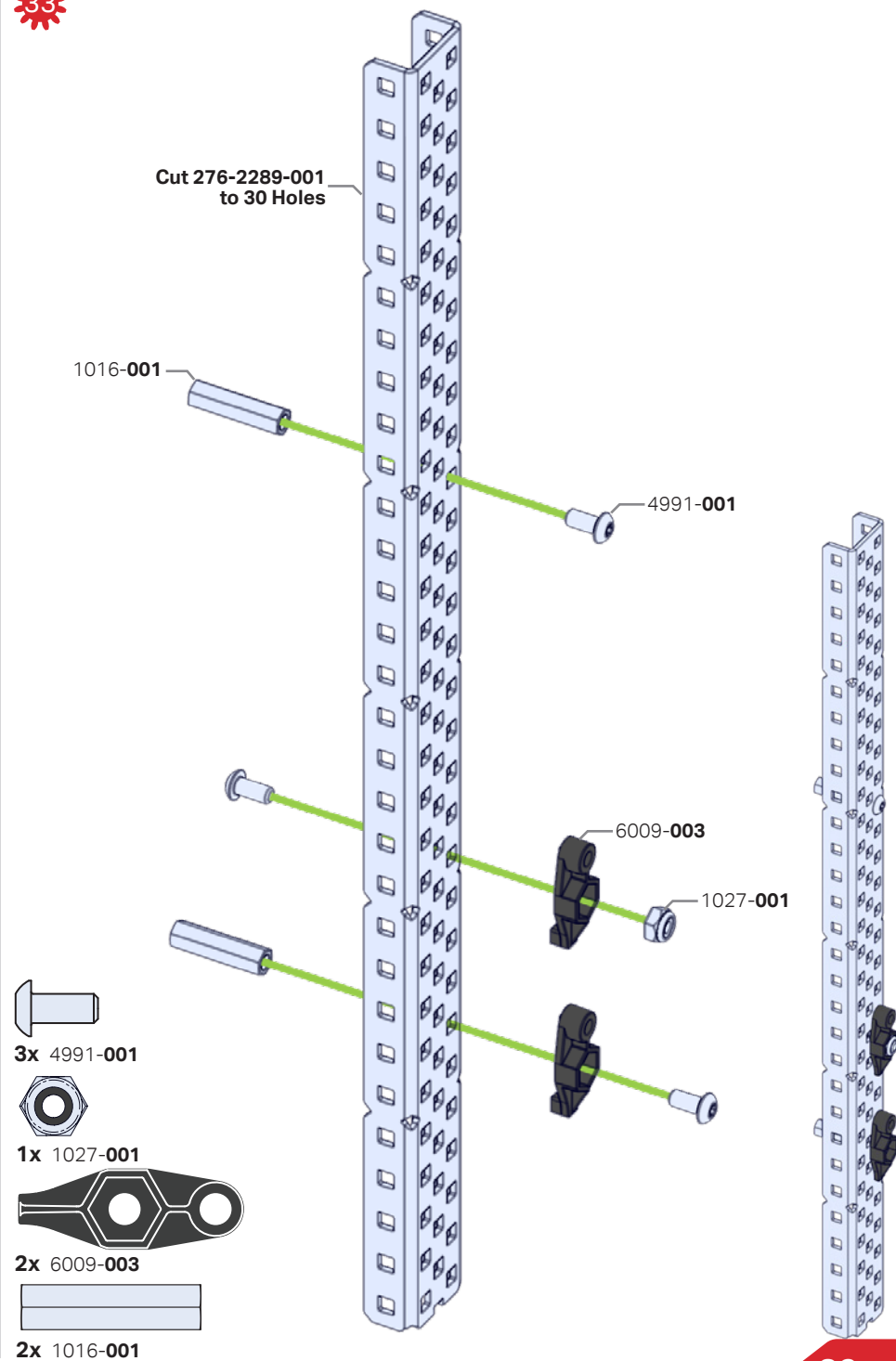
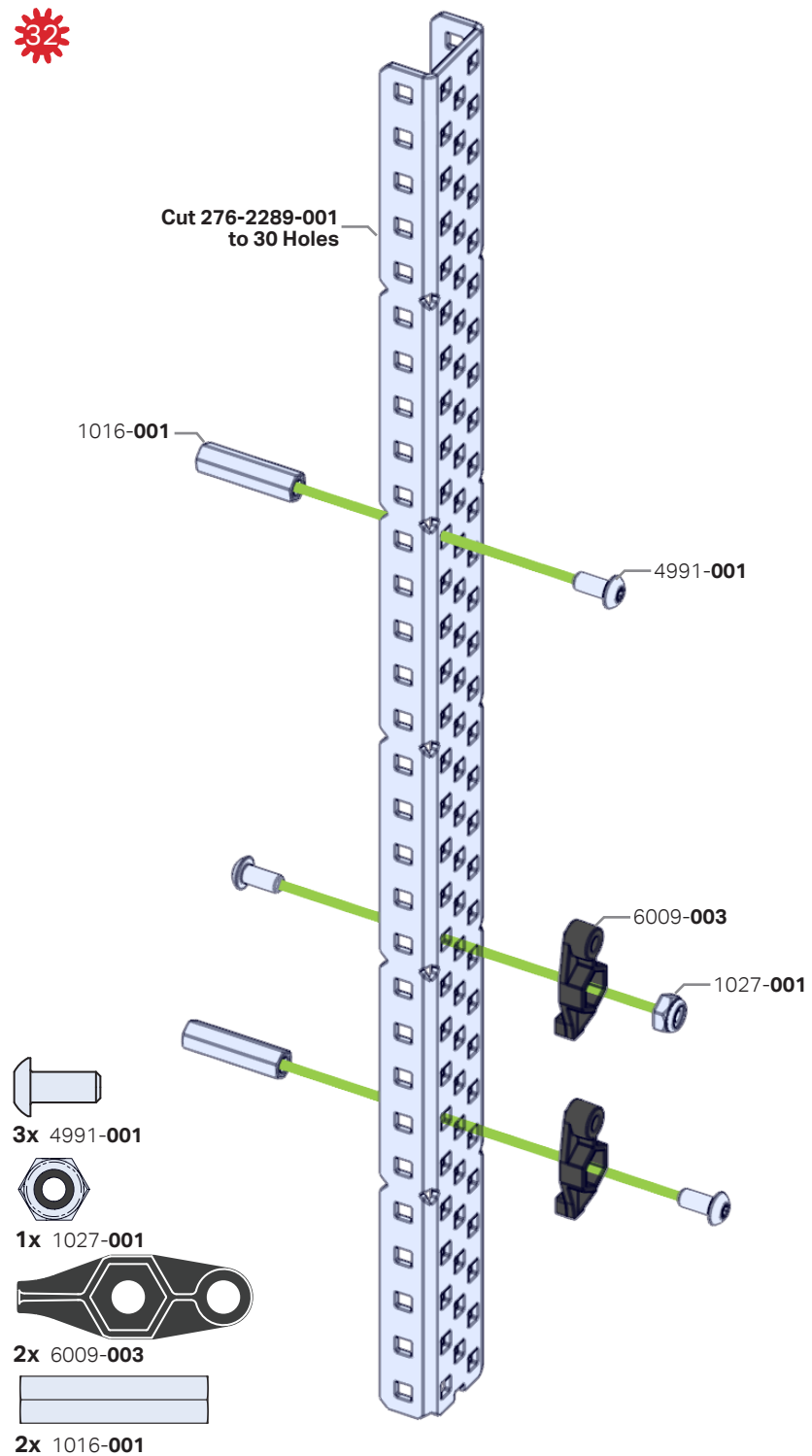
4x 5914-001

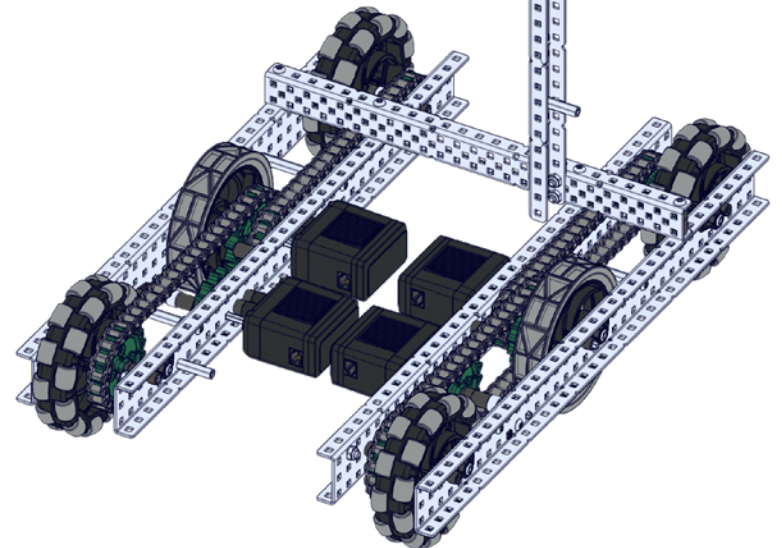
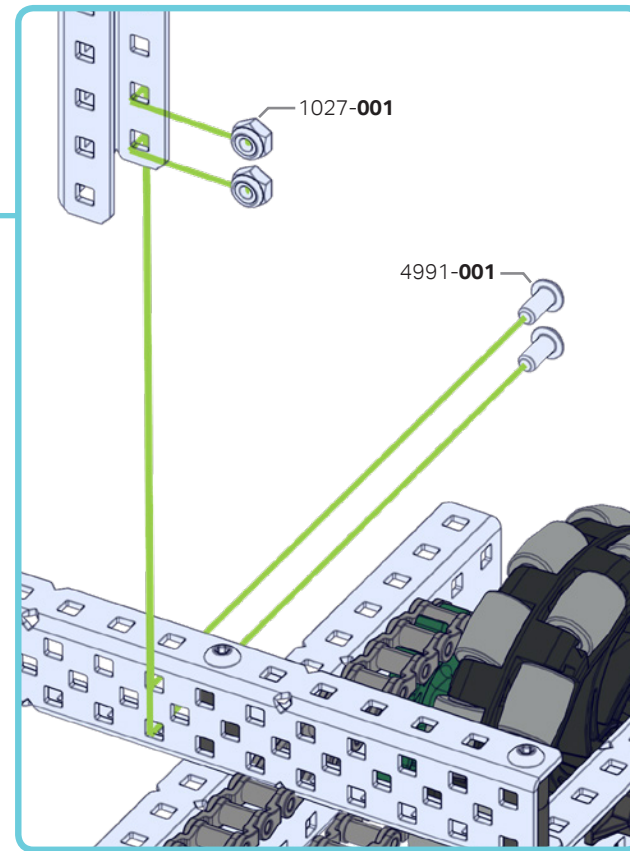
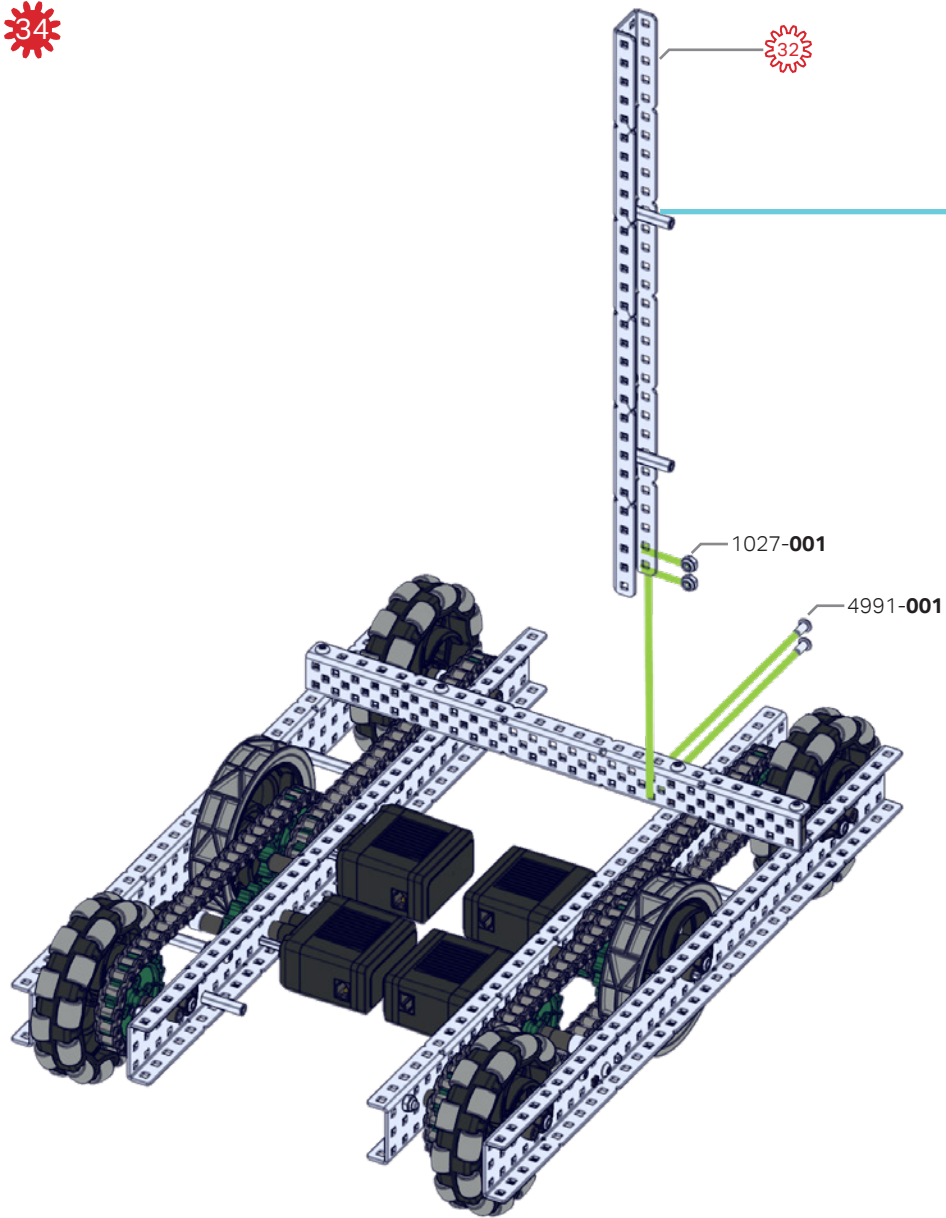


4x 5915-001



4x 4997-001

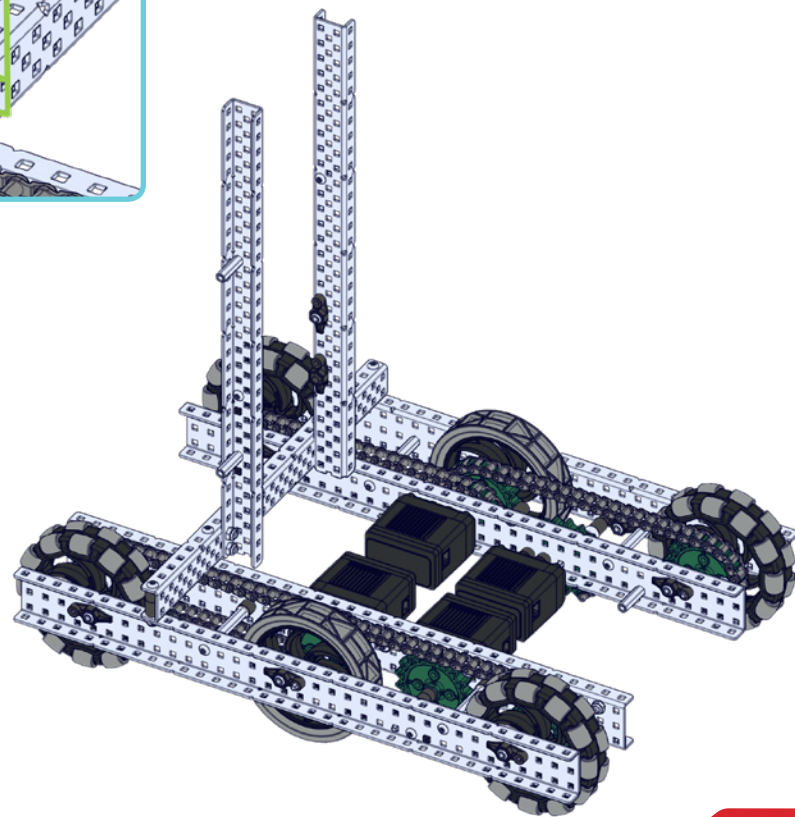
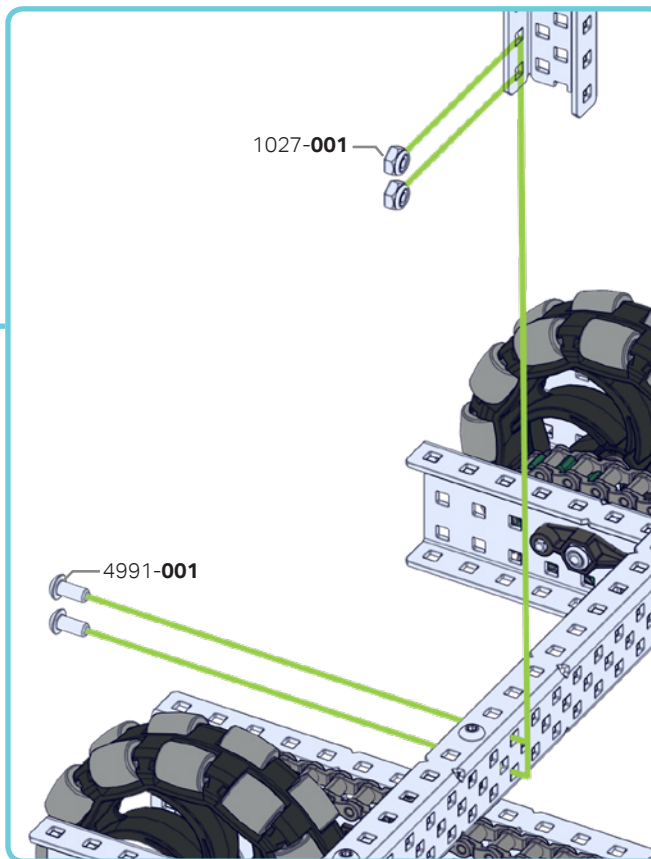
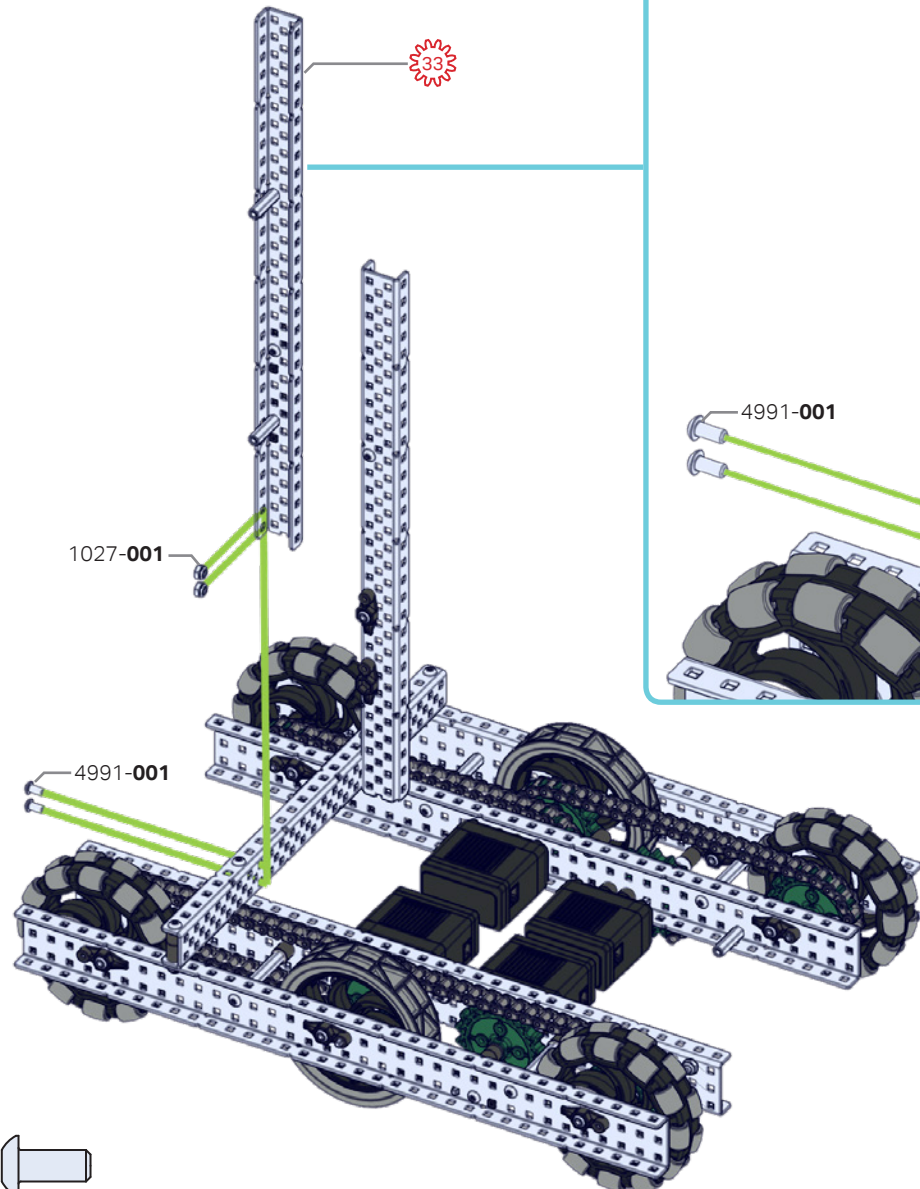




2x 4991-001



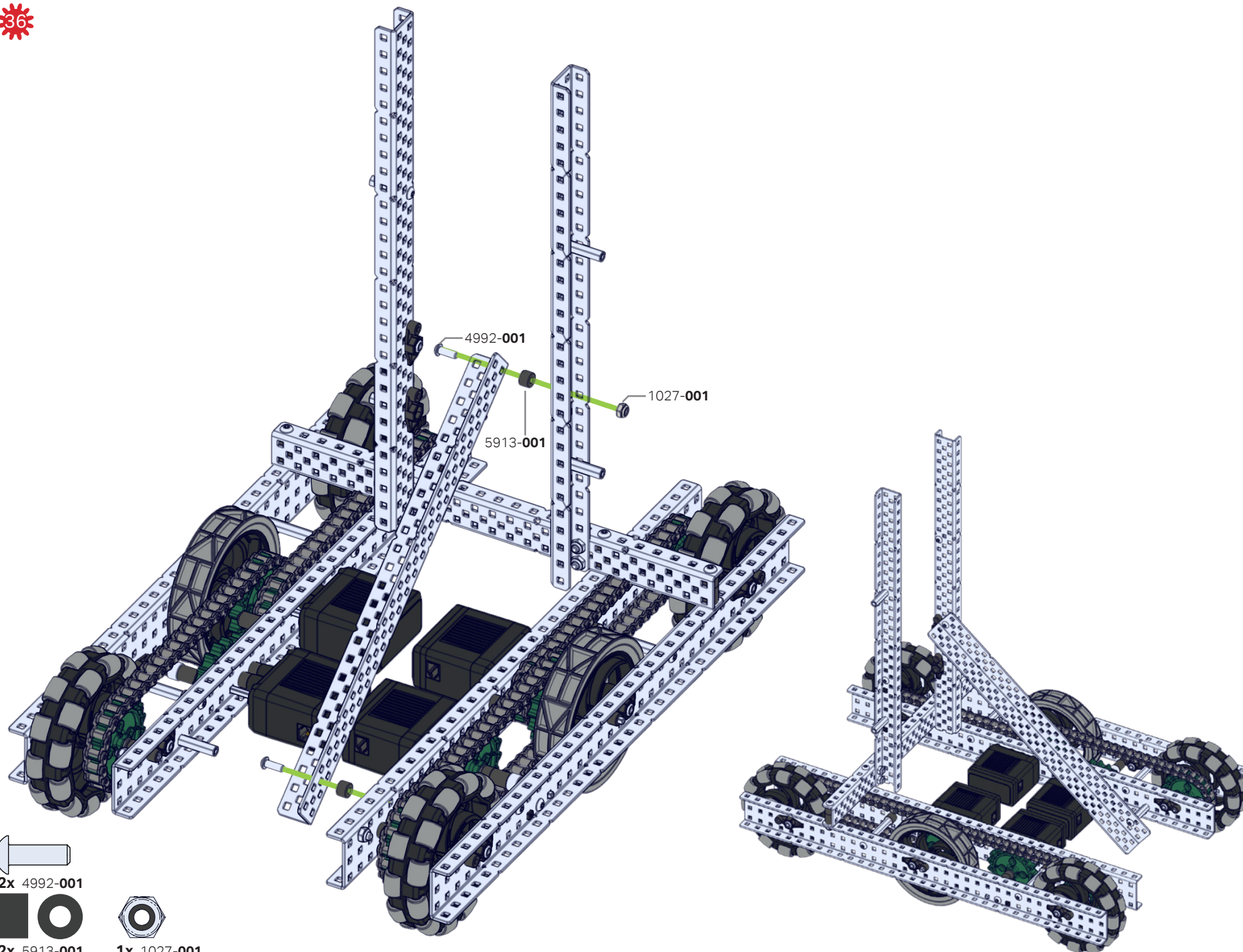
2x 1027-001



2x 4991-001



2x 1027-001



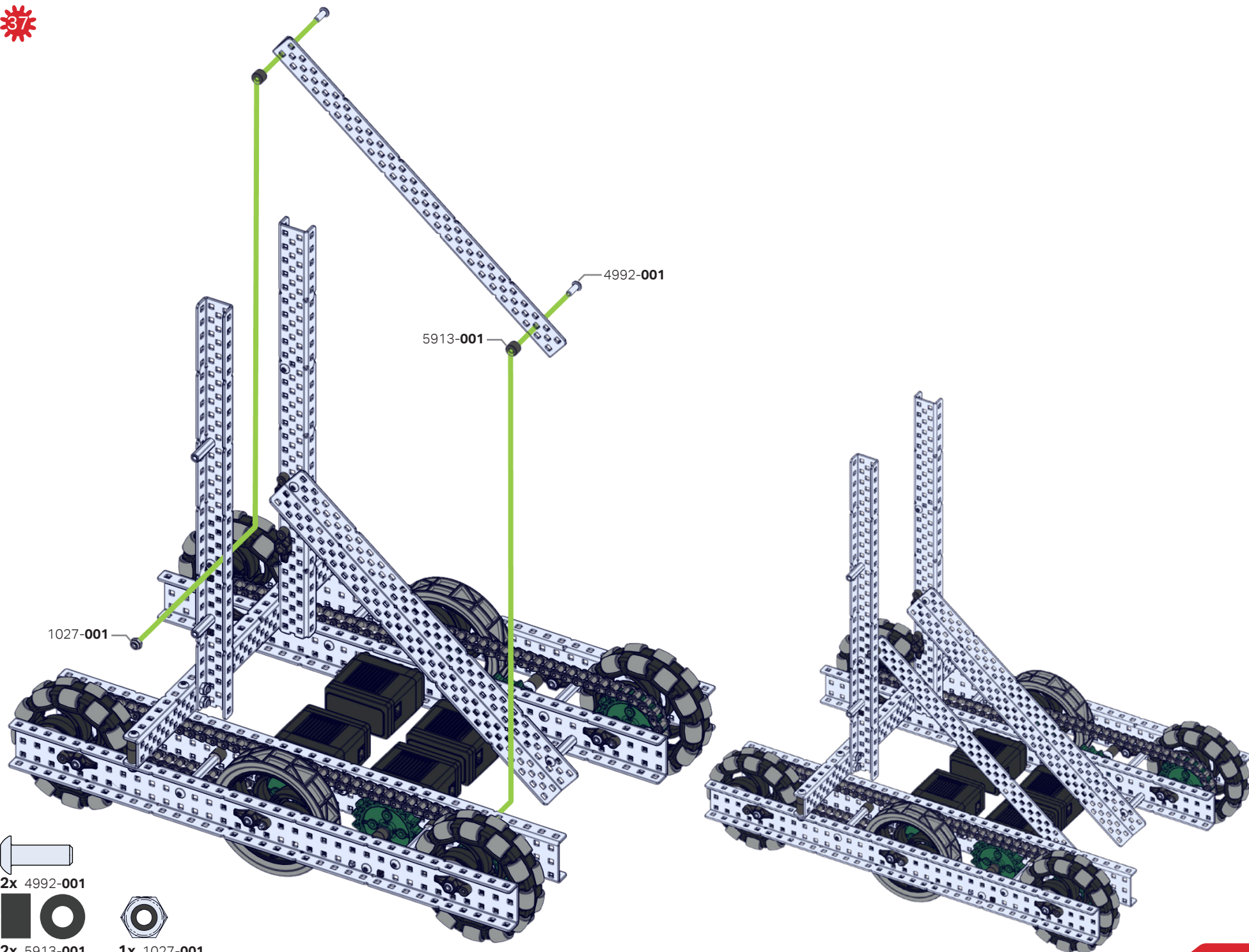
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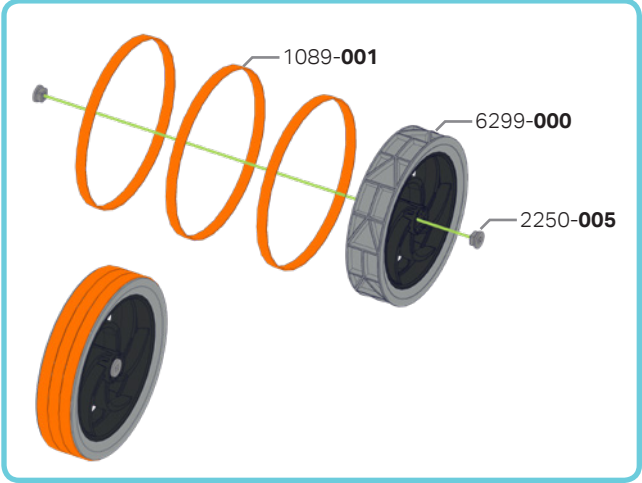


2x 5913-001



1x 1027-001

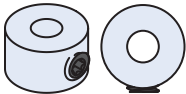




2x 1025-001



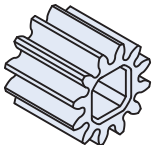
2x 2250-005



2x 6103-000



2x 2250-007

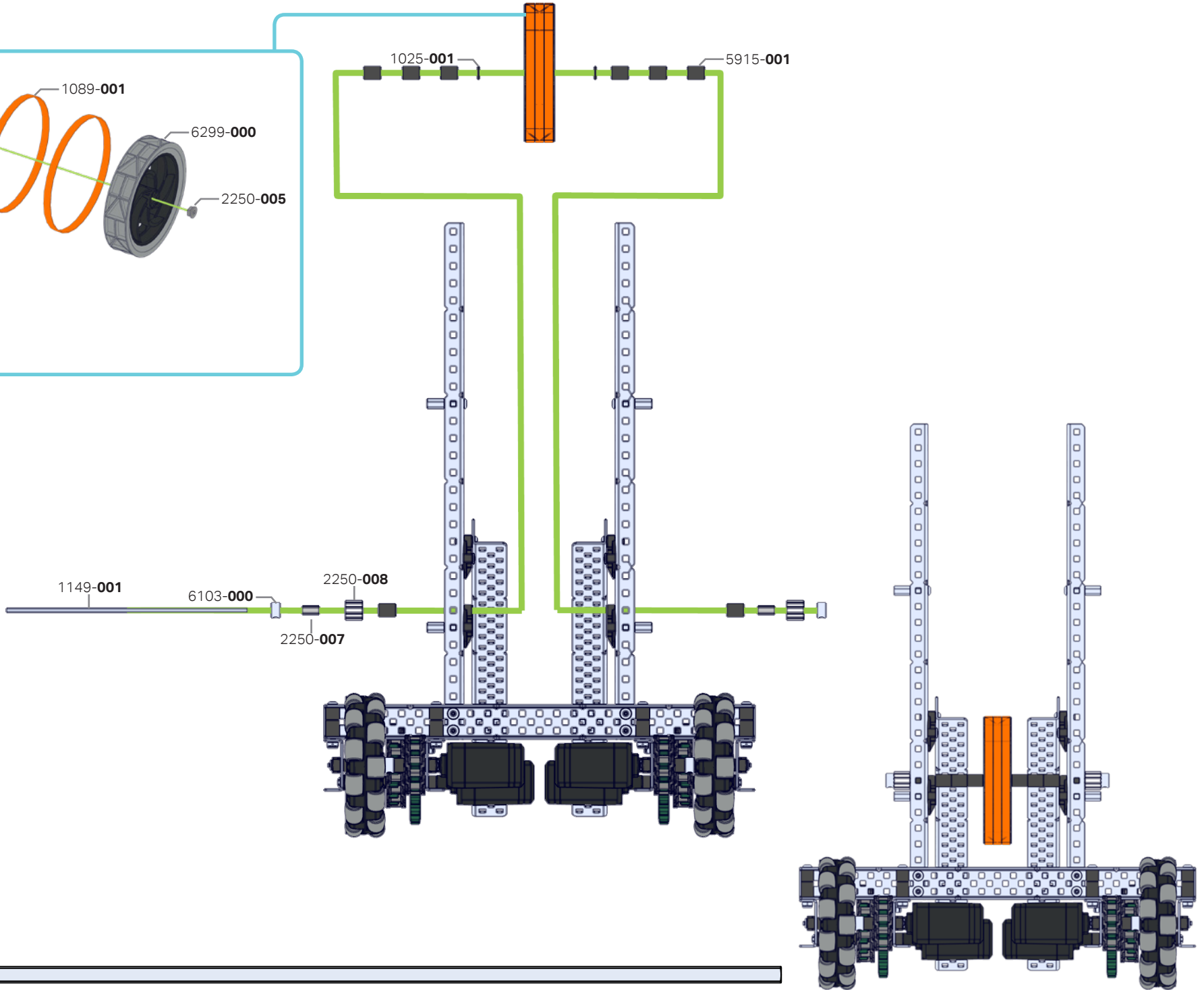


2x 2250-008



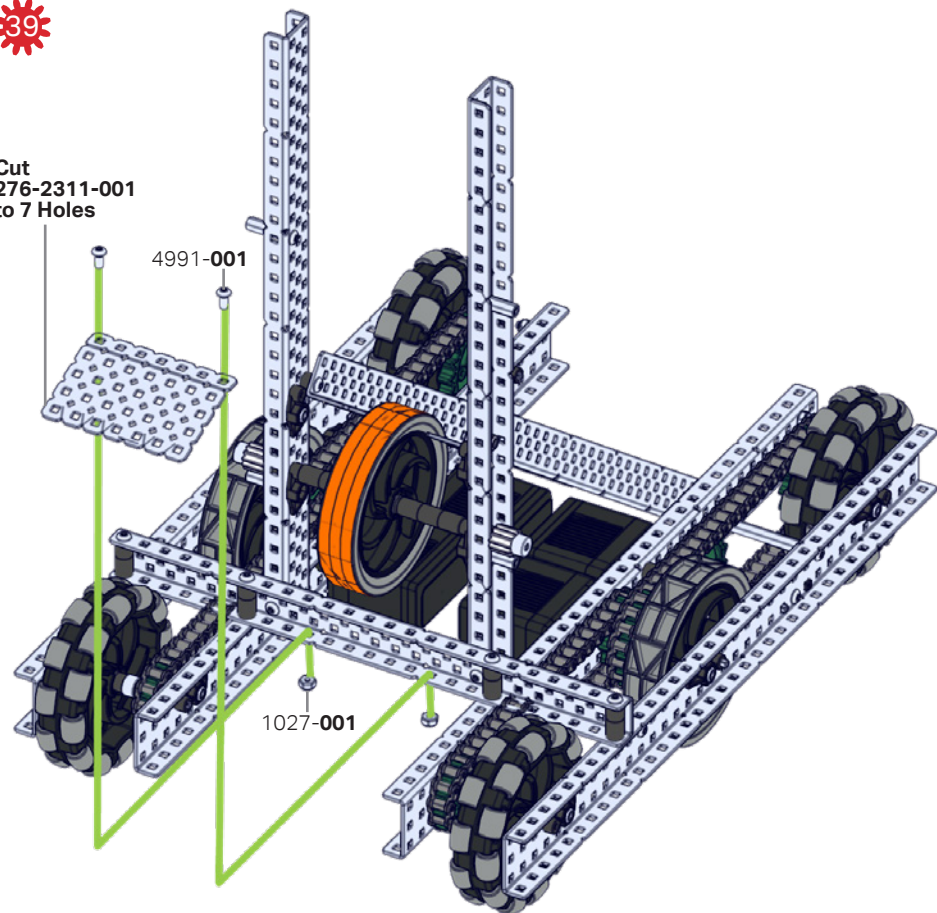
8x 5915-001

1x 7 in 1149-001



39

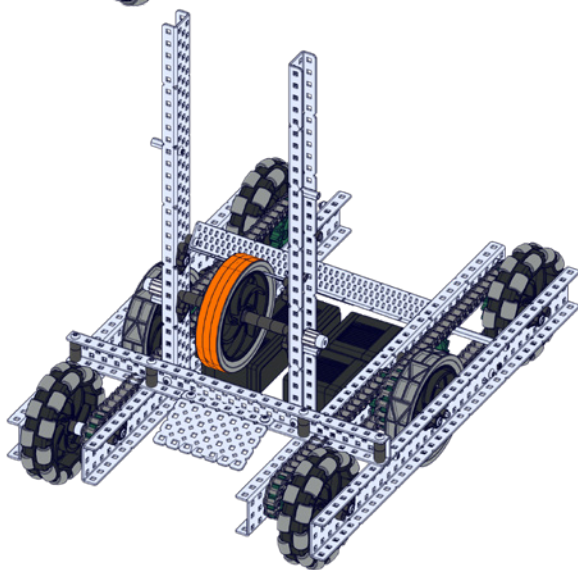
Cut
276-2311-001
to 7 Holes



2x 4991-001

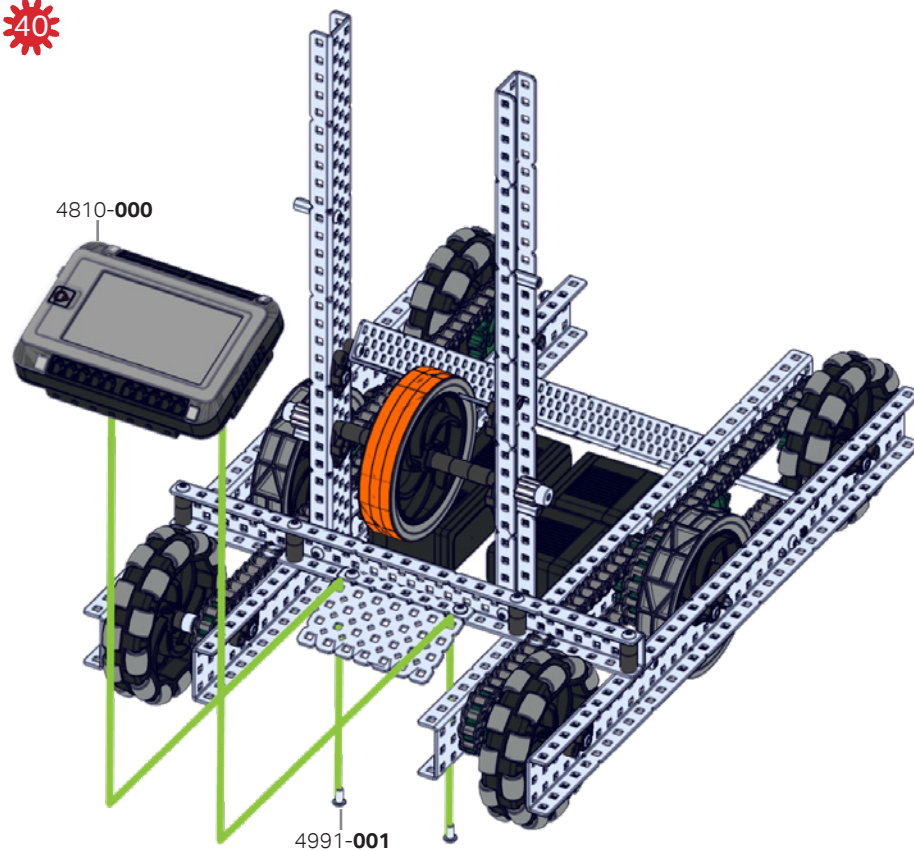


2x 1027-001



40

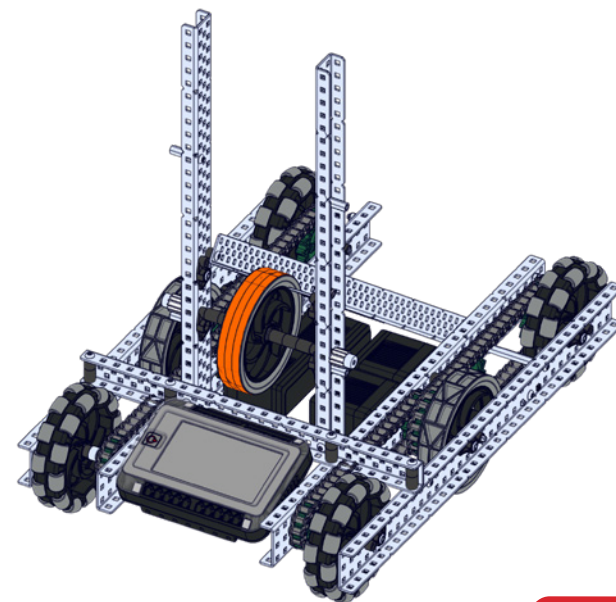
4810-000



4991-001

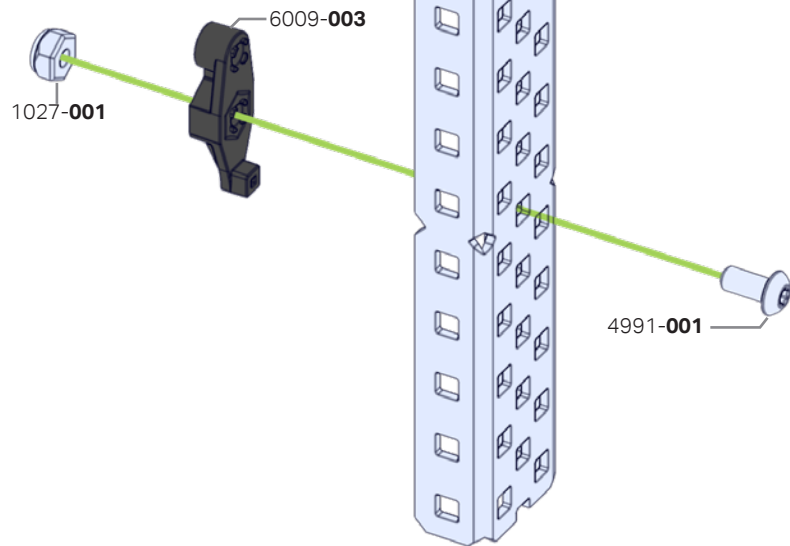


2x 4991-001





Cut 276-2289-001
to 15 Holes



1x 4991-001



1x 1027-001



1x 6009-003



1027-001

6020-001

5915-001

4994-001



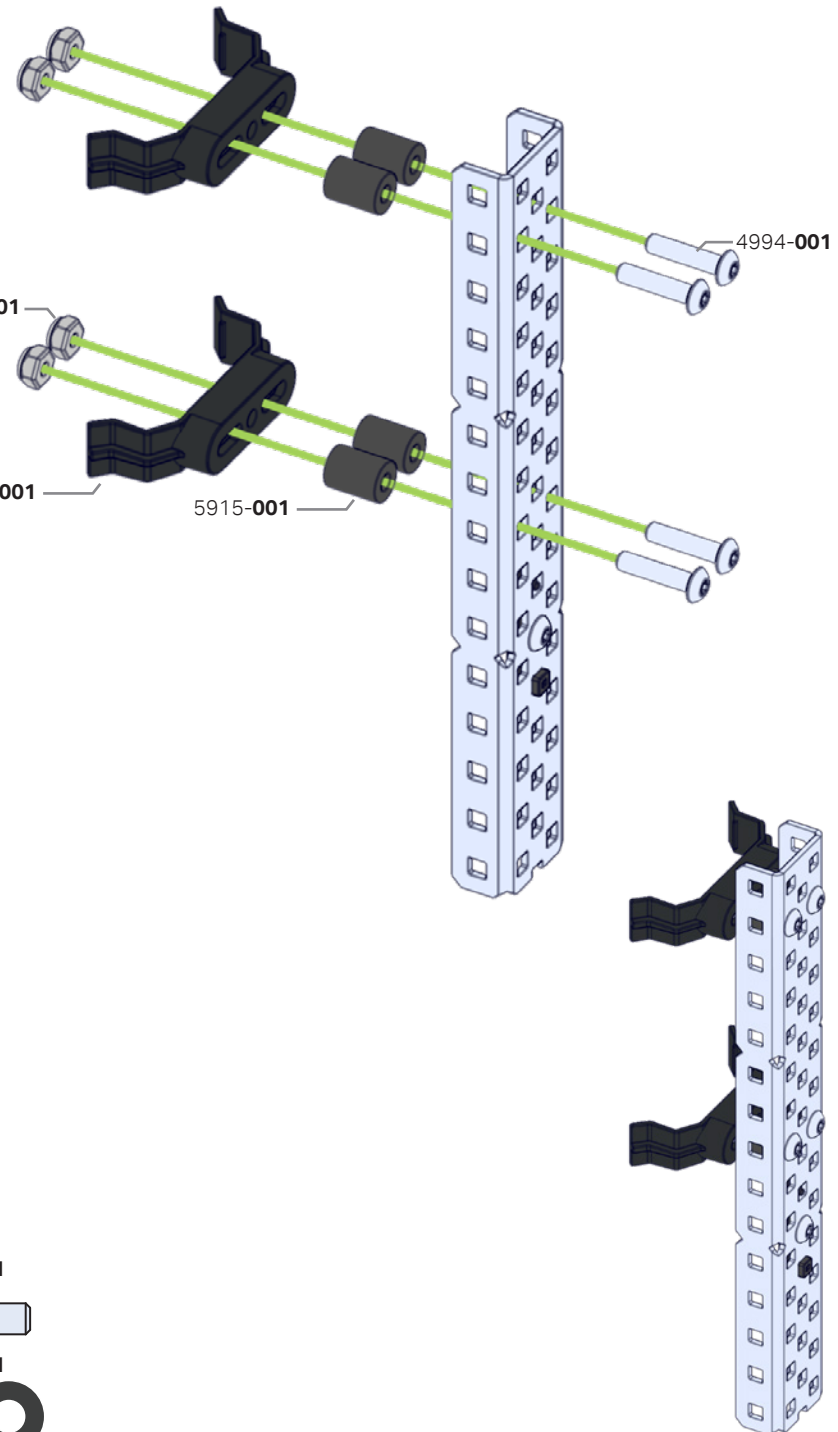
4x 1027-001

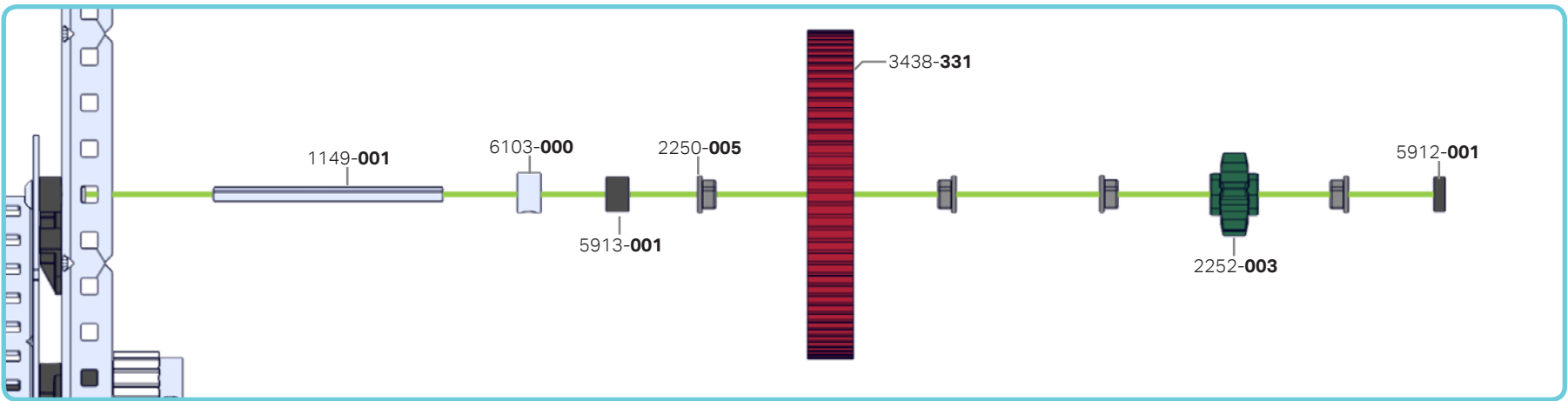


4x 4994-001



4x 5915-001





4x 2250-005



1x 5912-001



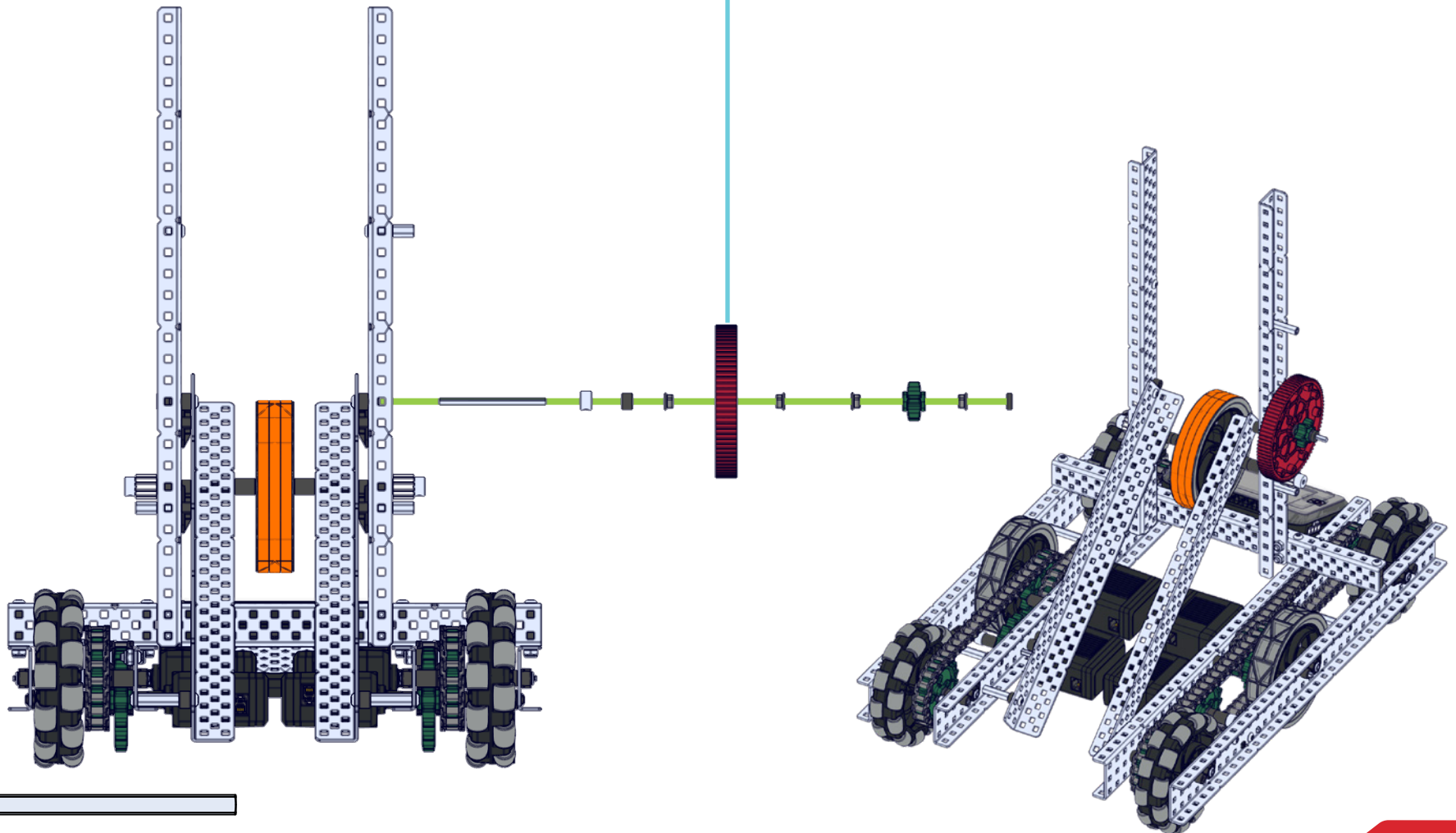
1x 5913-001



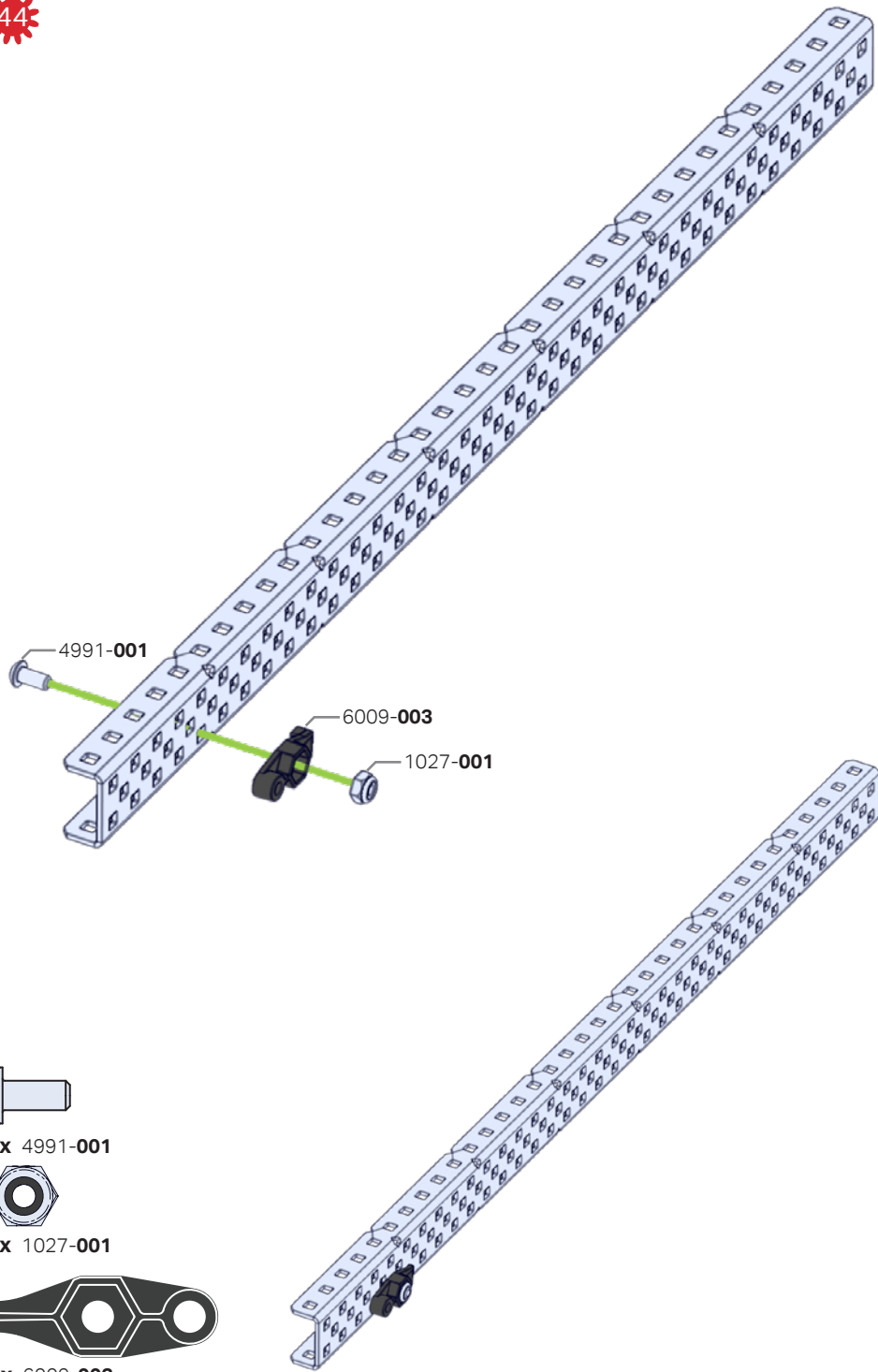
1x 6103-000



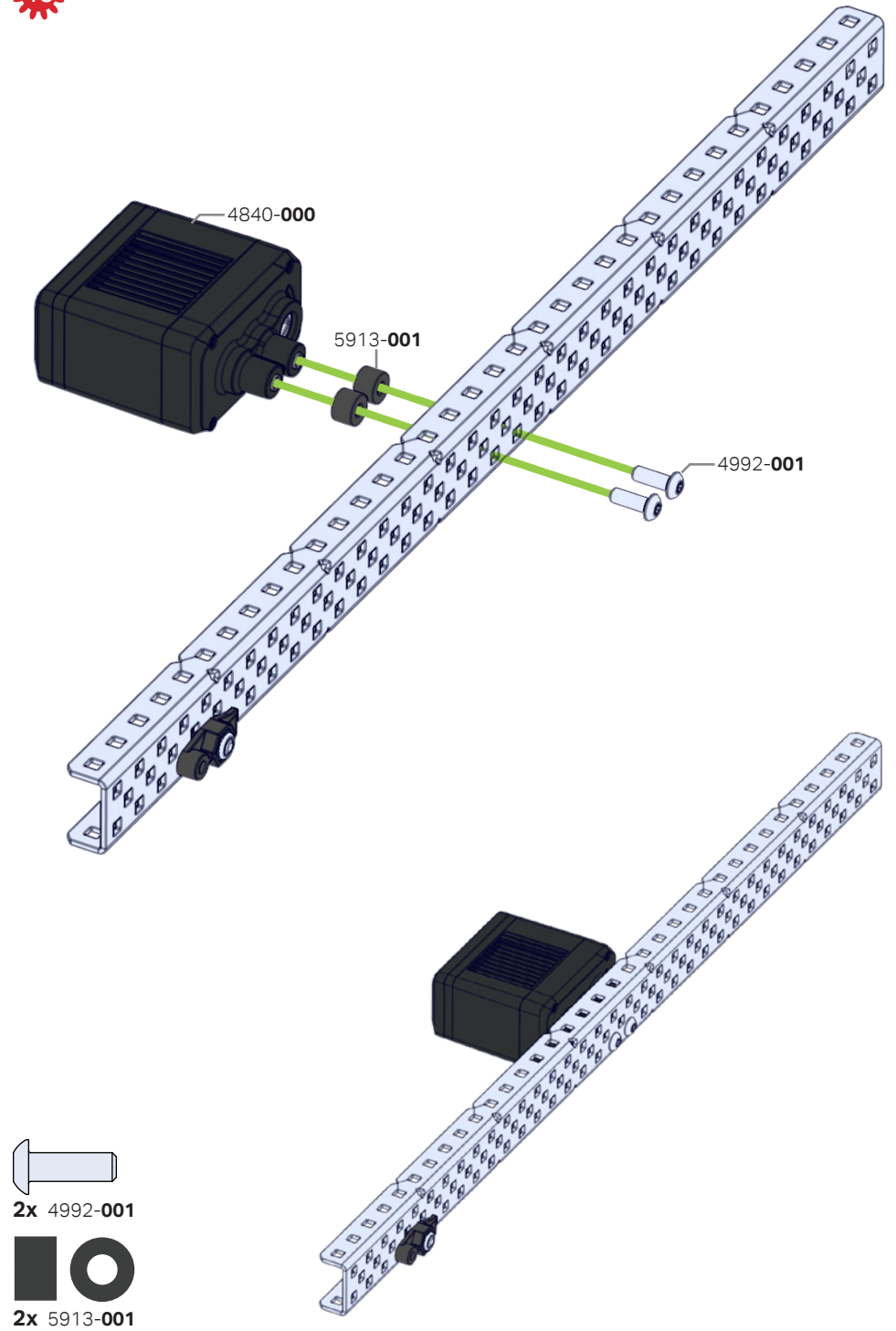
1x 2.5 in 1149-001

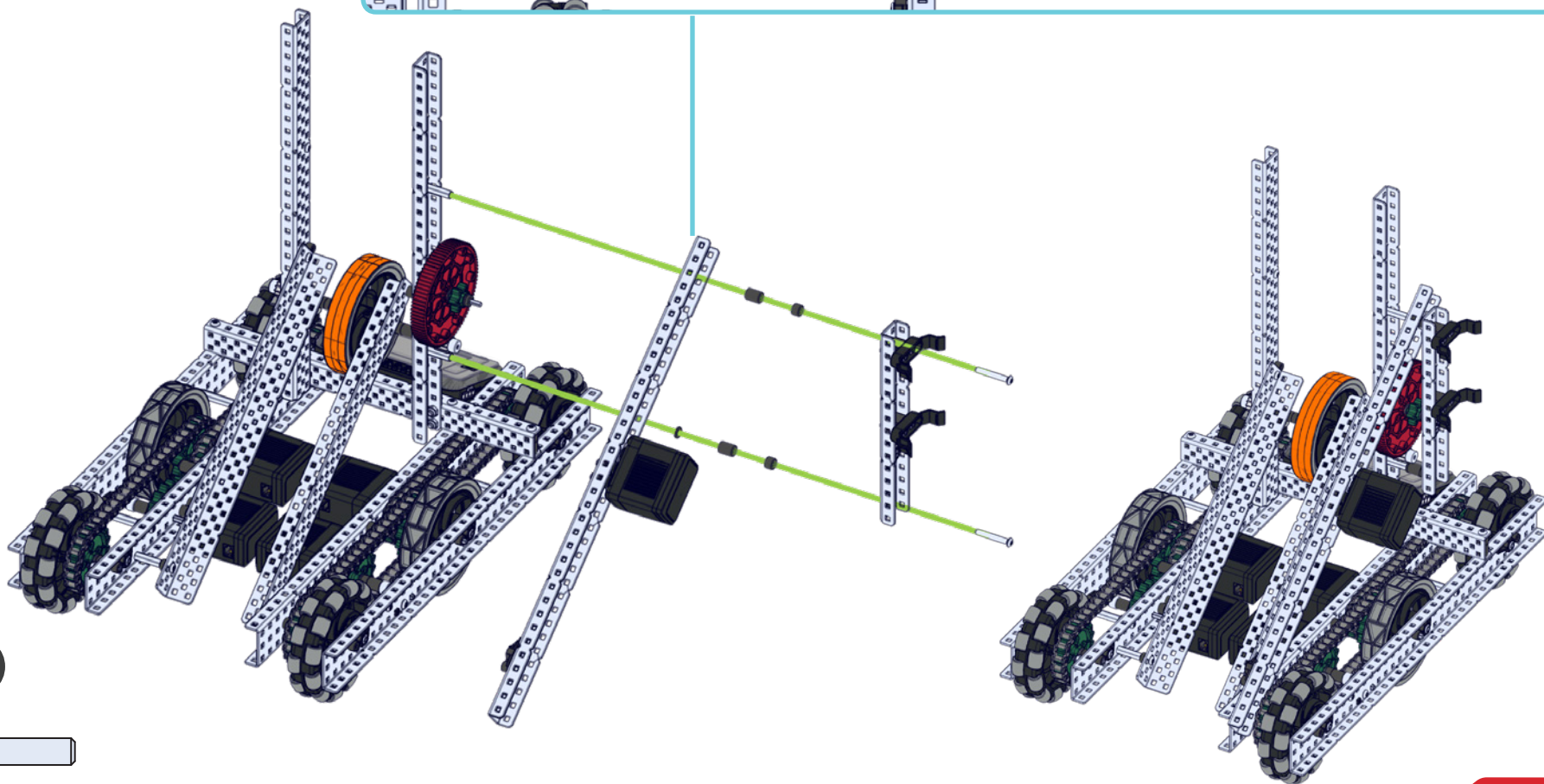
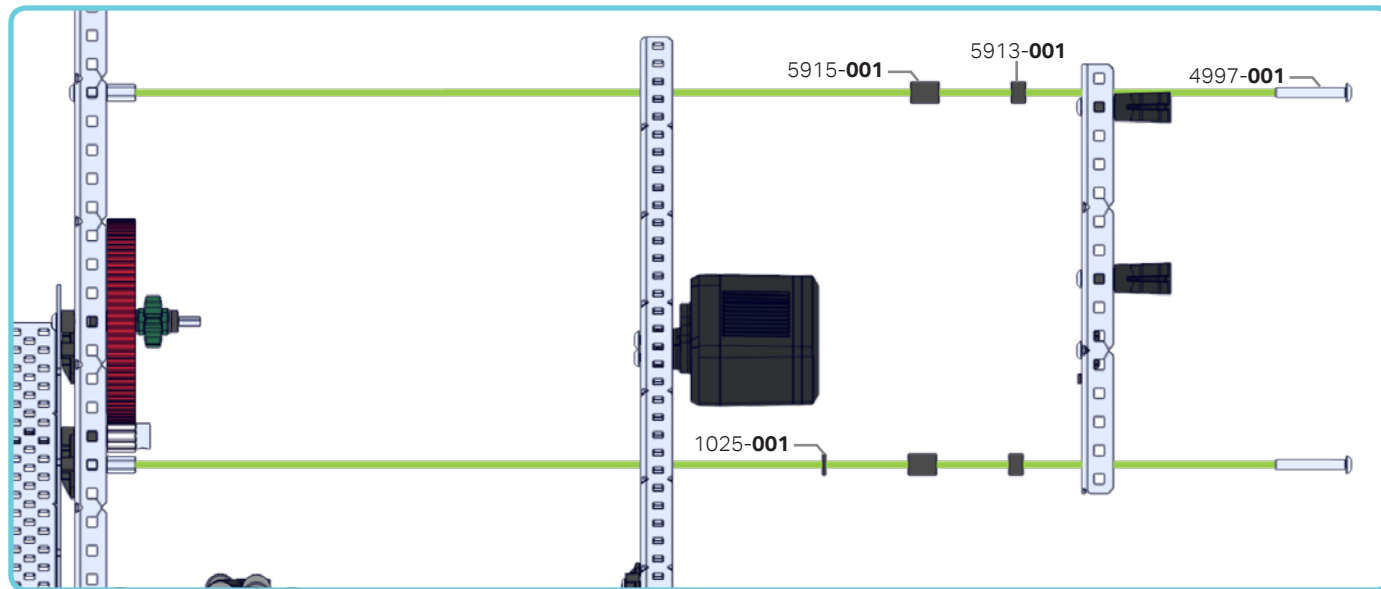


44

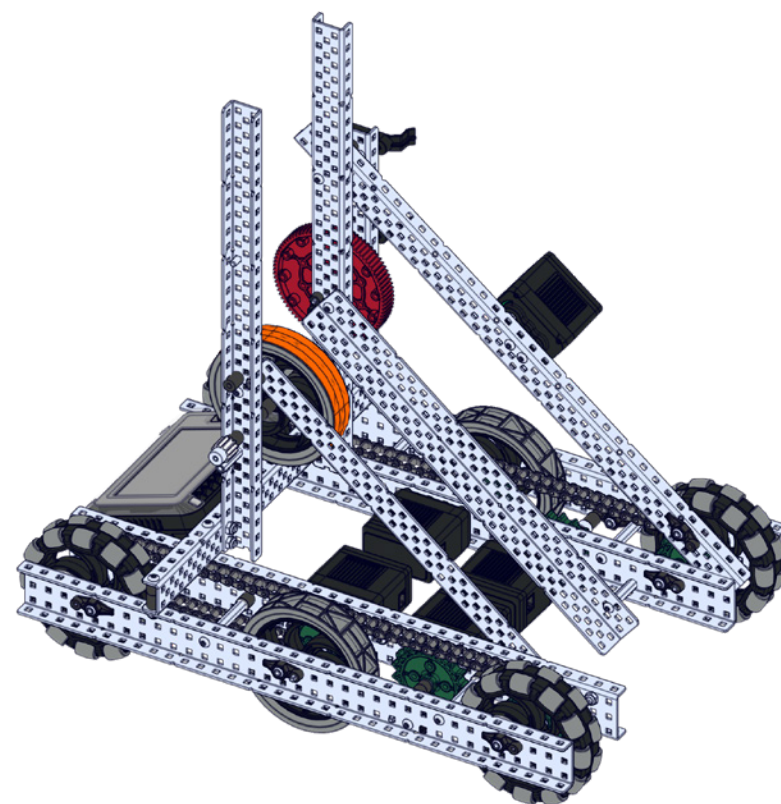
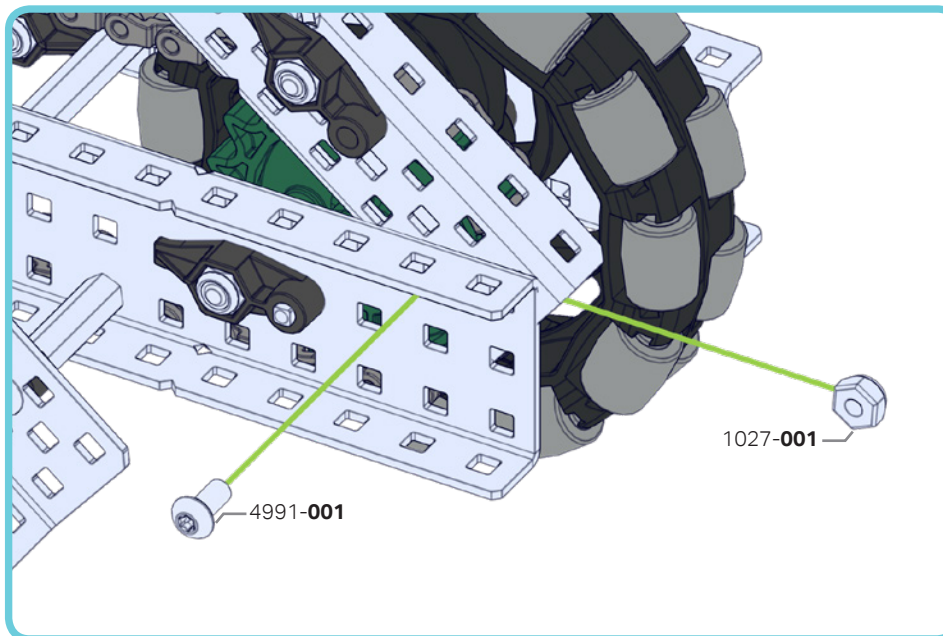
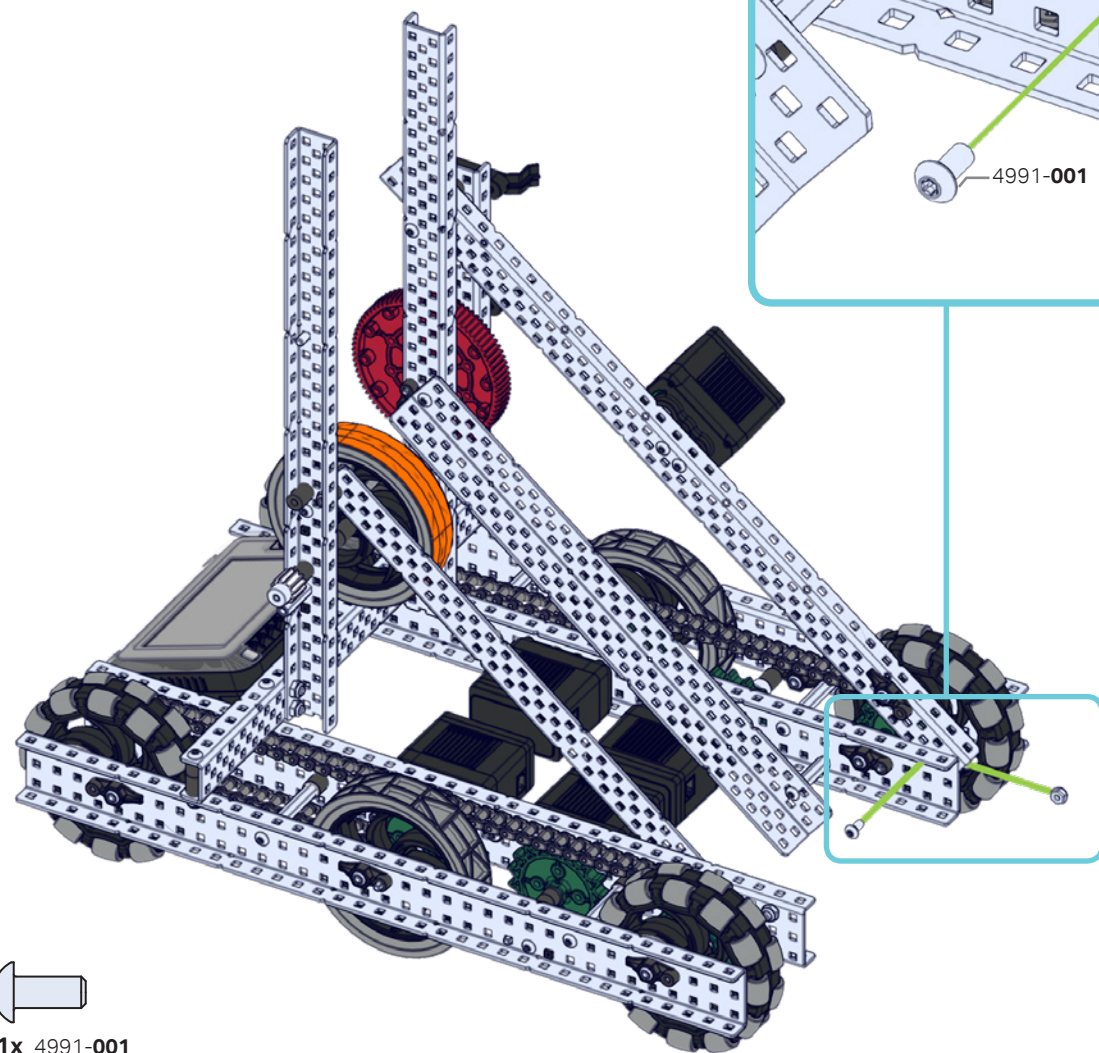


45





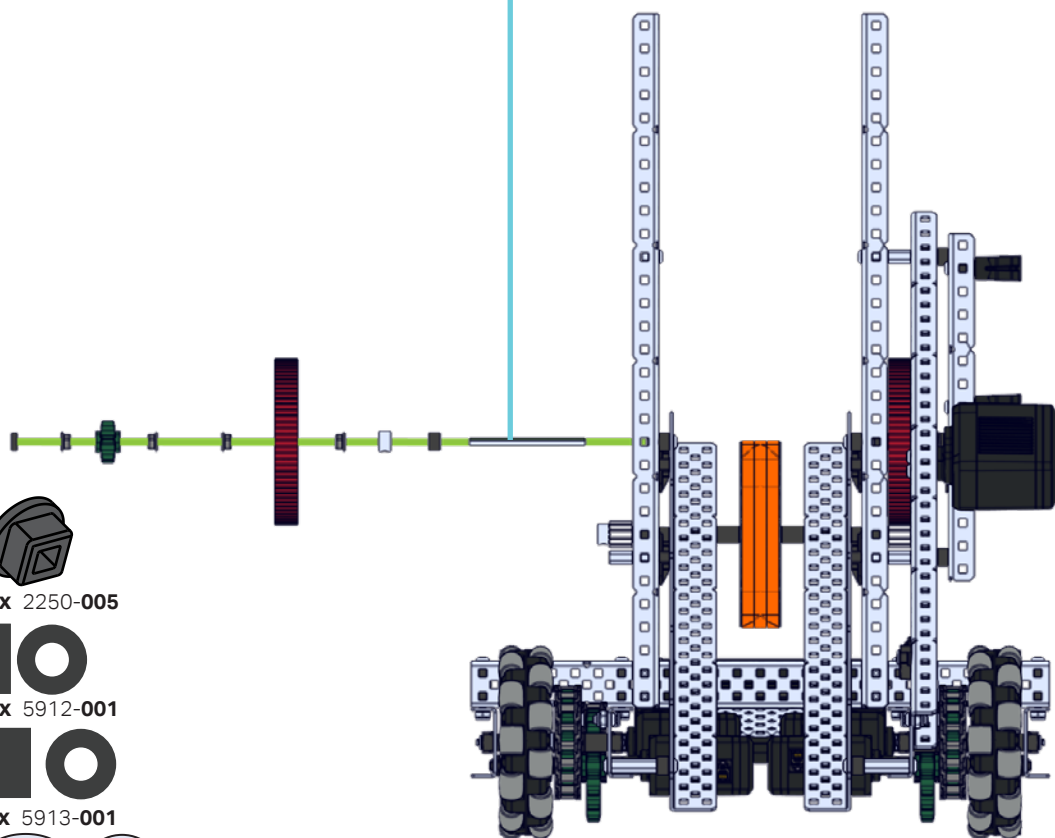
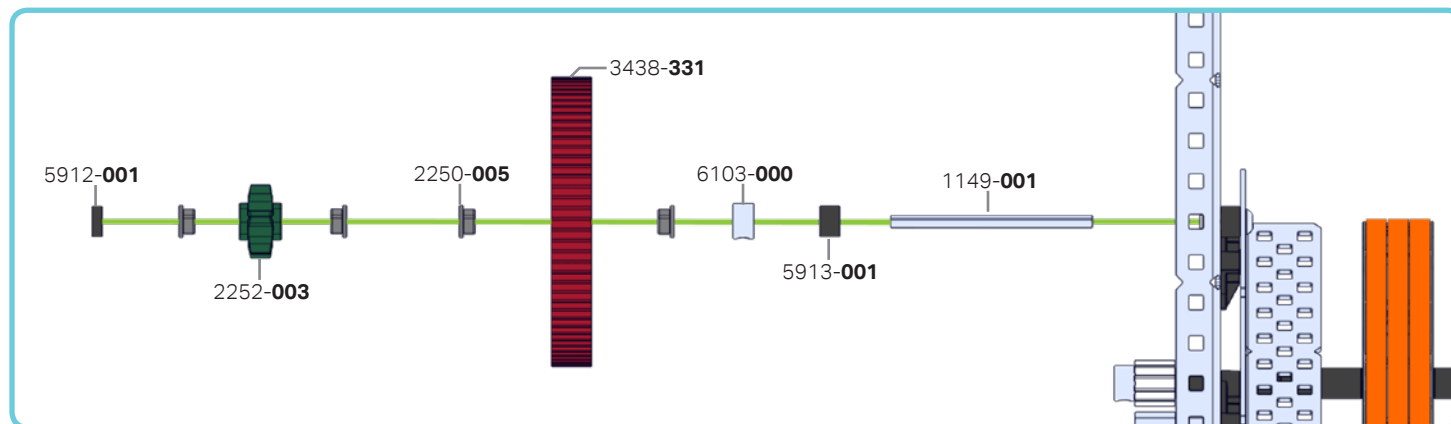
- 1x 1025-001
- 2x 5913-001
- 2x 5915-001
- 2x 4997-001



1x 4991-001



1x 1027-001



4x 2250-005



1x 5912-001

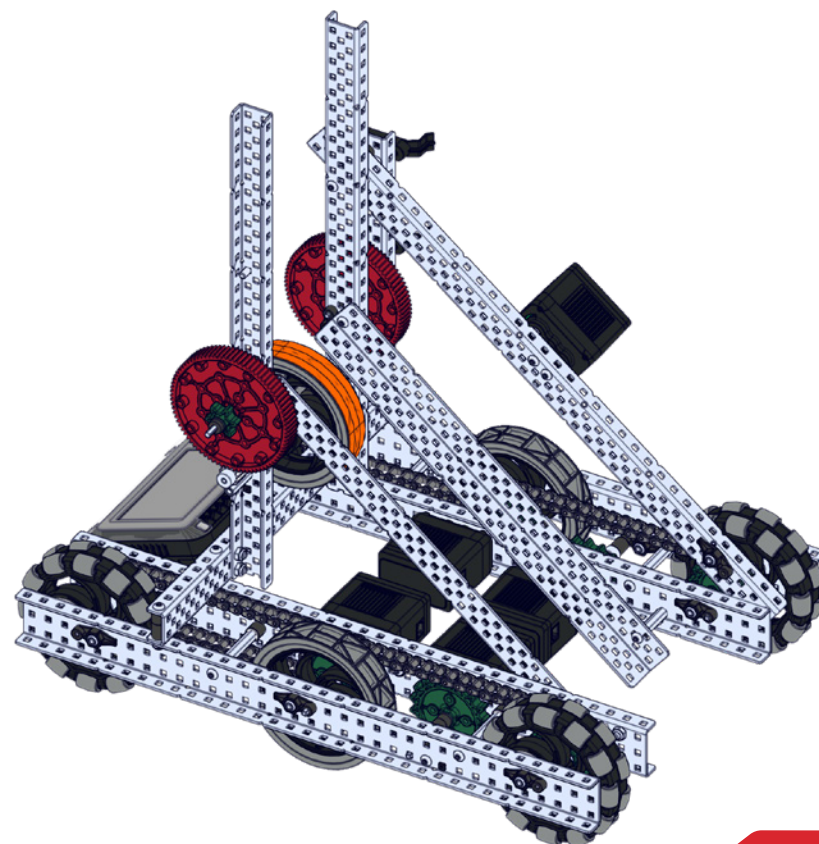


1x 5913-001

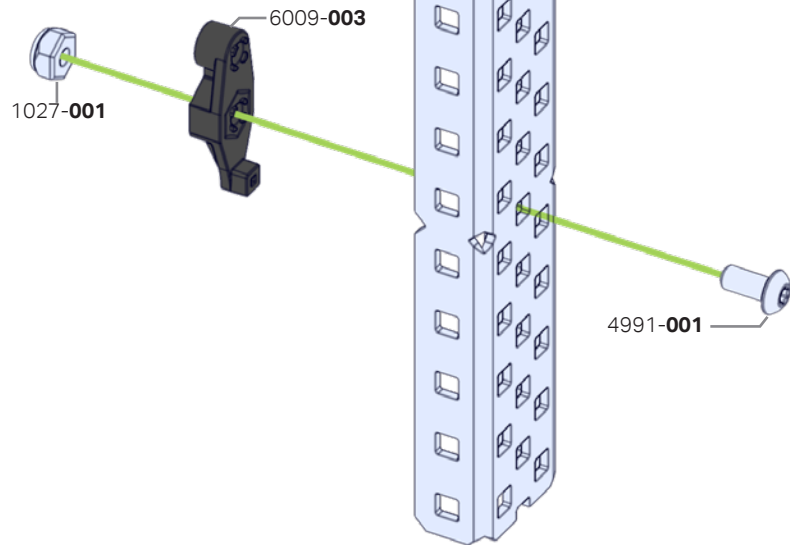


1x 6103-000

1x 2.5 in 1149-001



Cut 276-2289-001
to 15 Holes



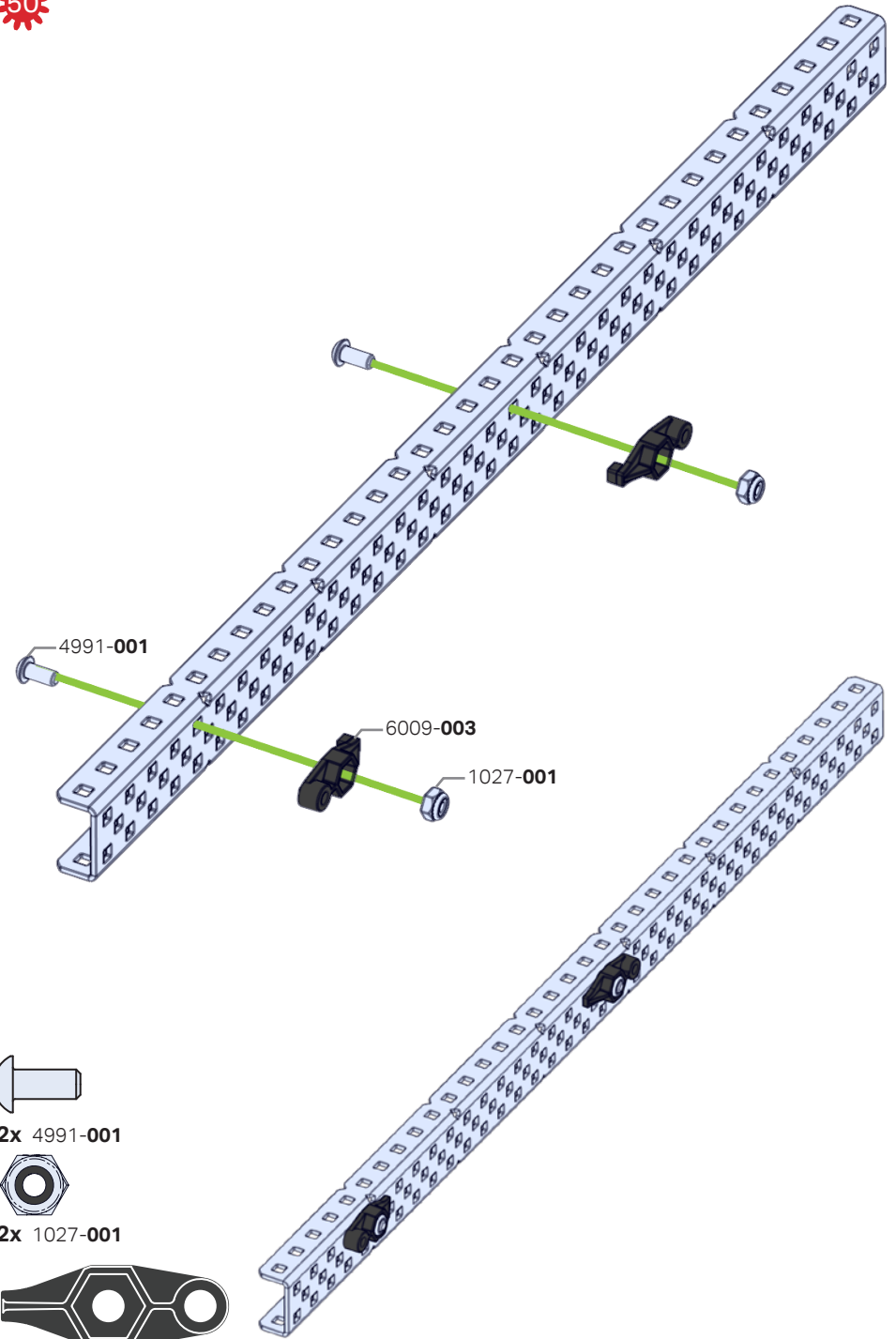
1x 4991-001



1x 1027-001



1x 6009-003



2x 4991-001



2x 1027-001



2x 6009-003



2x 4997-001



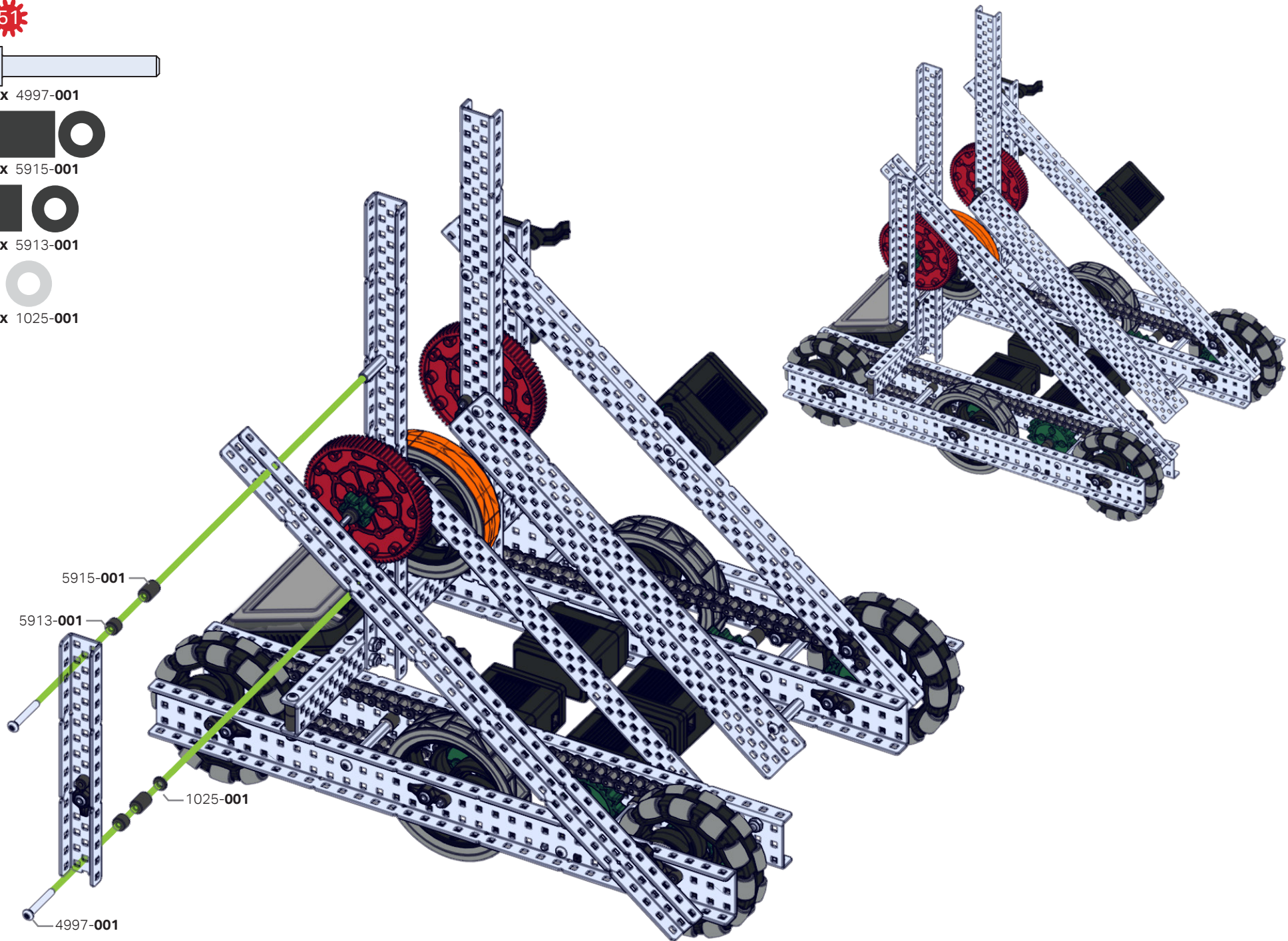
2x 5915-001

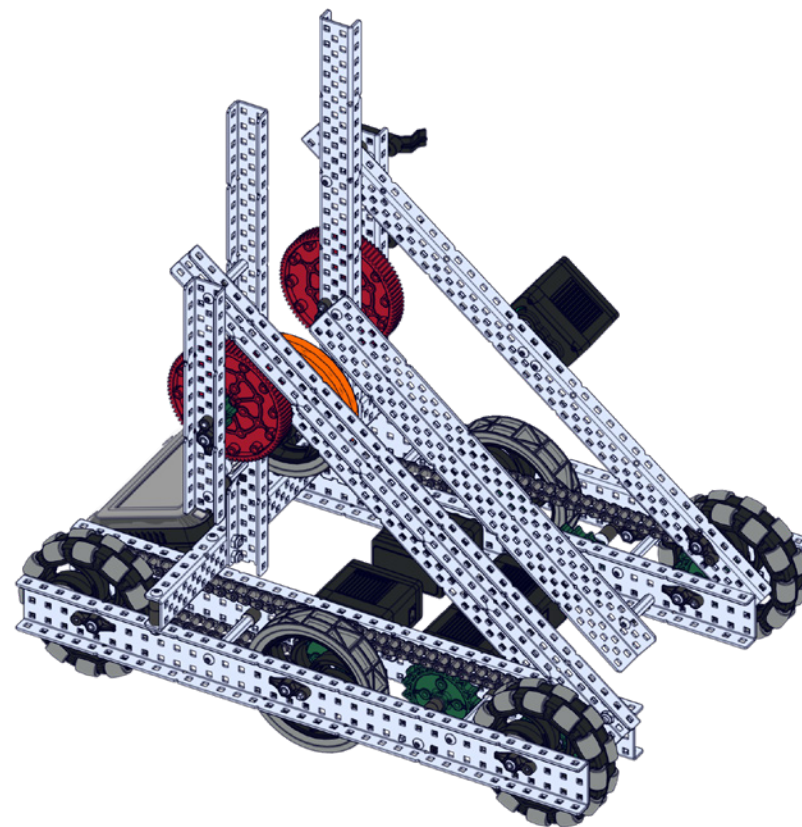
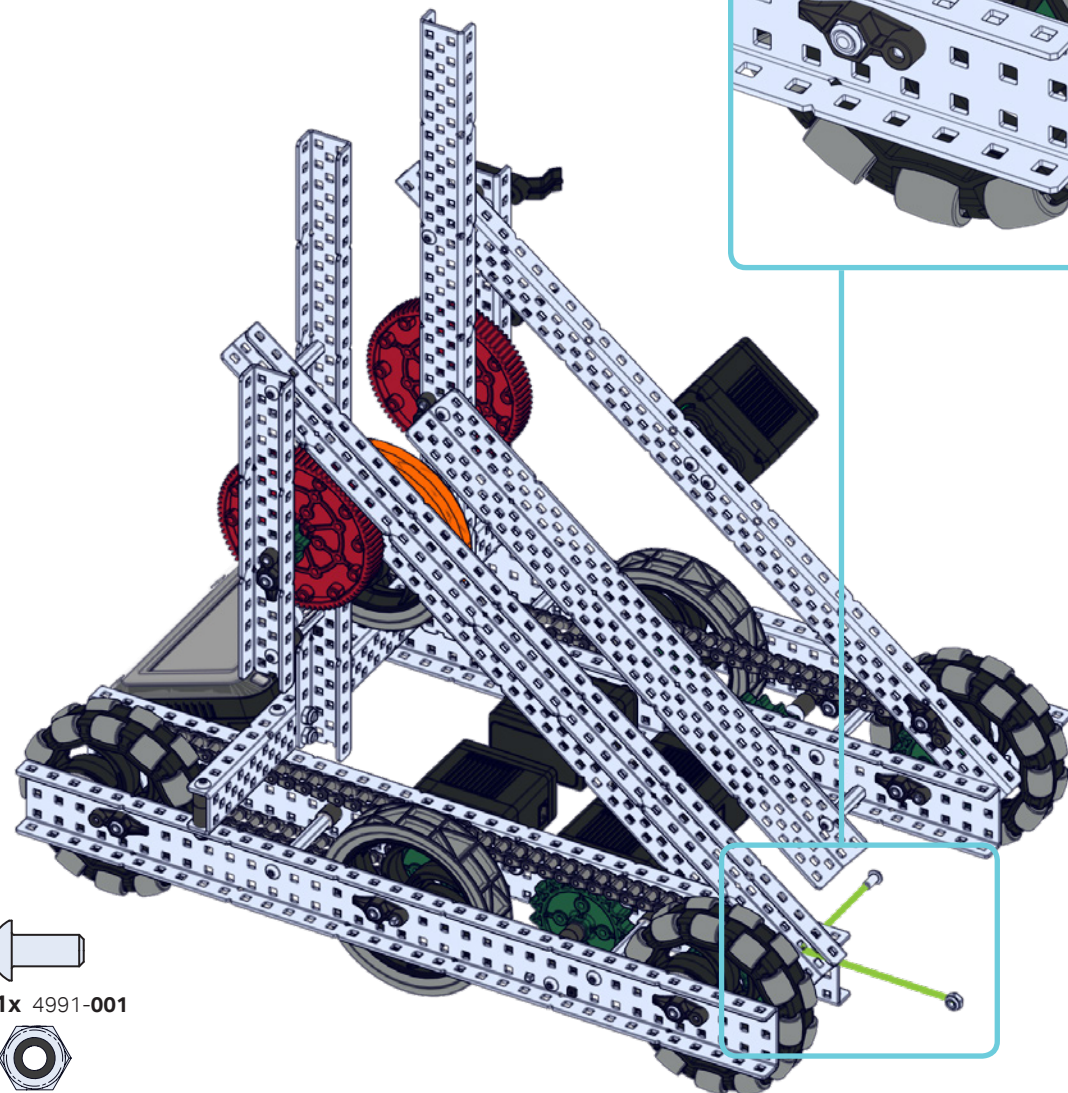
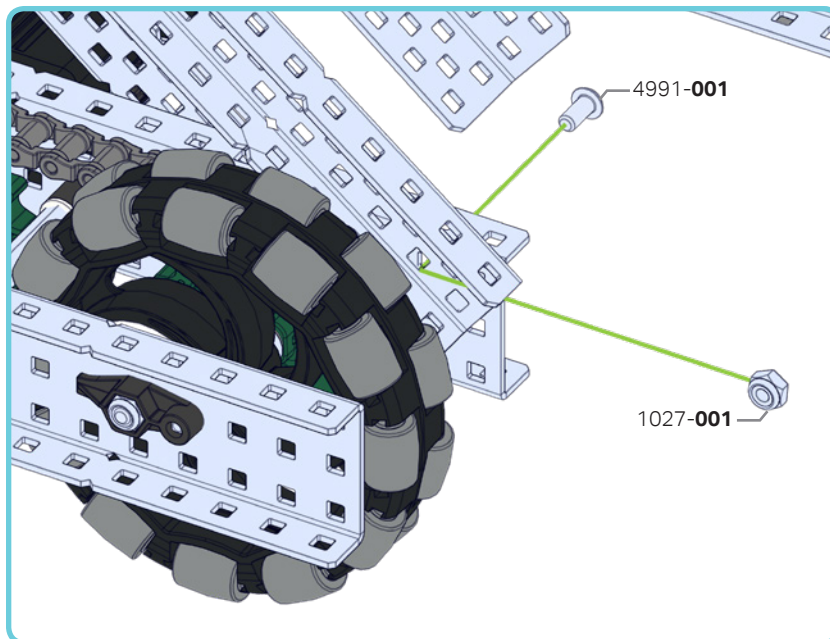


2x 5913-001



1x 1025-001

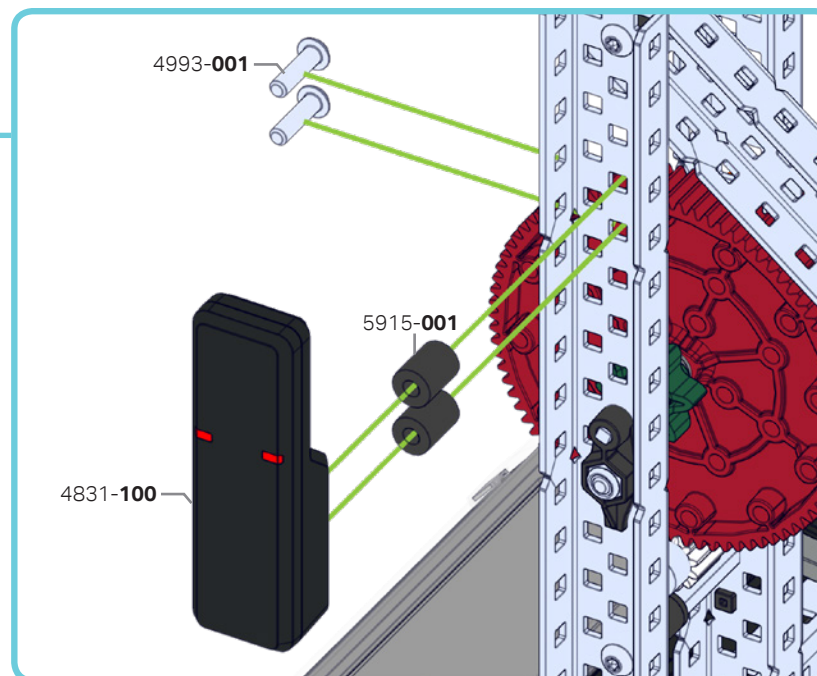
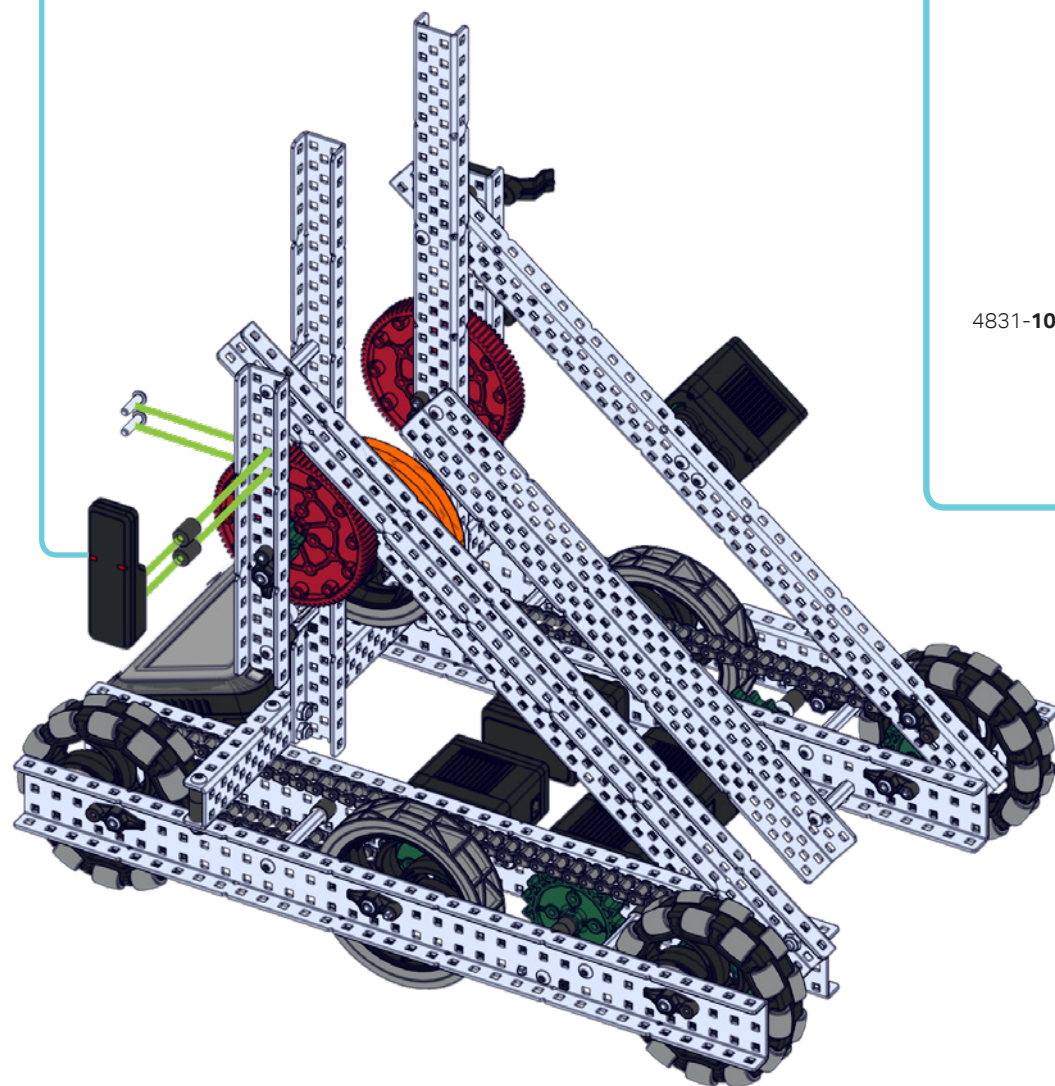




1x 4991-001



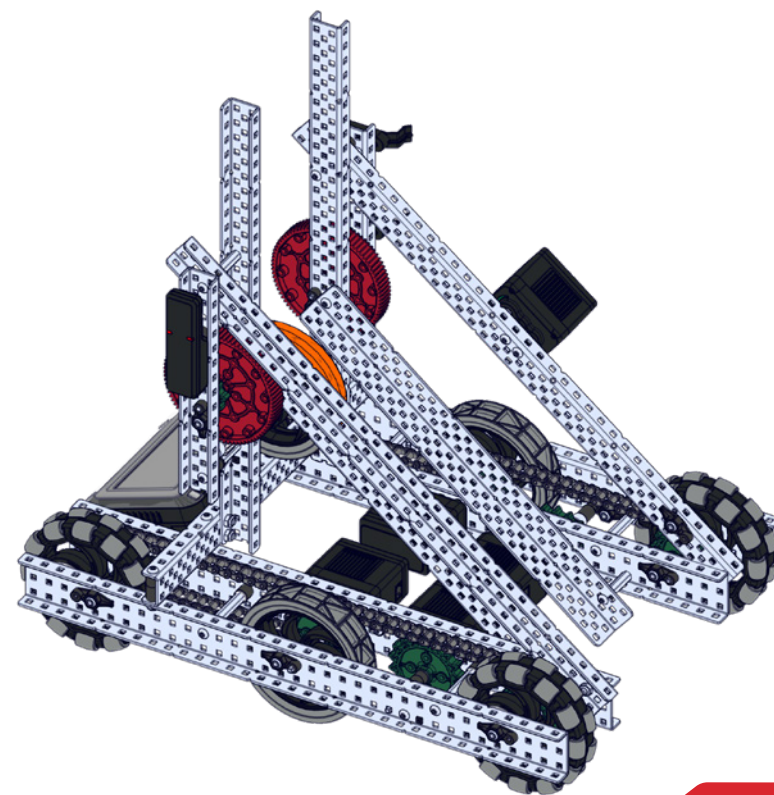
1x 1027-001

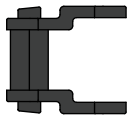
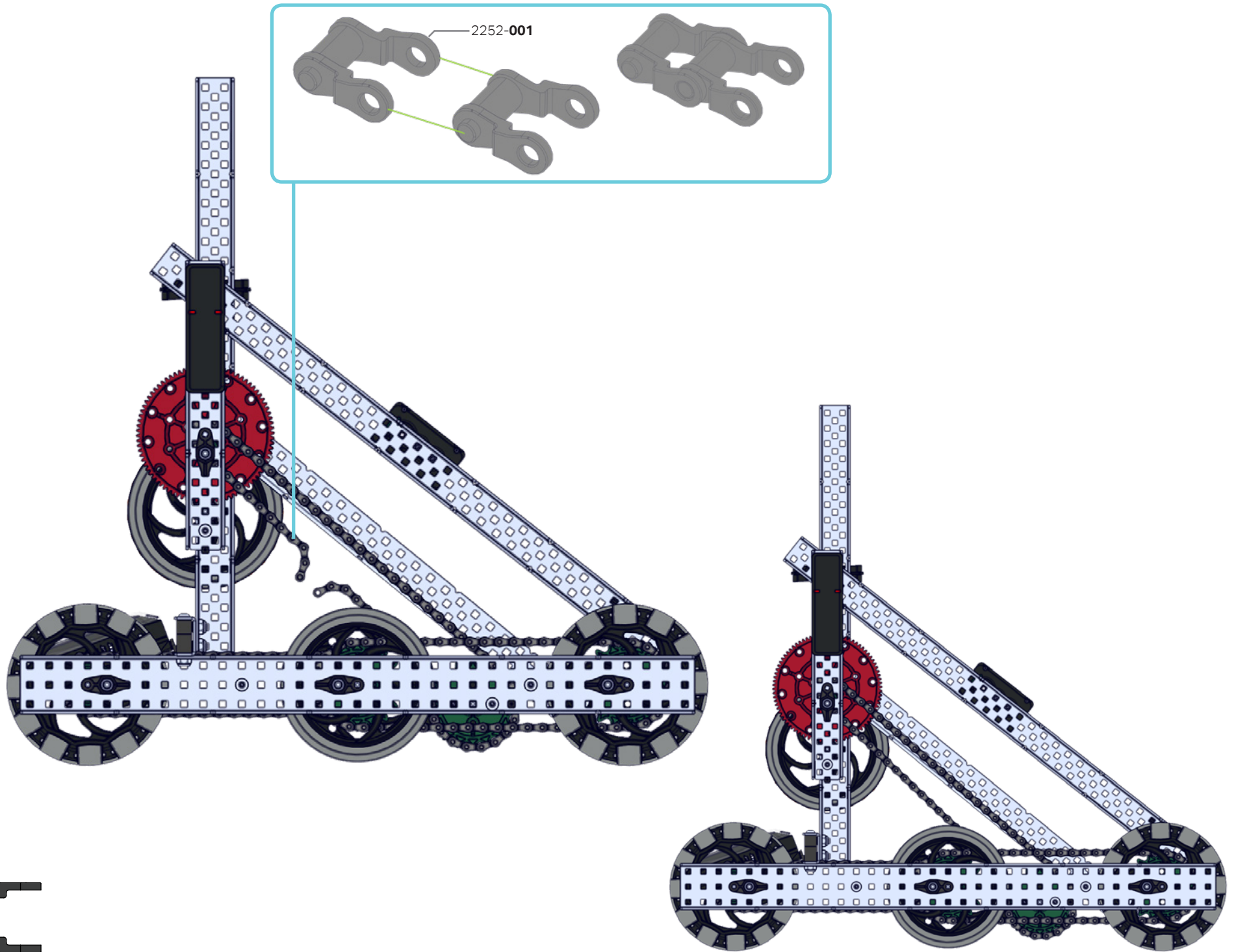


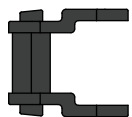
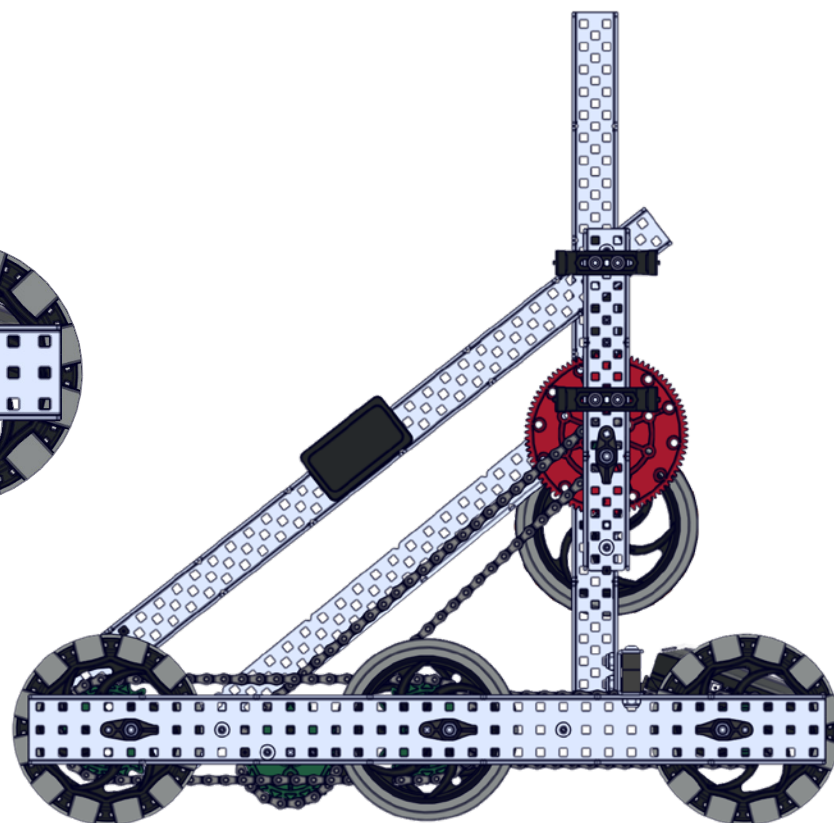
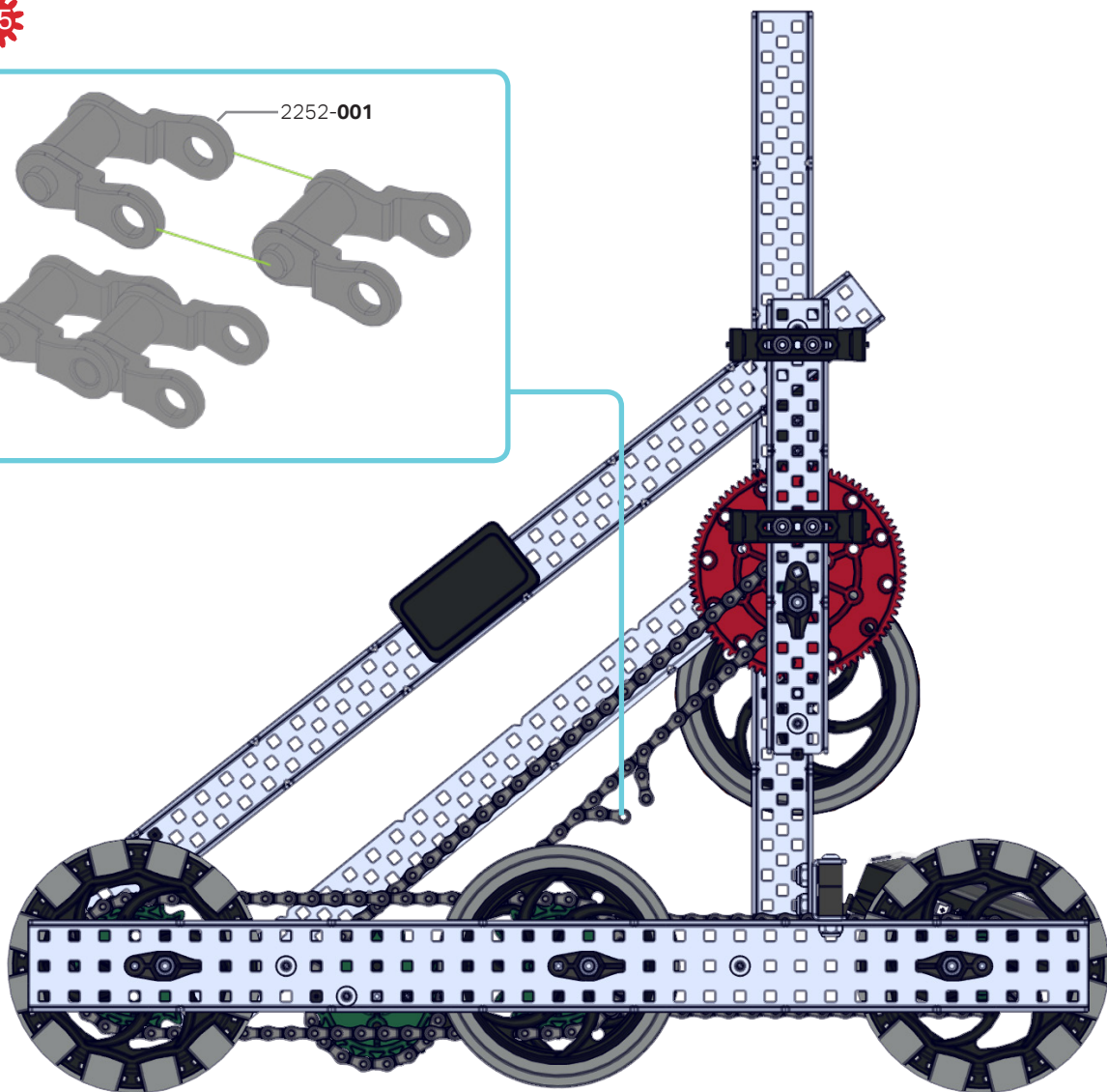
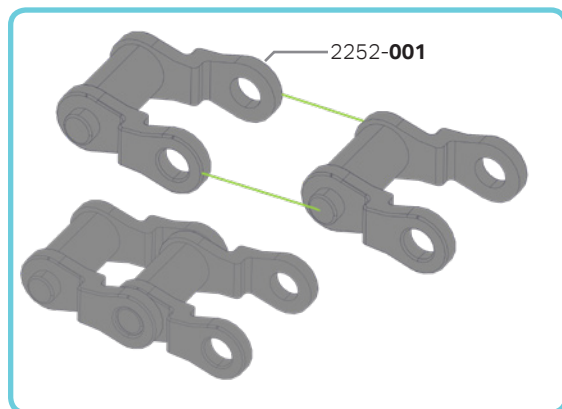
2x 5915-001



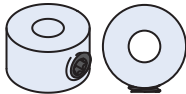
2x 4993-001







62x 2252-001



2x 6103-000



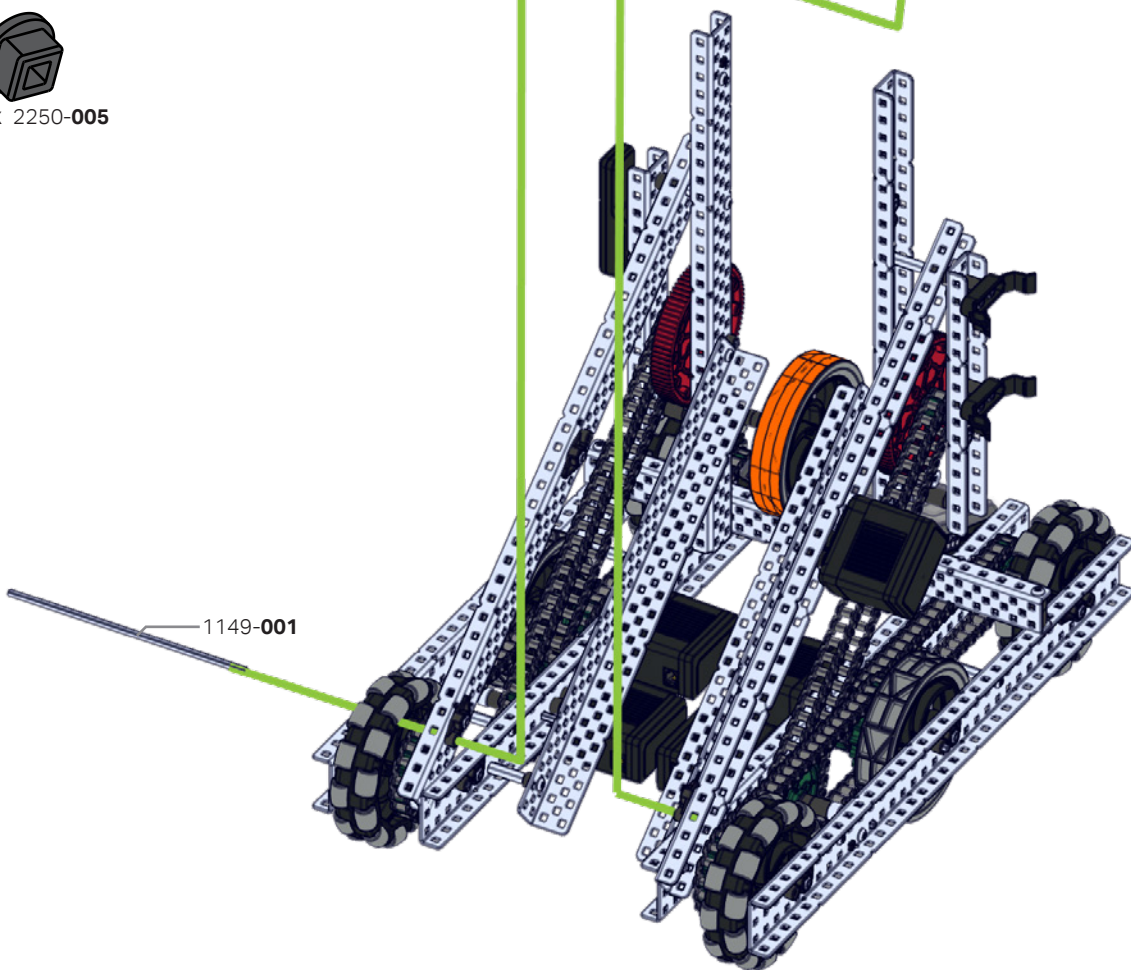
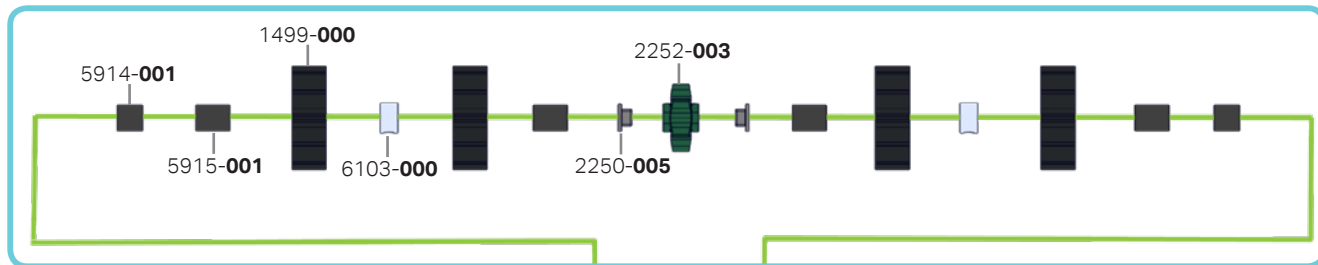
4x 5915-001



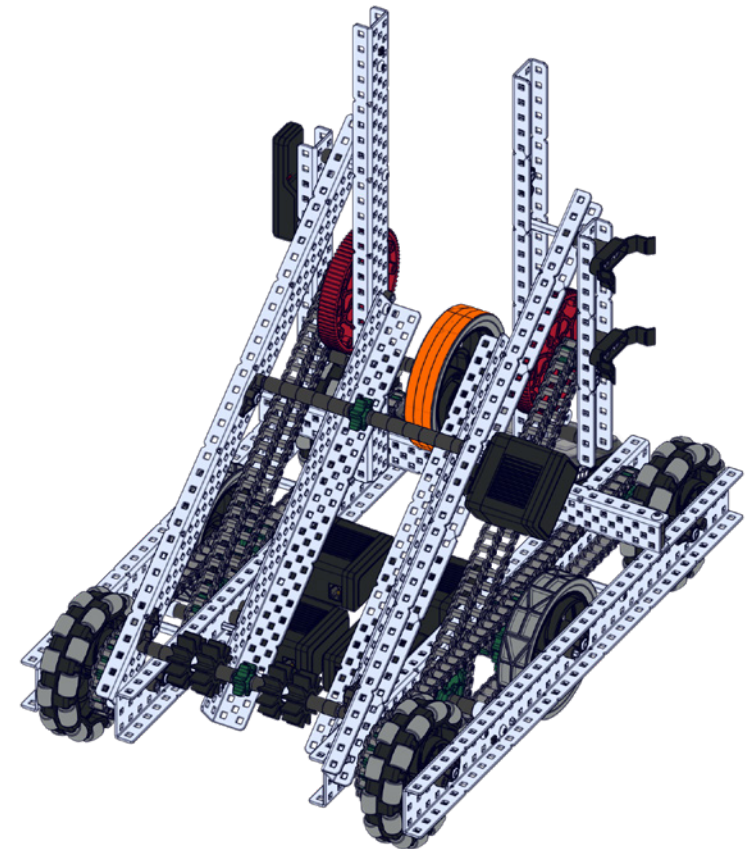
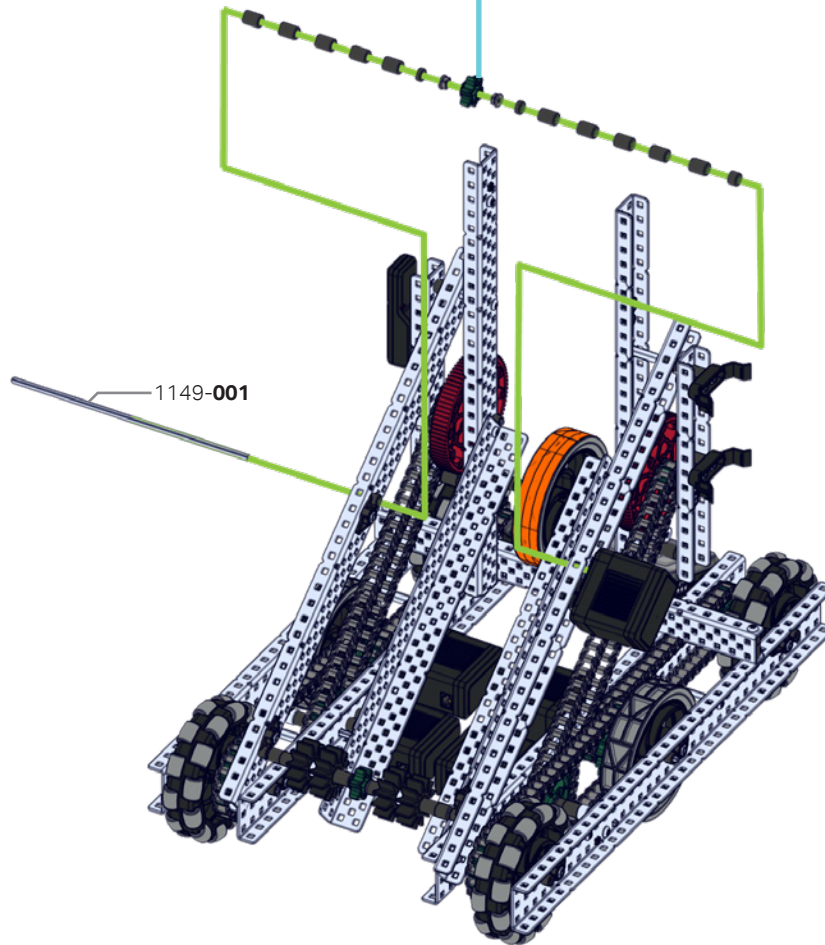
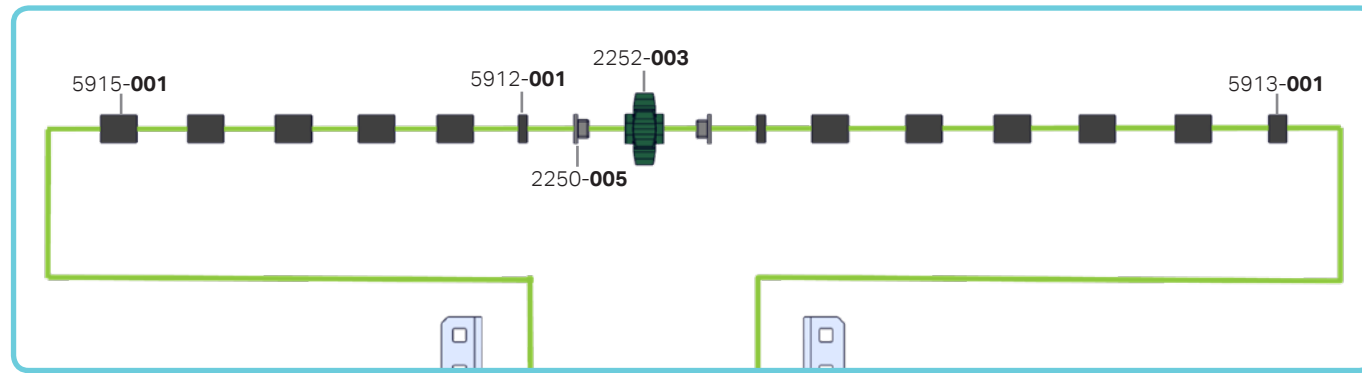
2x 5914-001



2x 2250-005



1x 7.75 in 1149-001



2x 2250-005



2x 5912-001



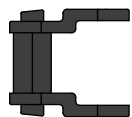
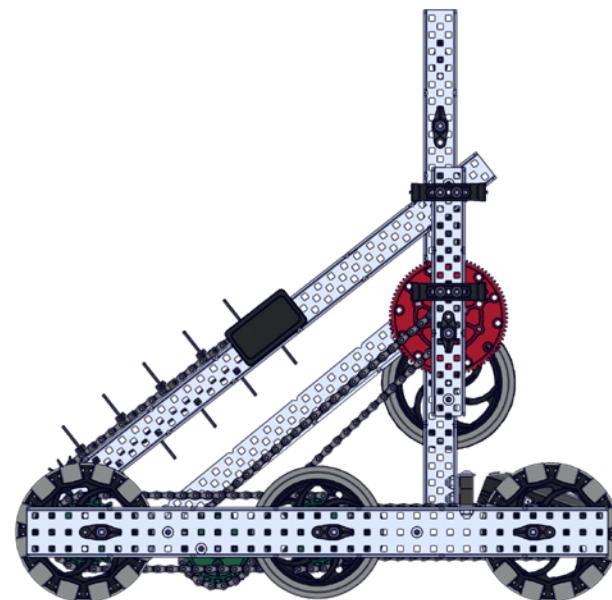
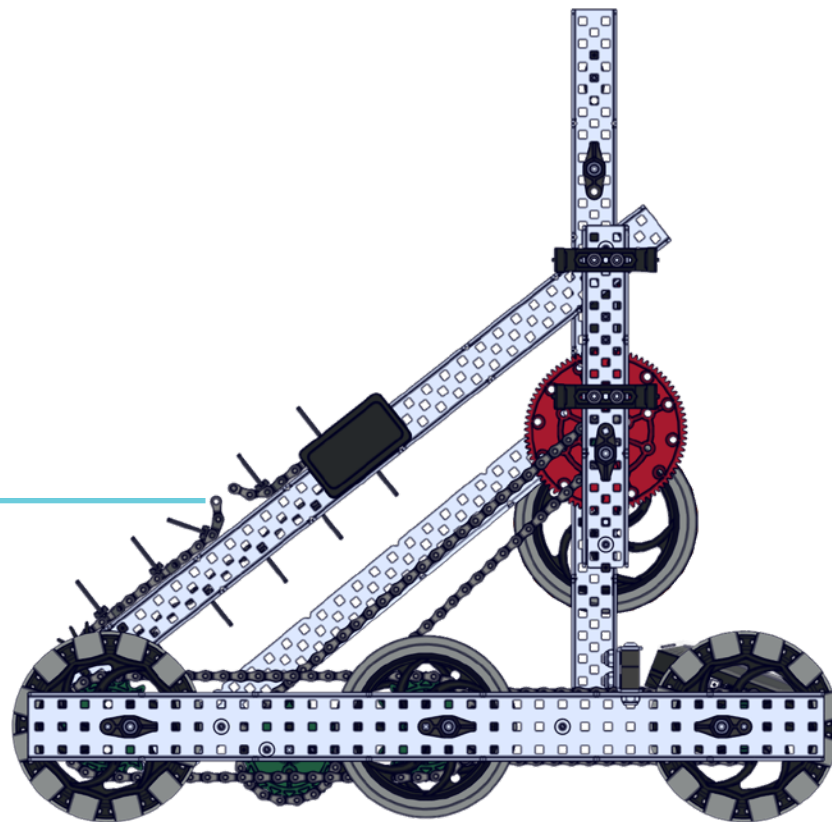
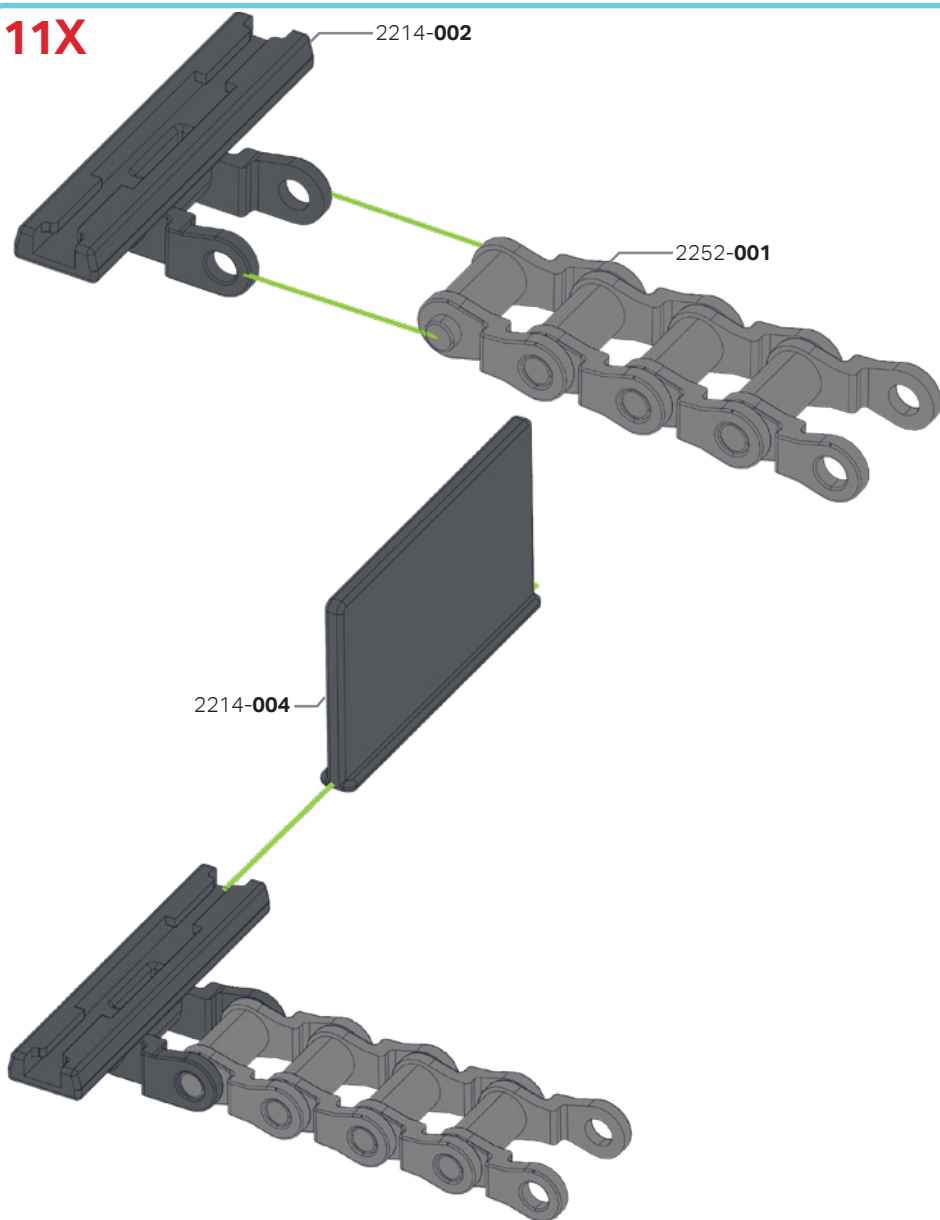
1x 5913-001



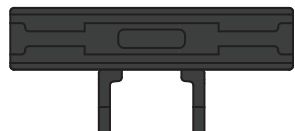
10x 5915-001

1x 7.75 in 1149-001

11X



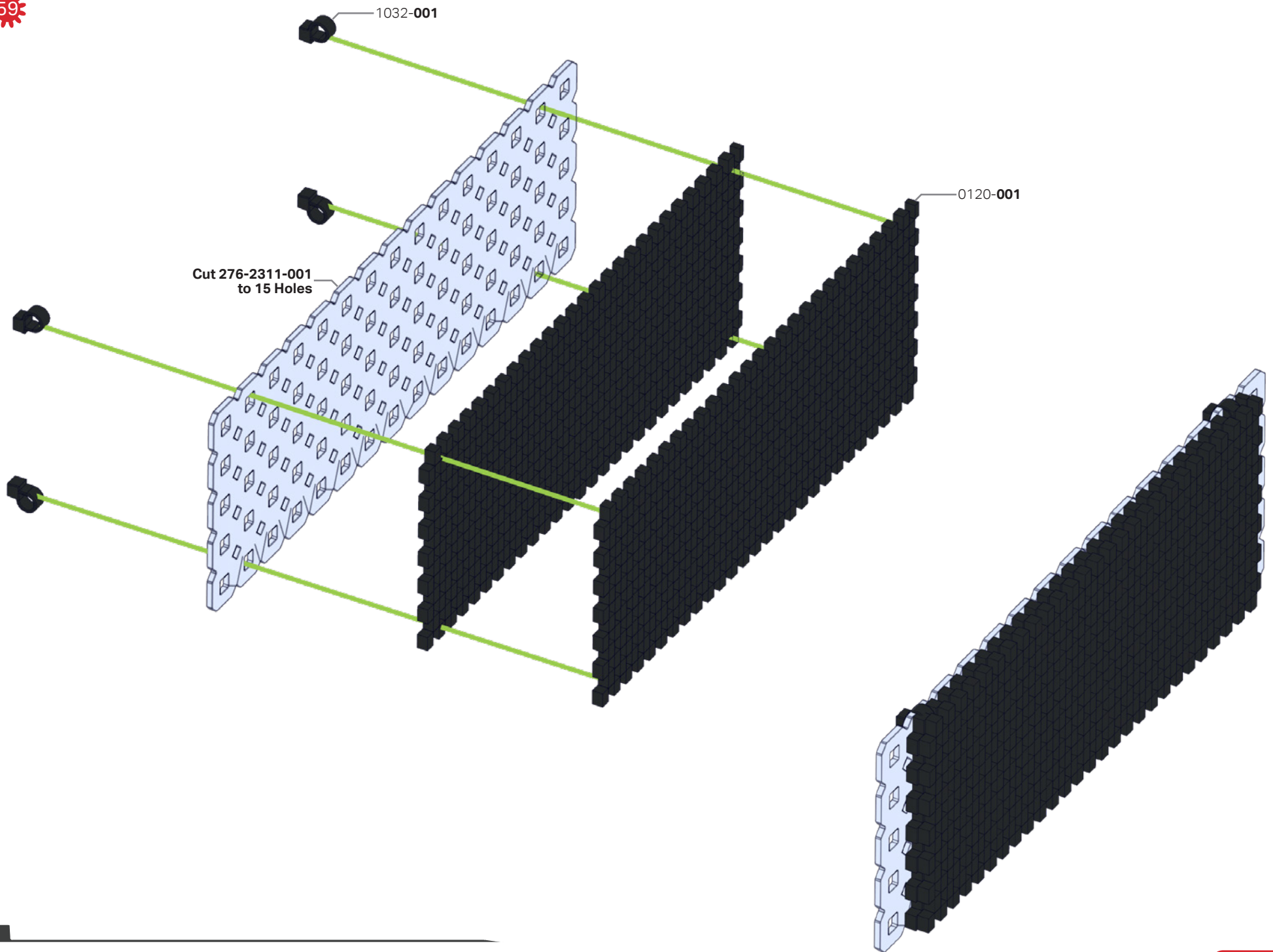
44x 2252-001

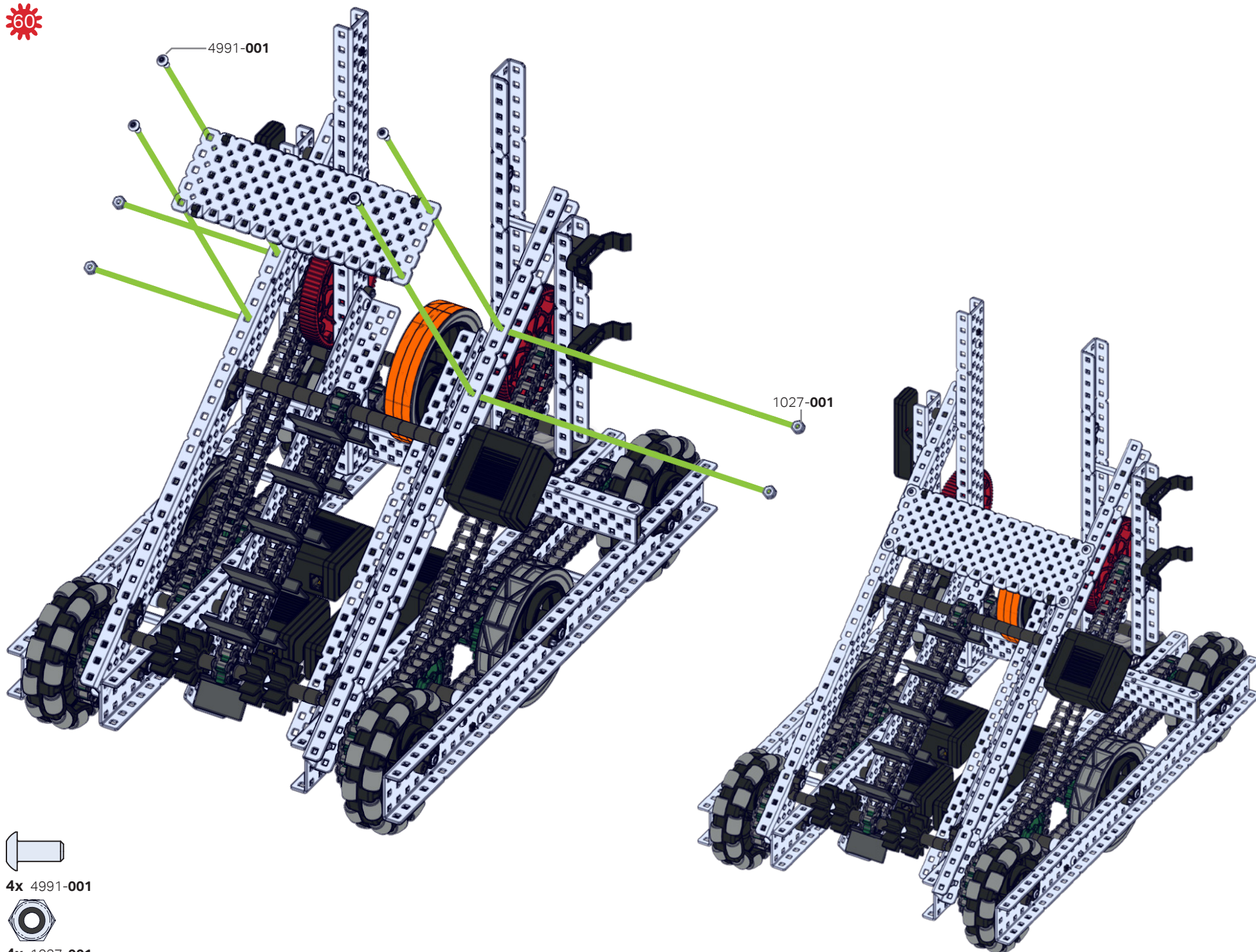


11x 2214-002



11x 2214-004

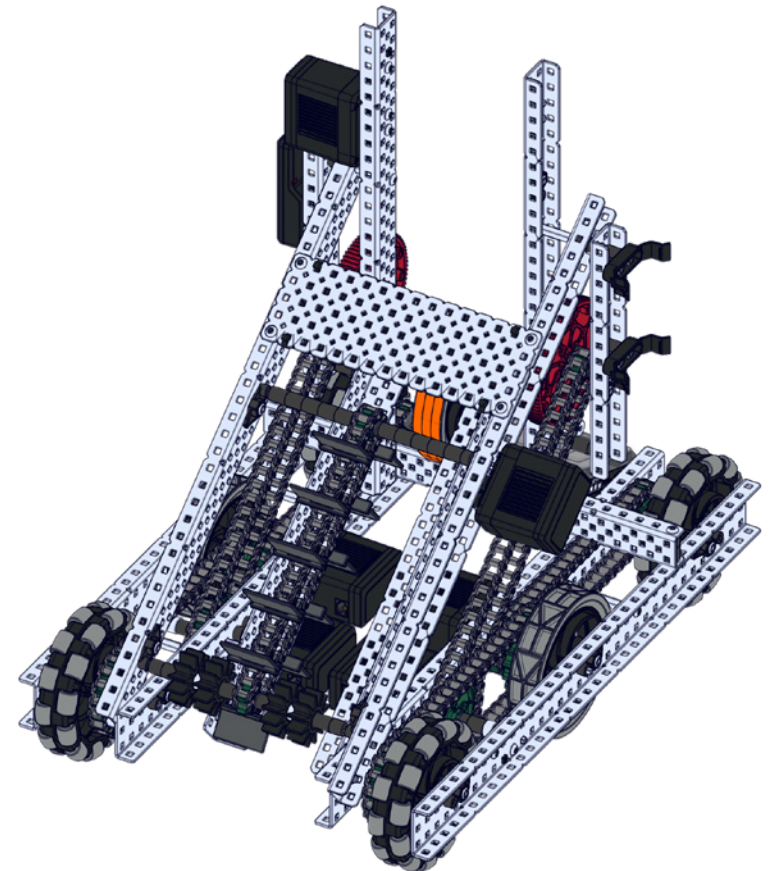
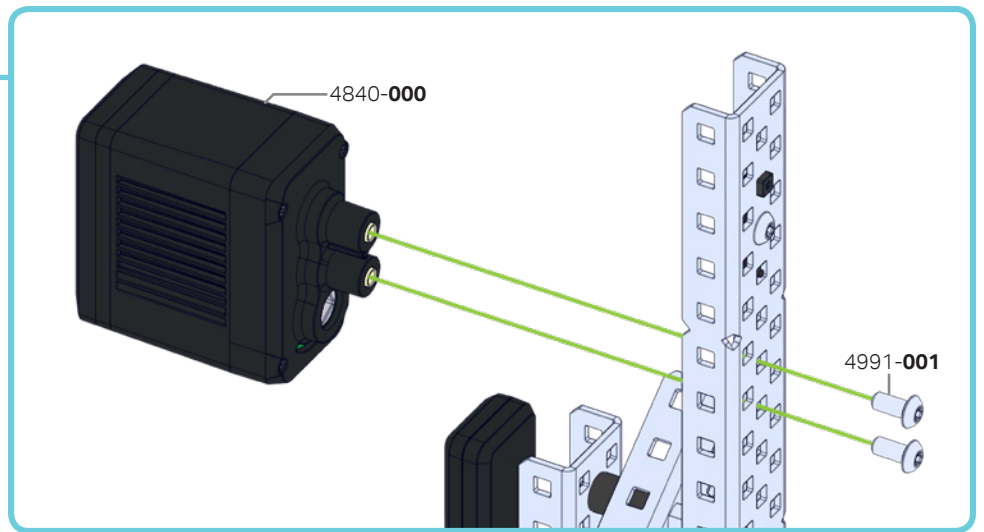
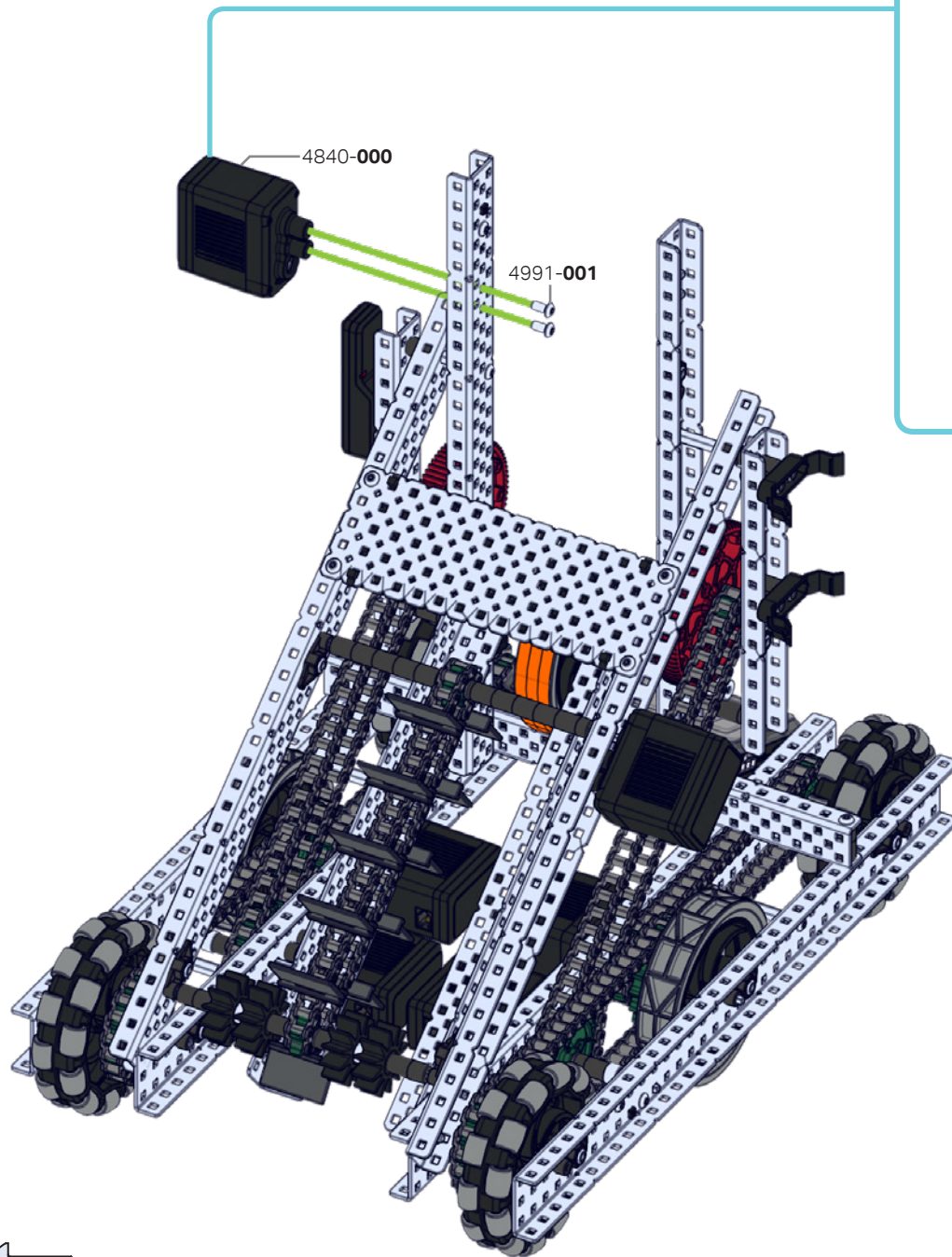




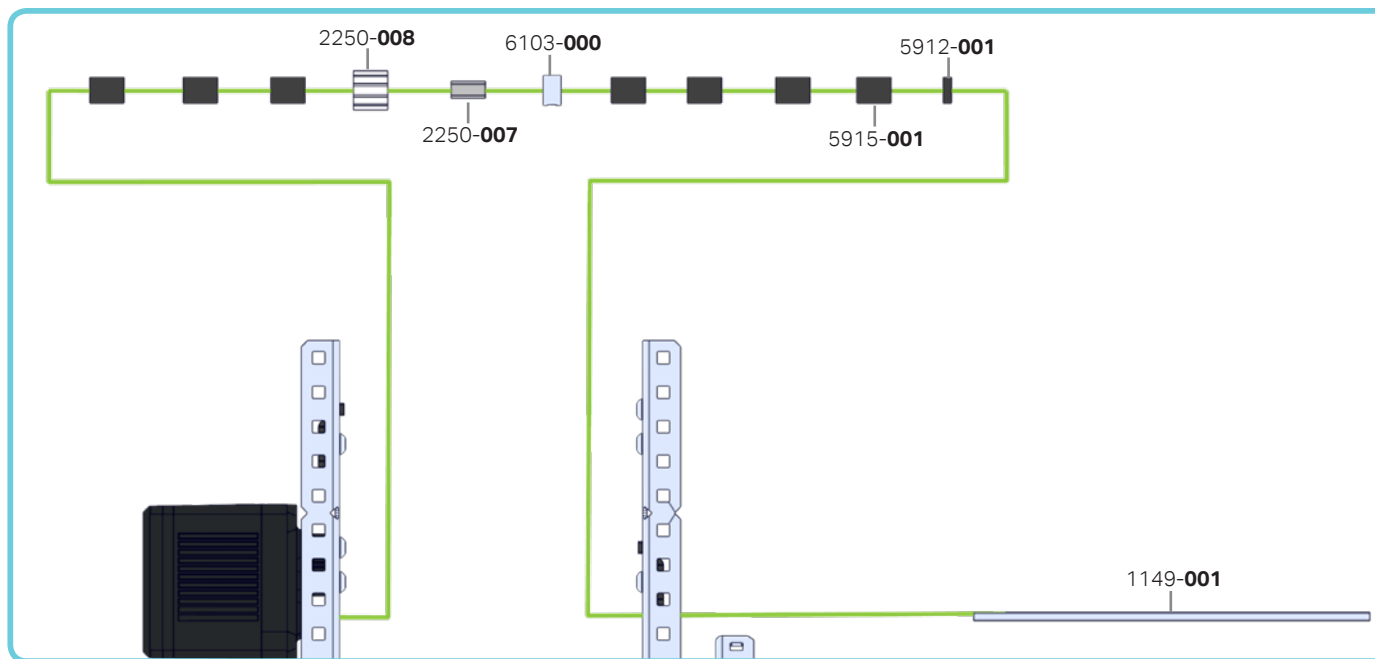
4x 4991-001



4x 1027-001



2x 4991-001

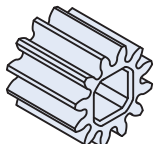


10

1x 5912-001



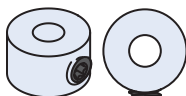
7x 5915-001



1x 2250-008

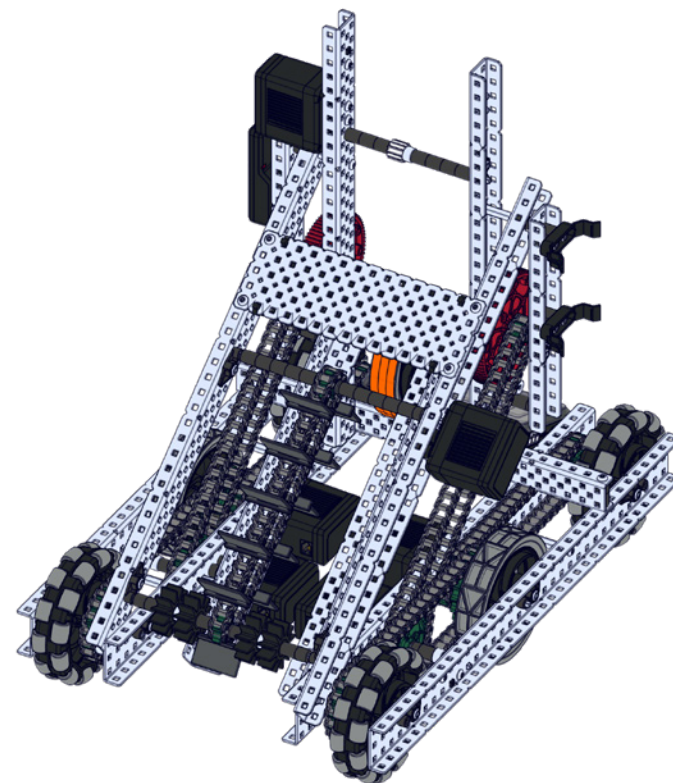
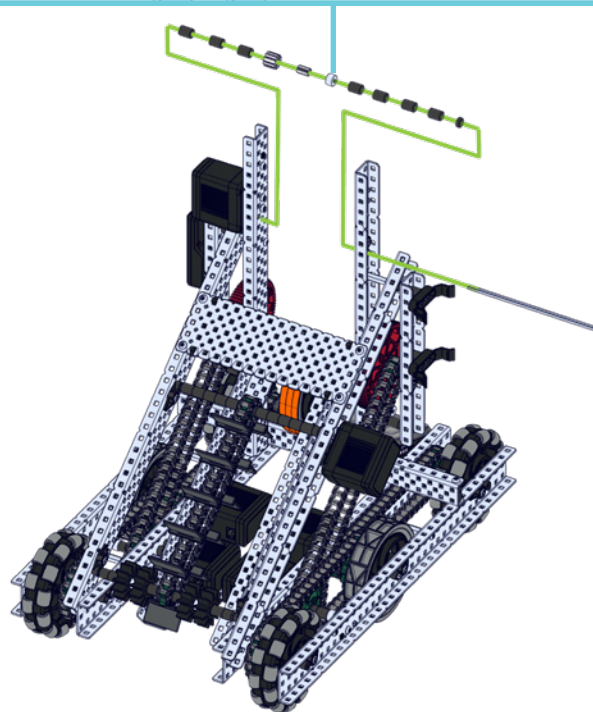


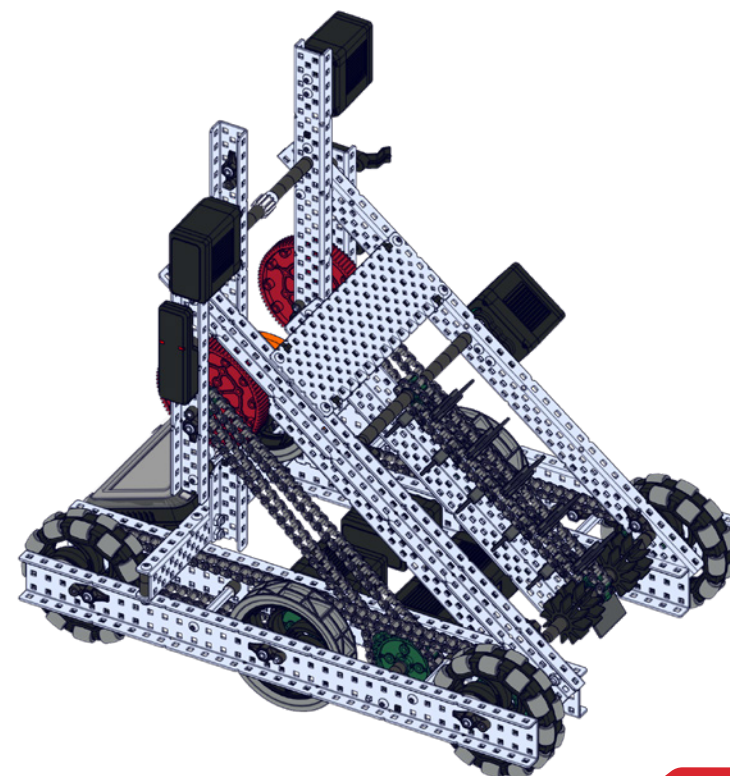
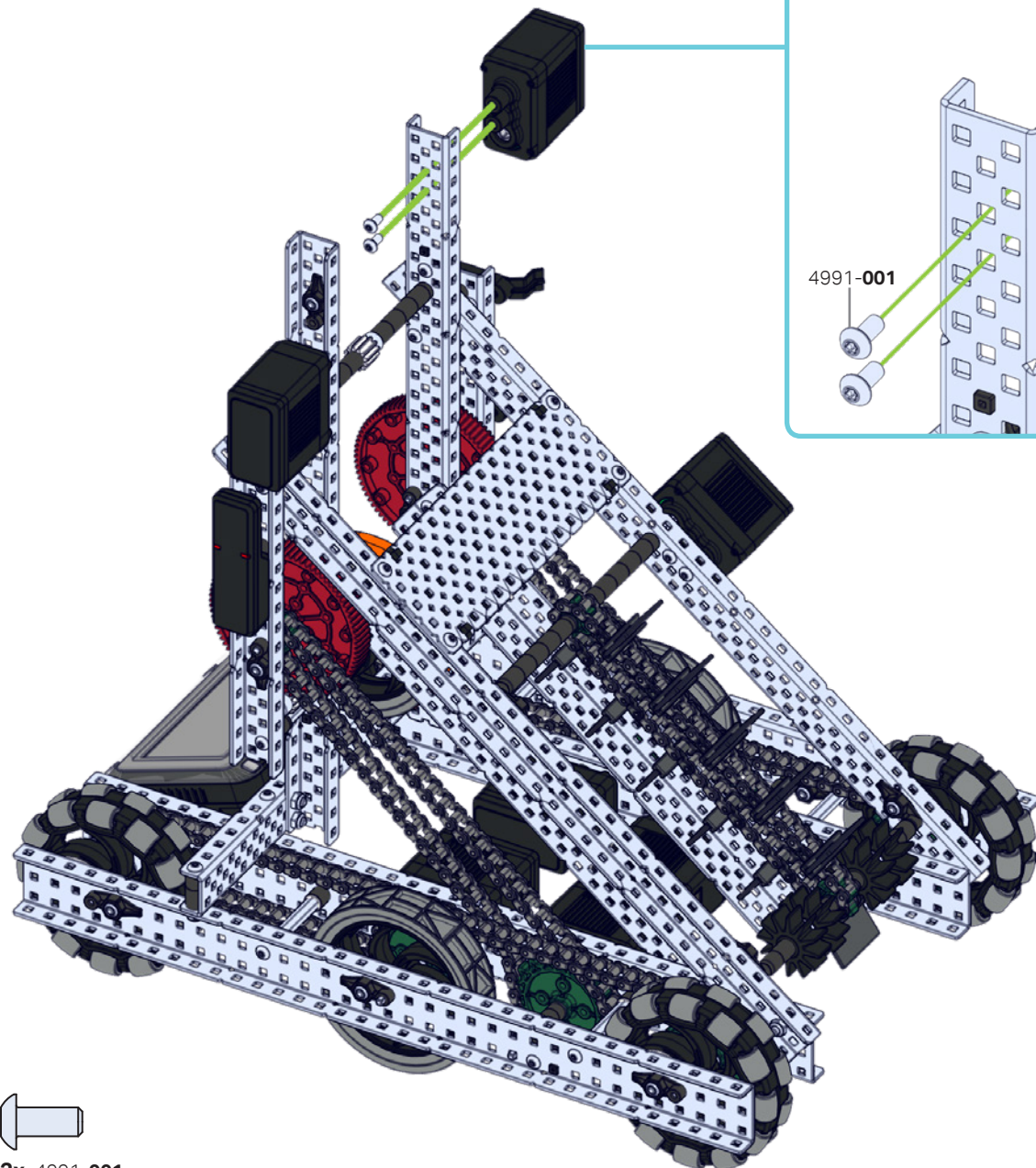
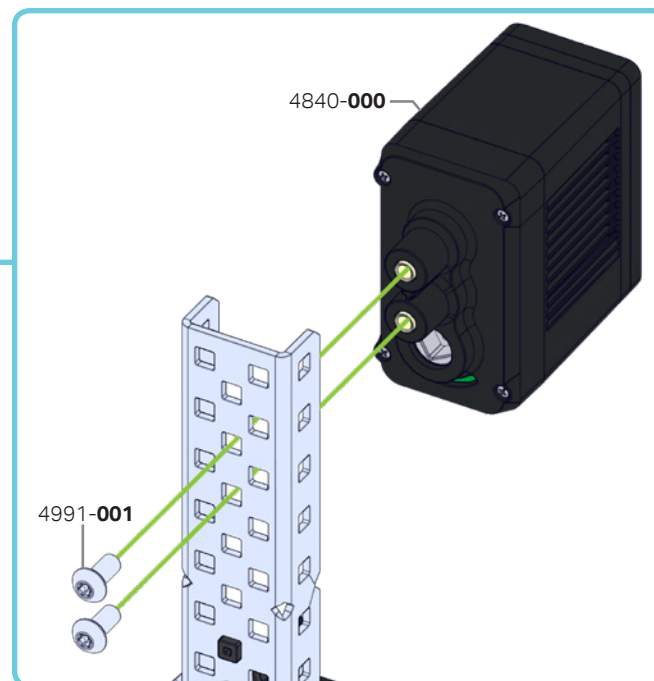
1x 2250-007



1x 6103-000

1x 5.75 in 1149-001





2x 4991-001

64



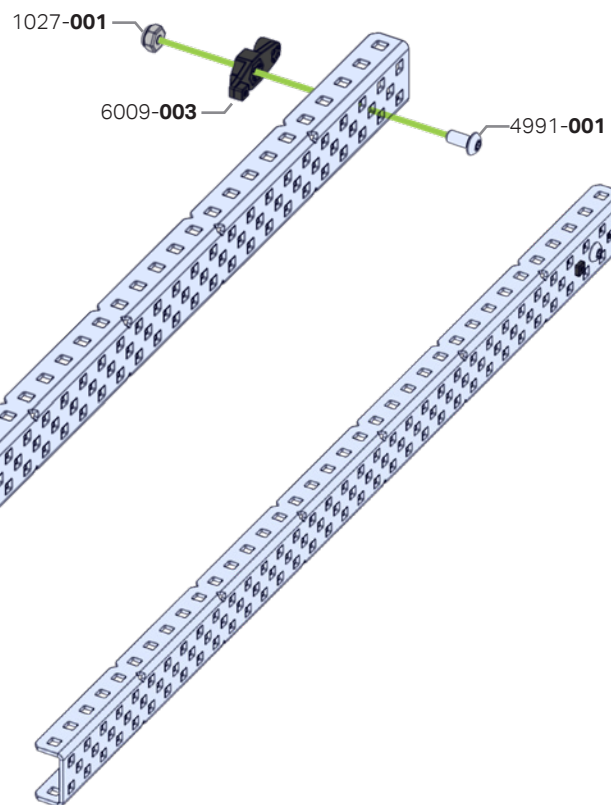
1x 4991-001



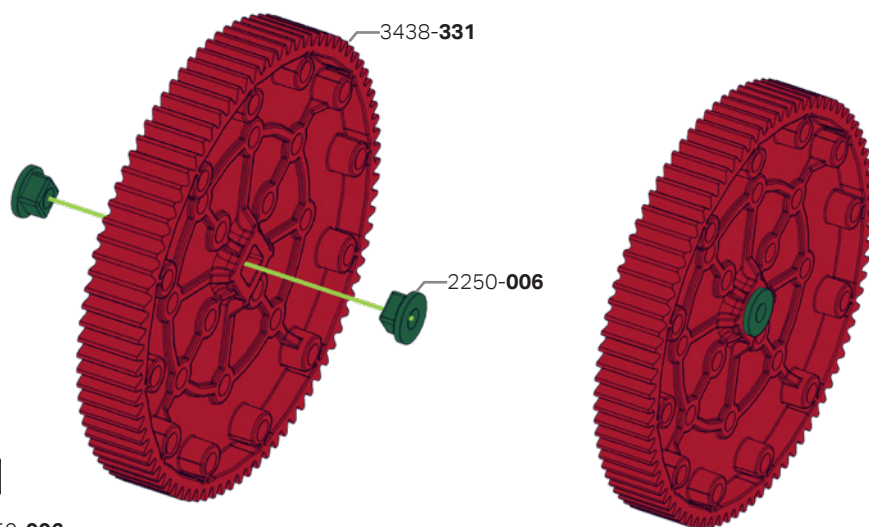
1x 1027-001



1x 6009-003



65

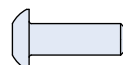


2x 2250-006

66

10

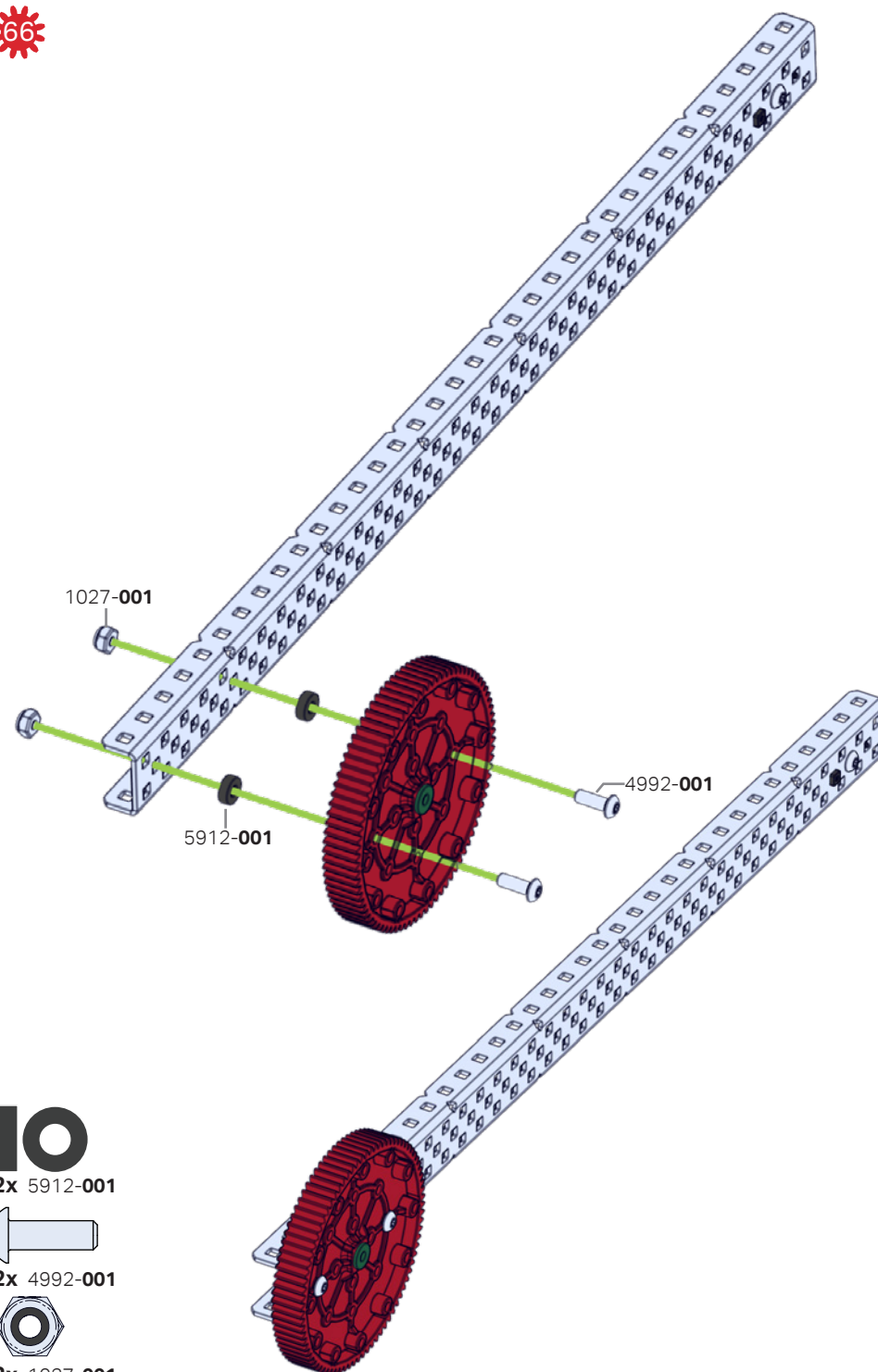
2x 5912-001



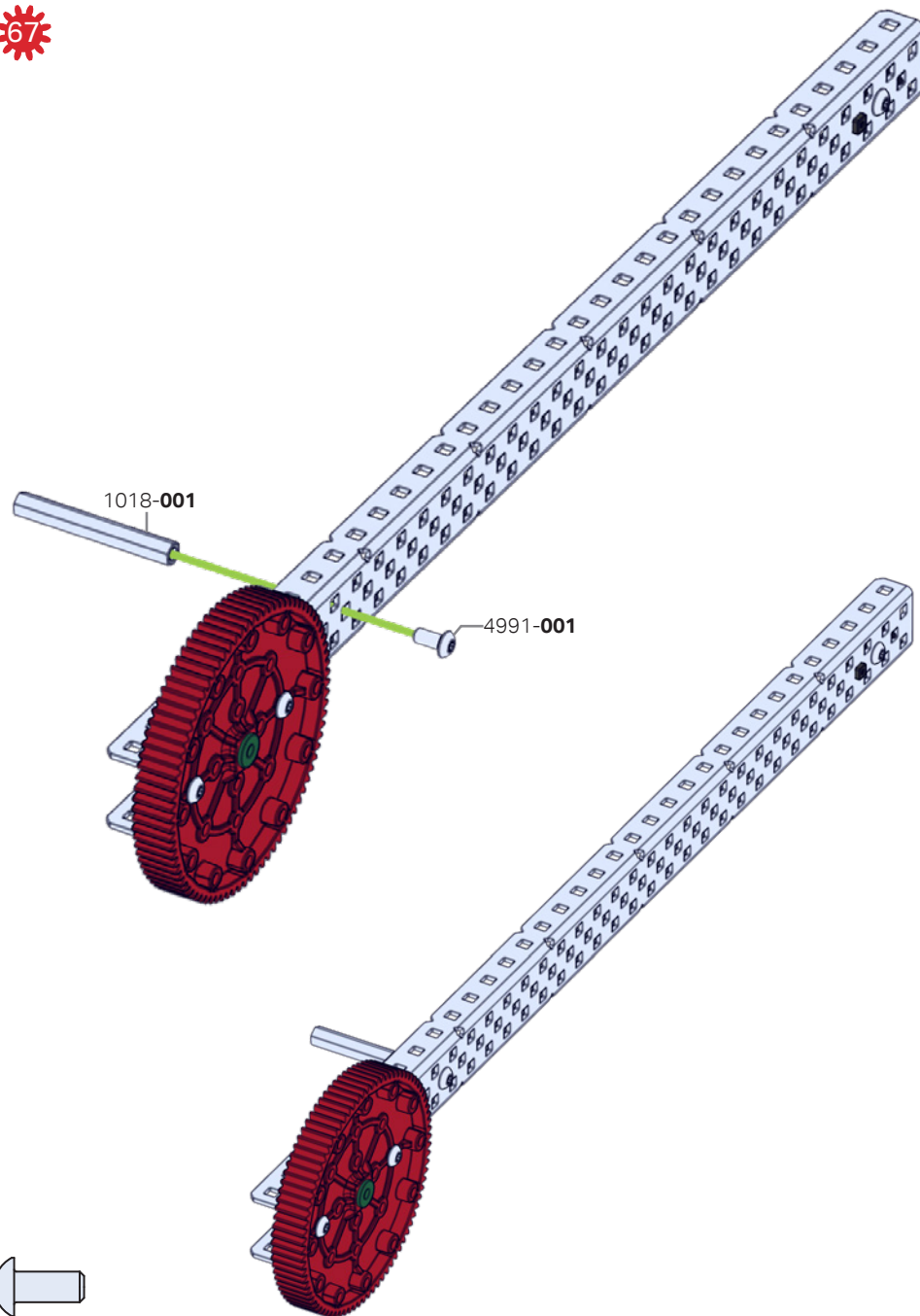
2x 4992-001



2x 1027-001



67

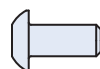
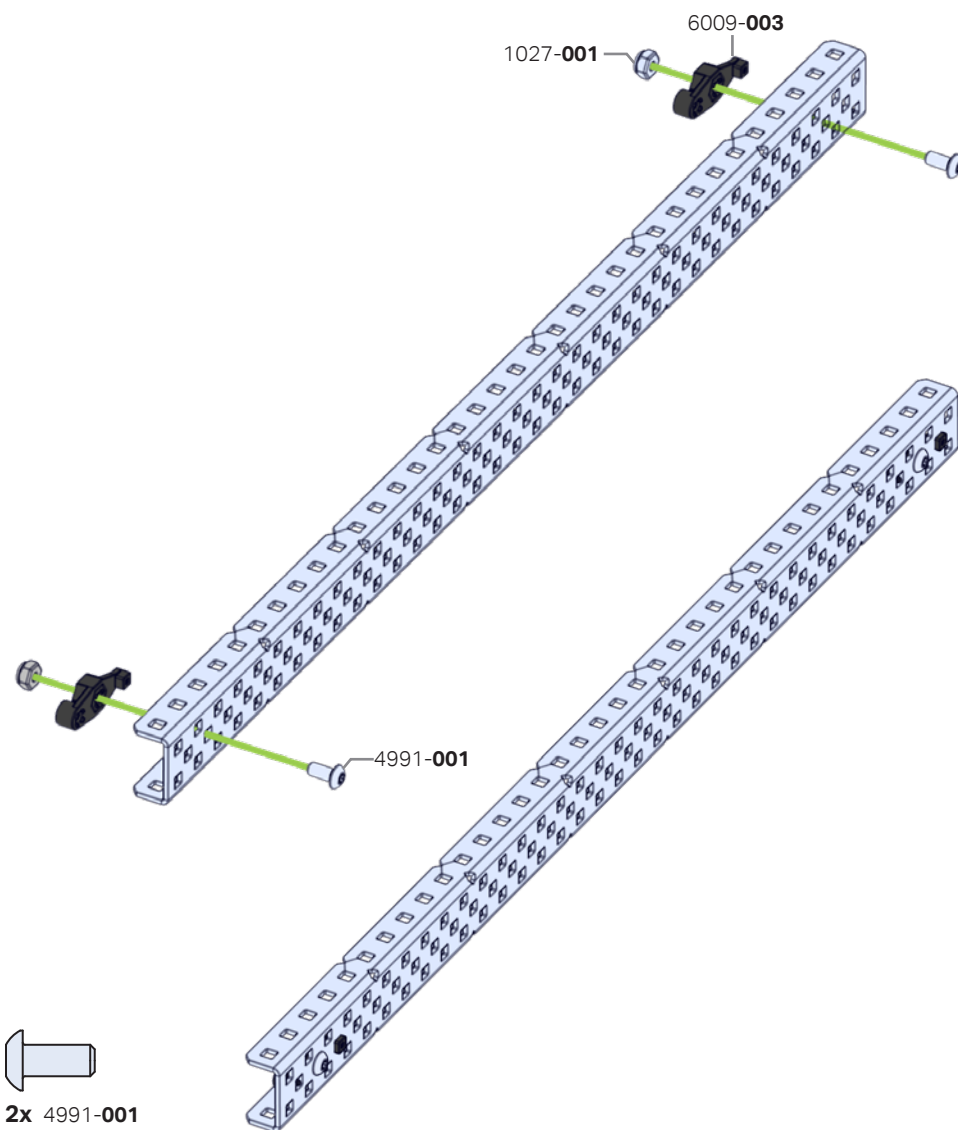


1x 4991-001



1x 1018-001

68



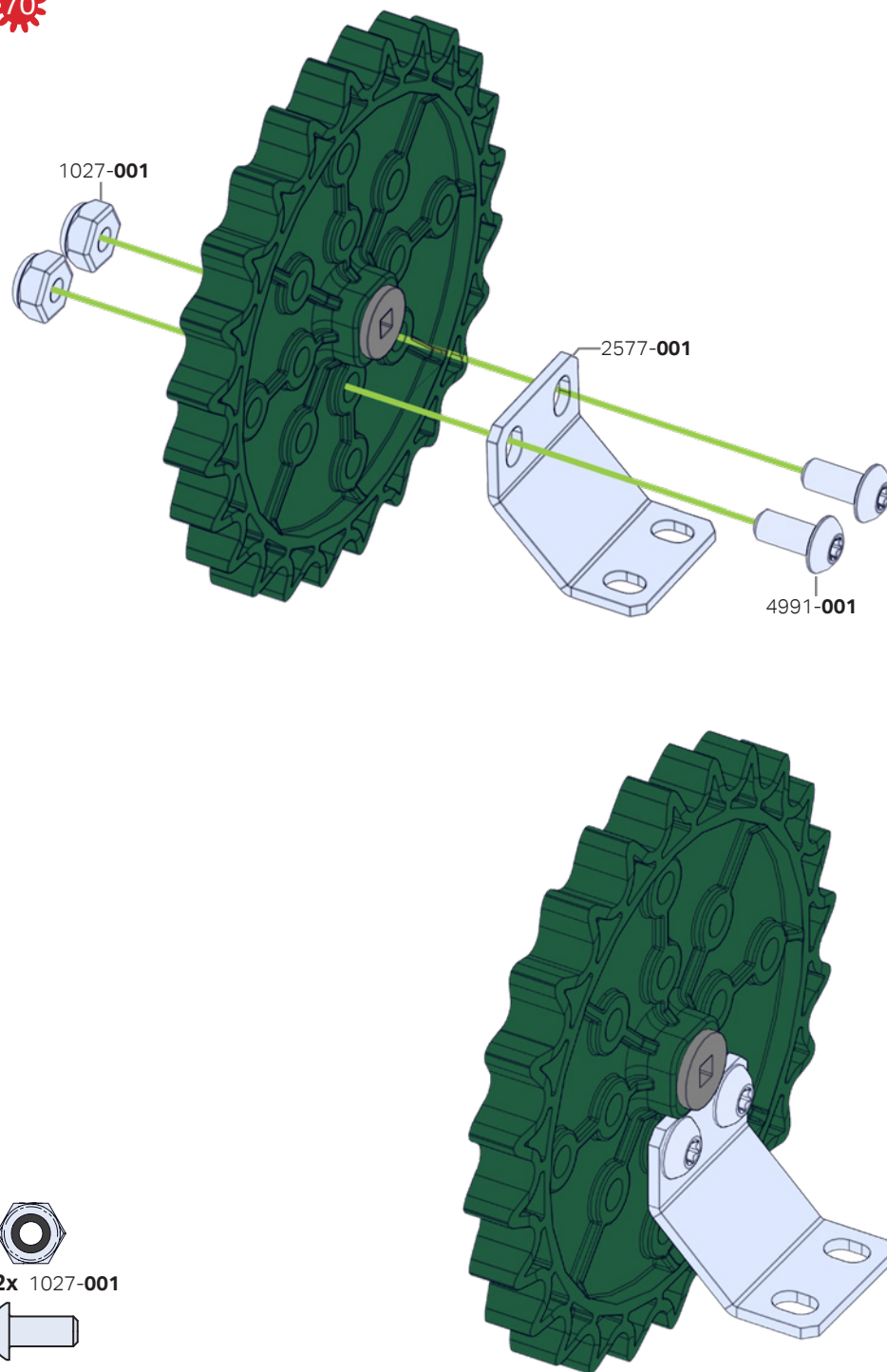
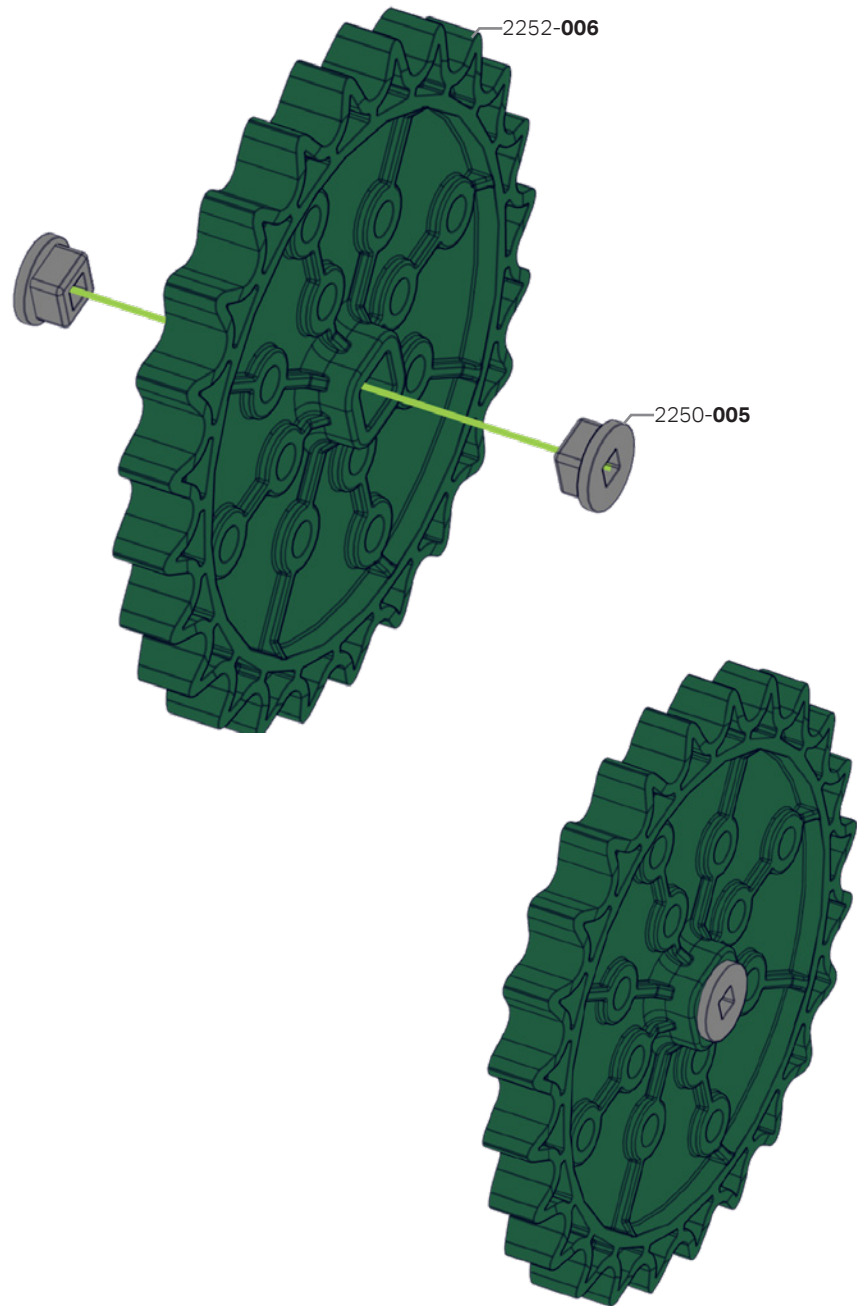
2x 4991-001

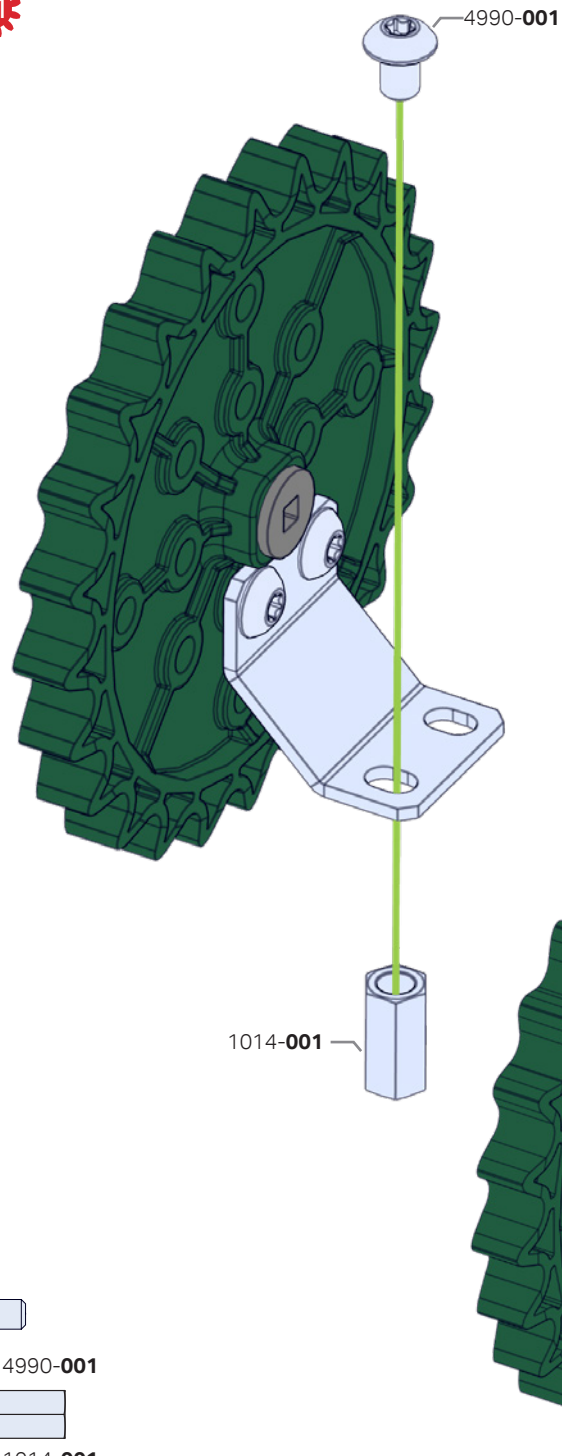


2x 1027-001



2x 6009-003

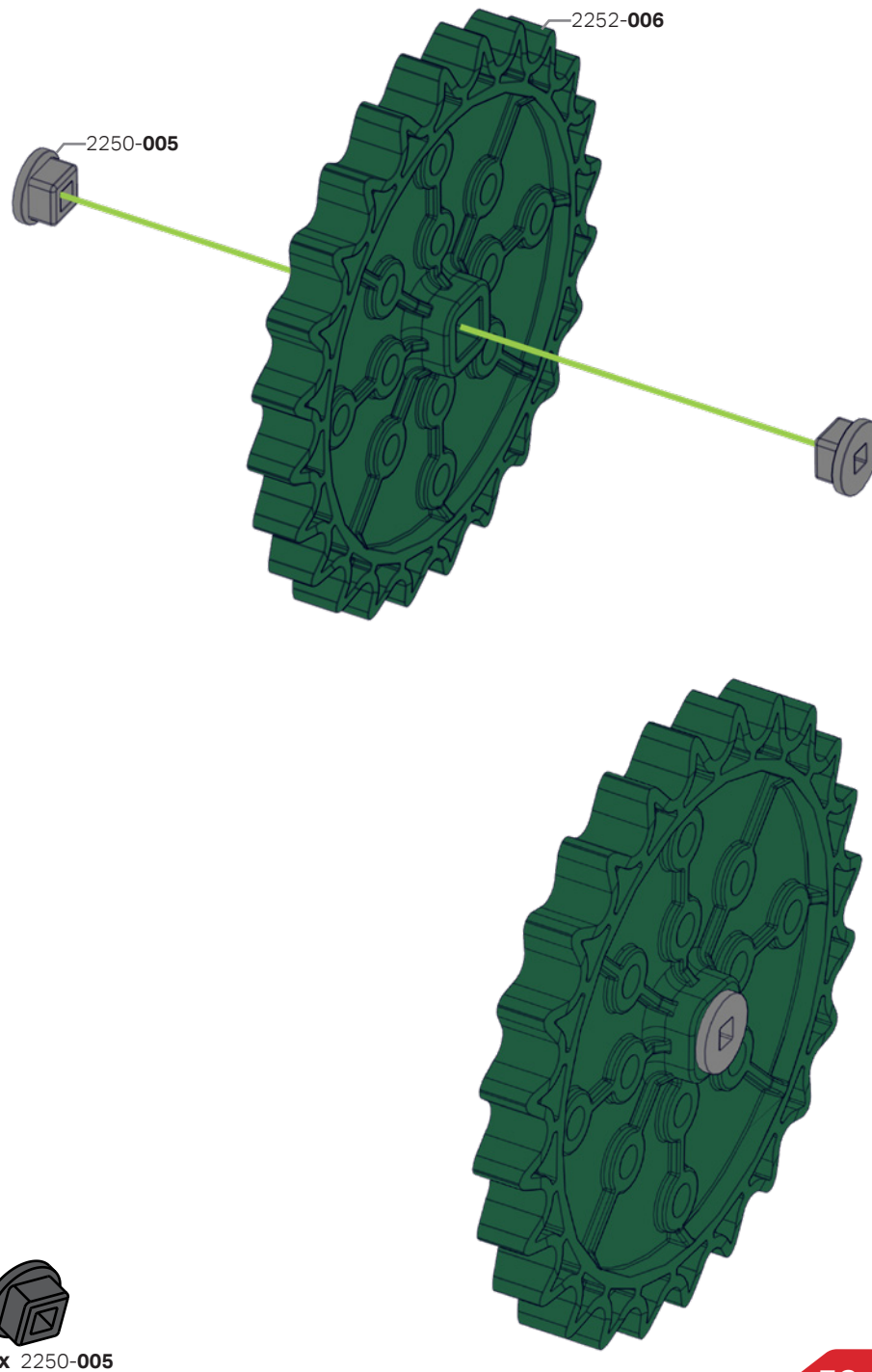




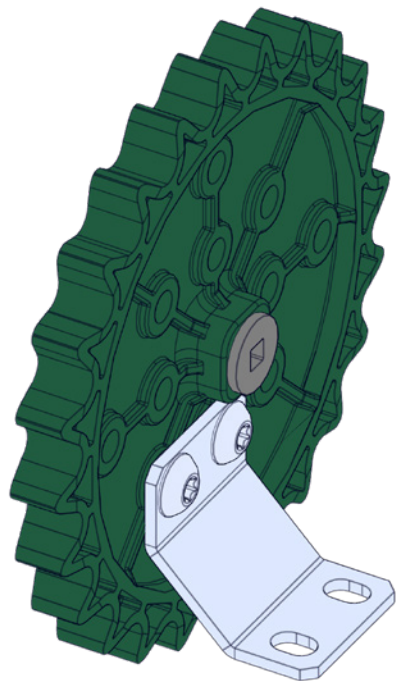
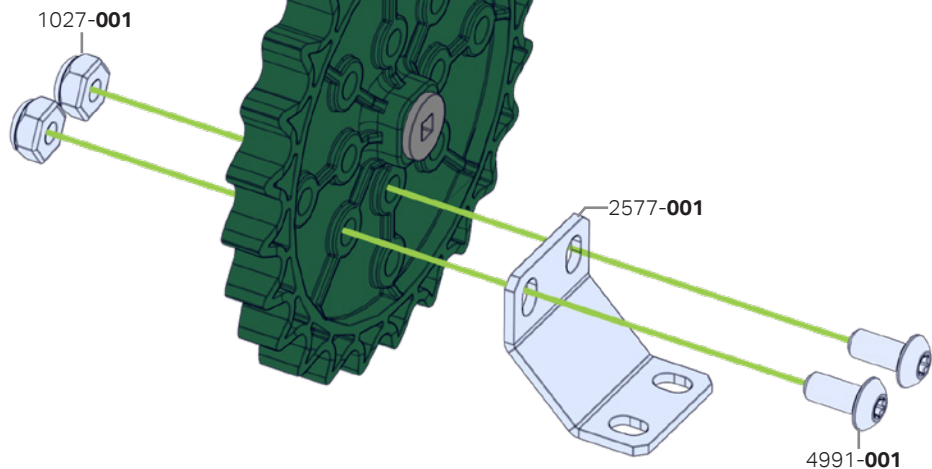
1x 4990-001



1x 1014-001



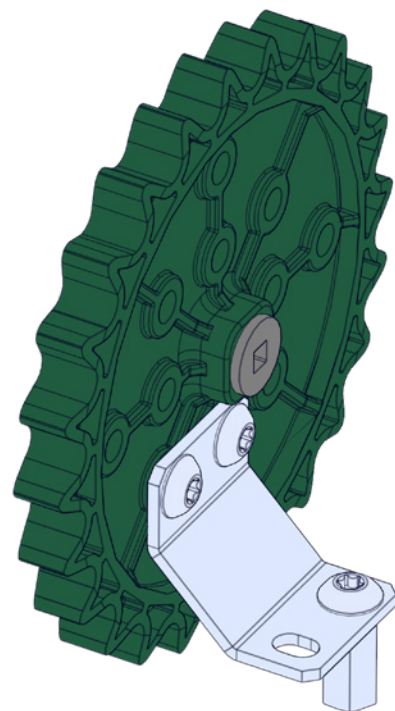
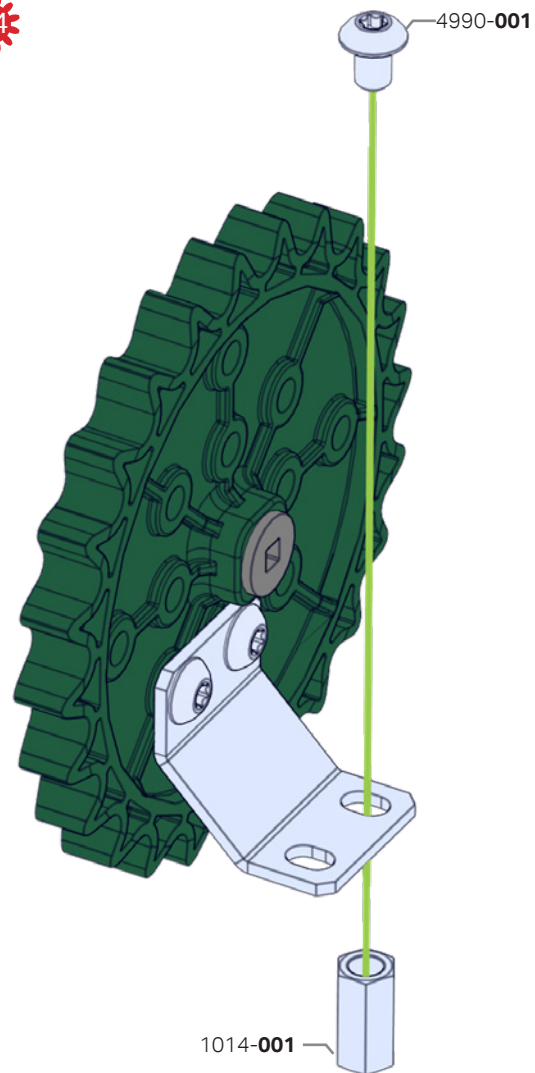
2x 2250-005



2x 1027-001



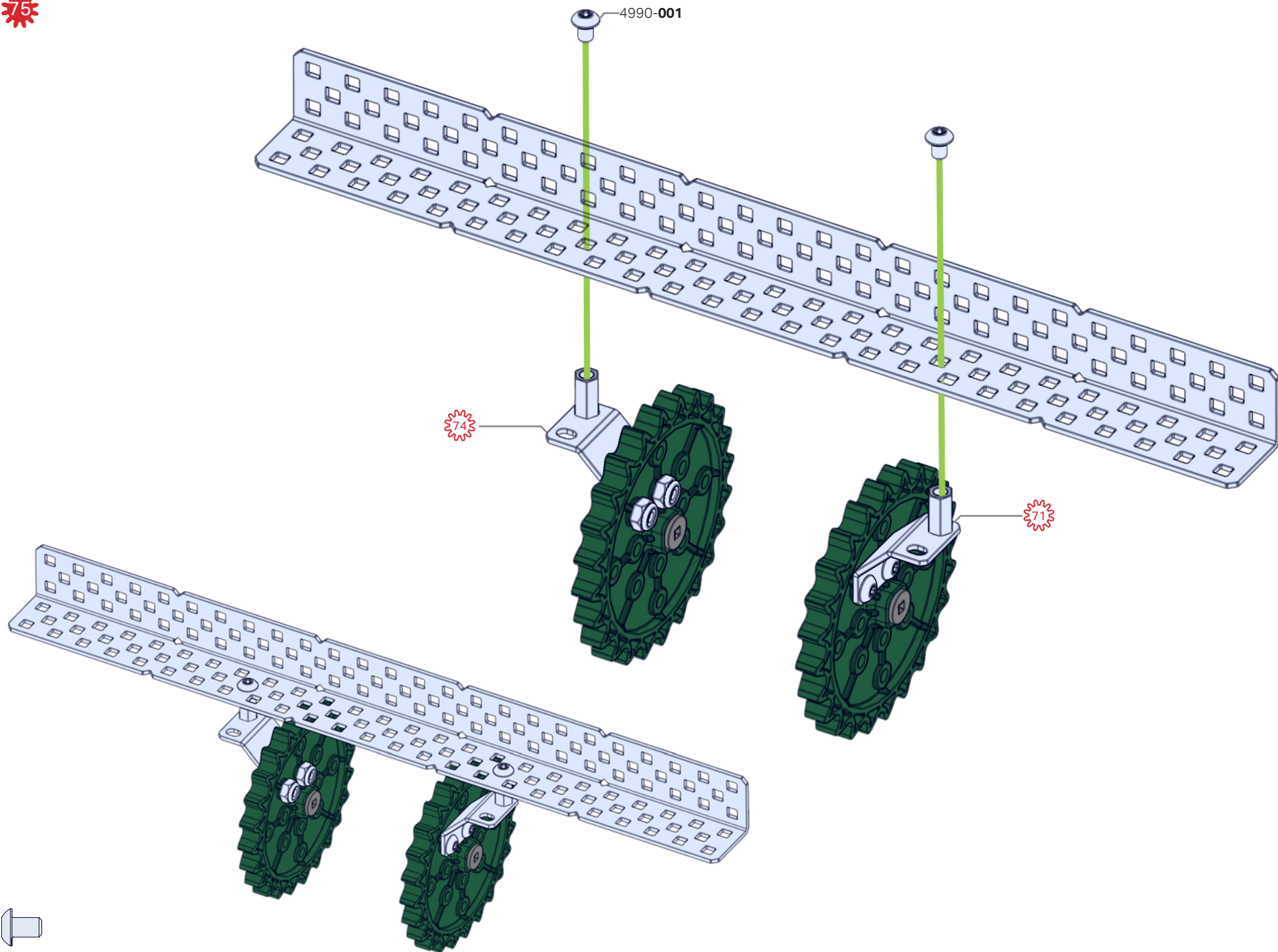
2x 4991-001



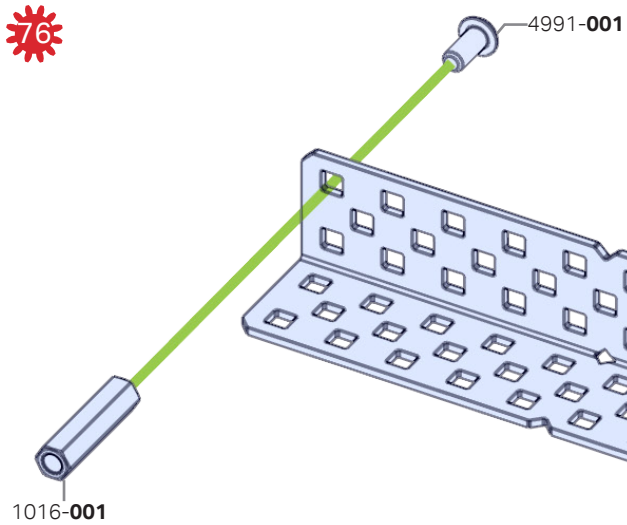
1x 4990-001



1x 1014-001

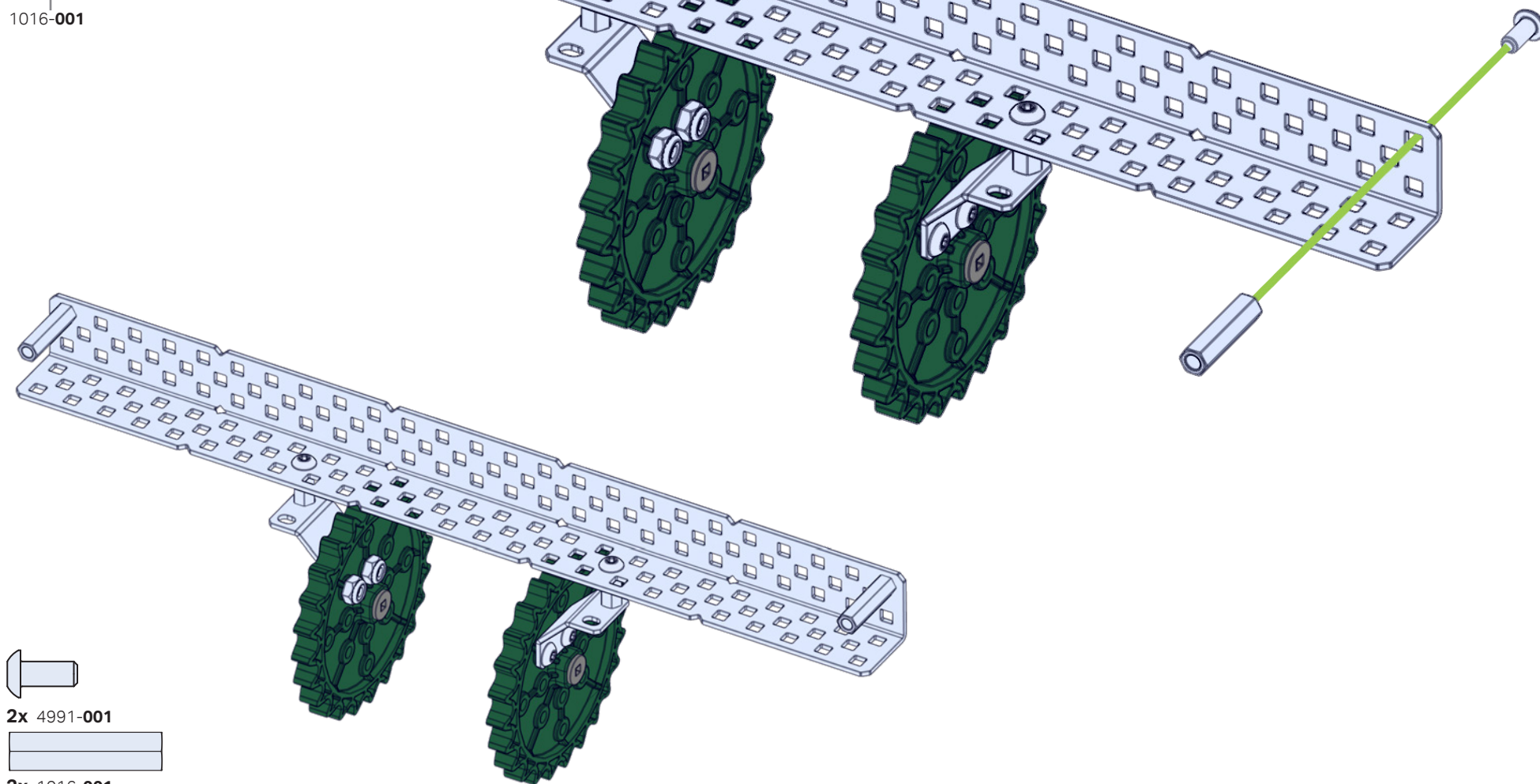


2x 4990-001



1016-001

4991-001



2x 4991-001

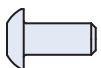
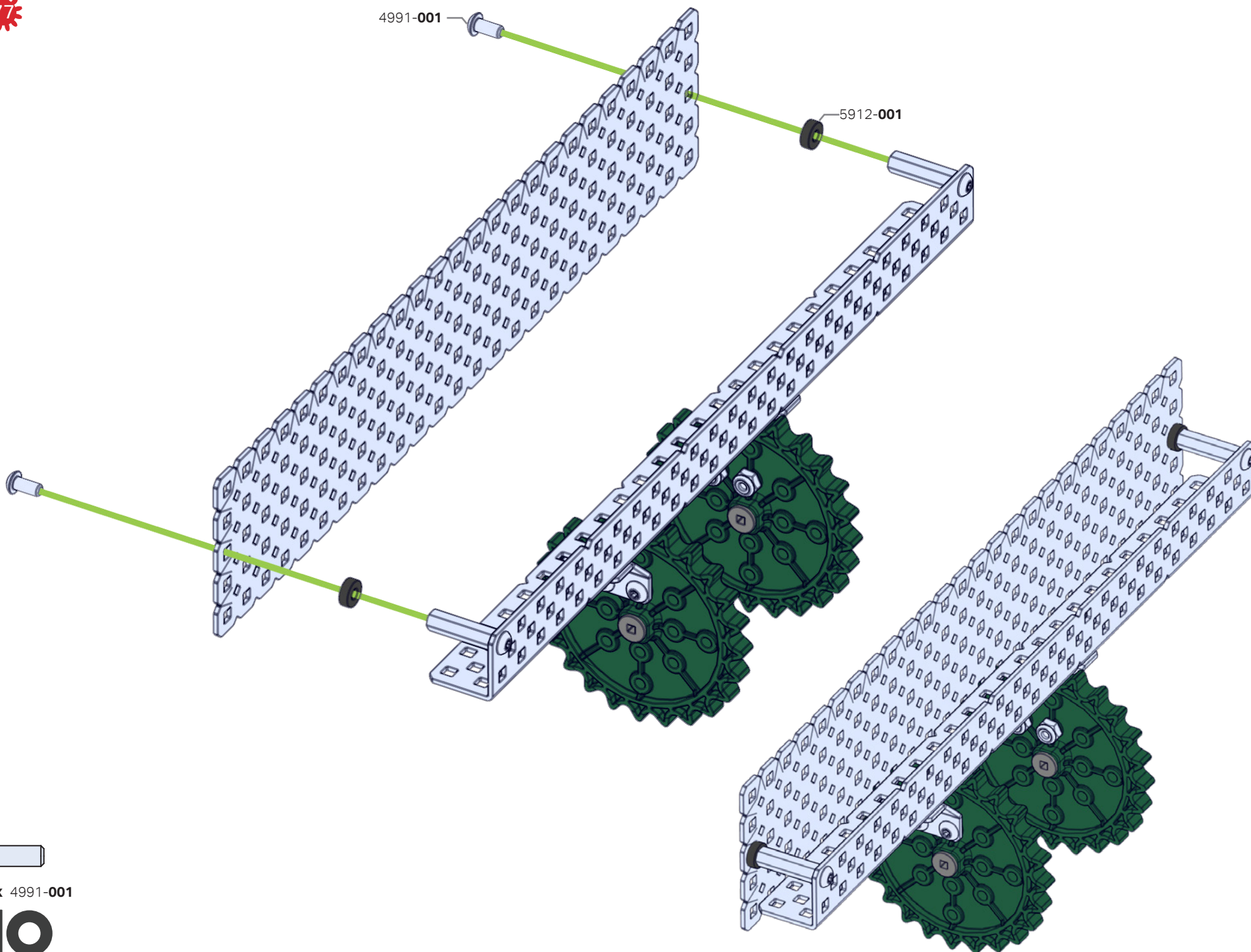


2x 1016-001



4991-001

5912-001



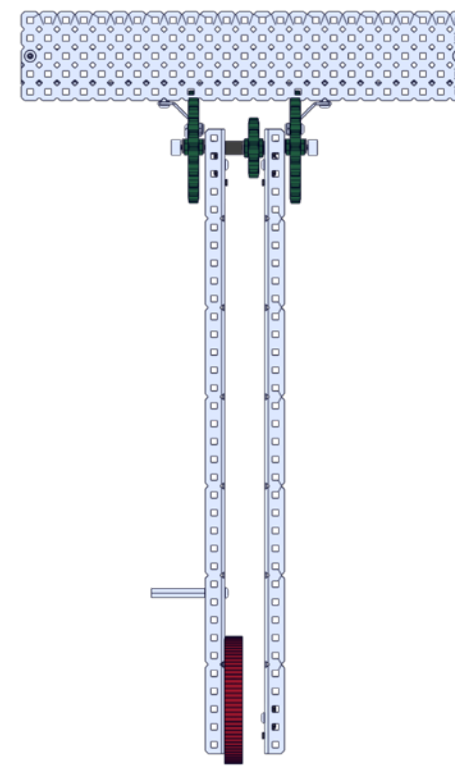
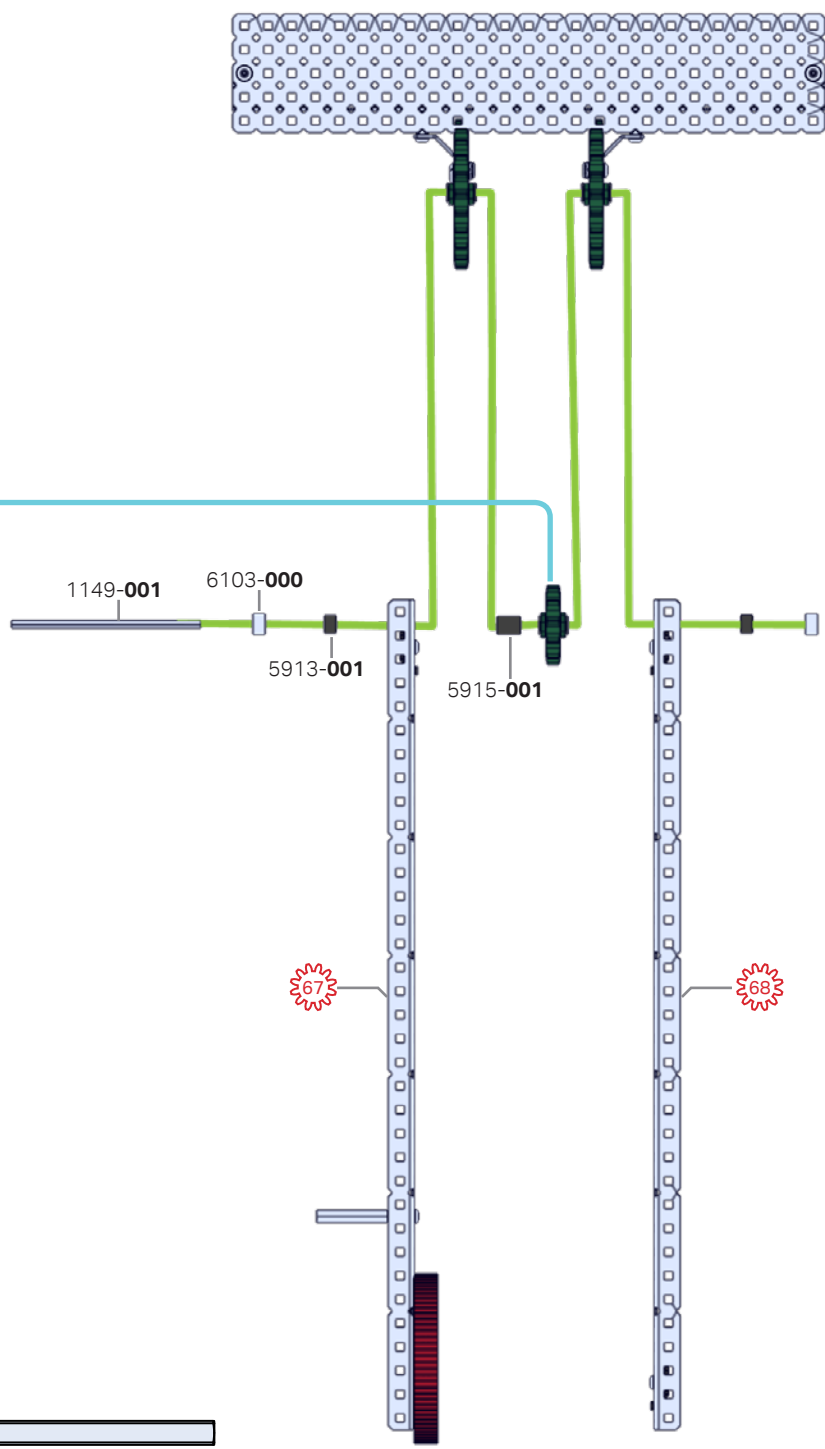
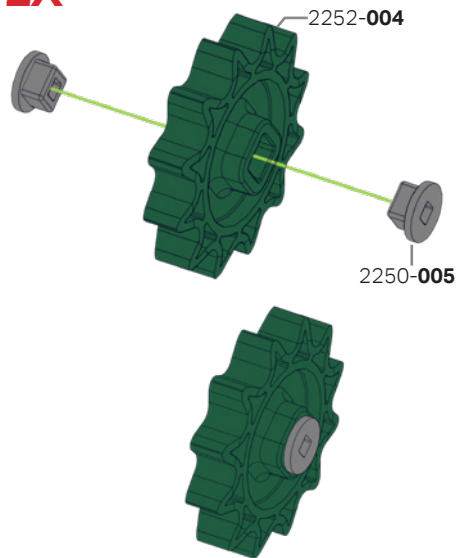
2x 4991-001



2x 5912-001



2X



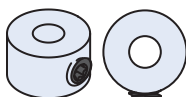
4x 2250-005



2x 5913-001

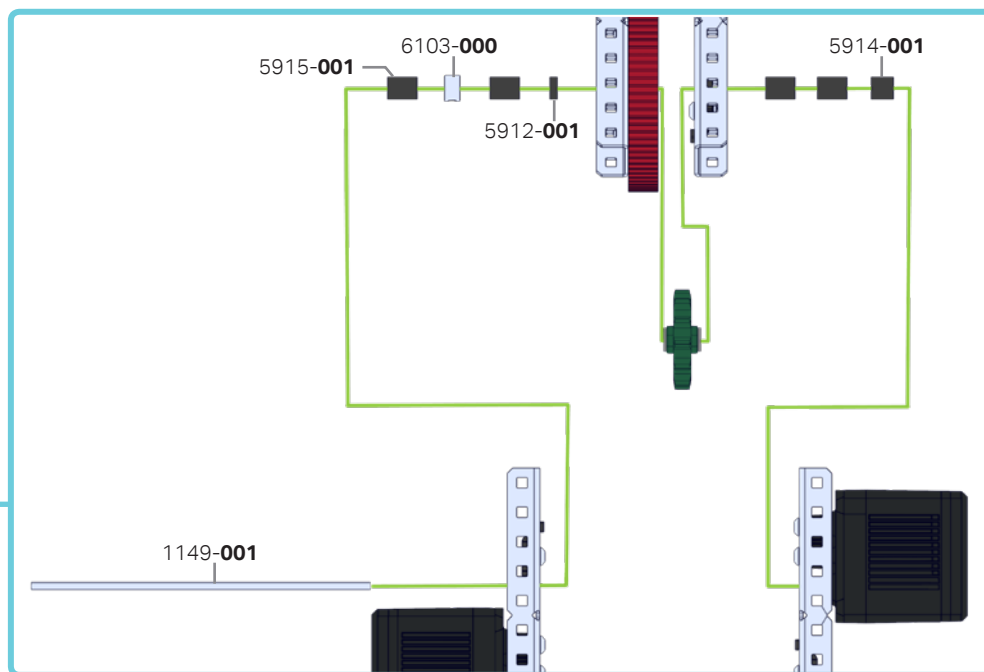
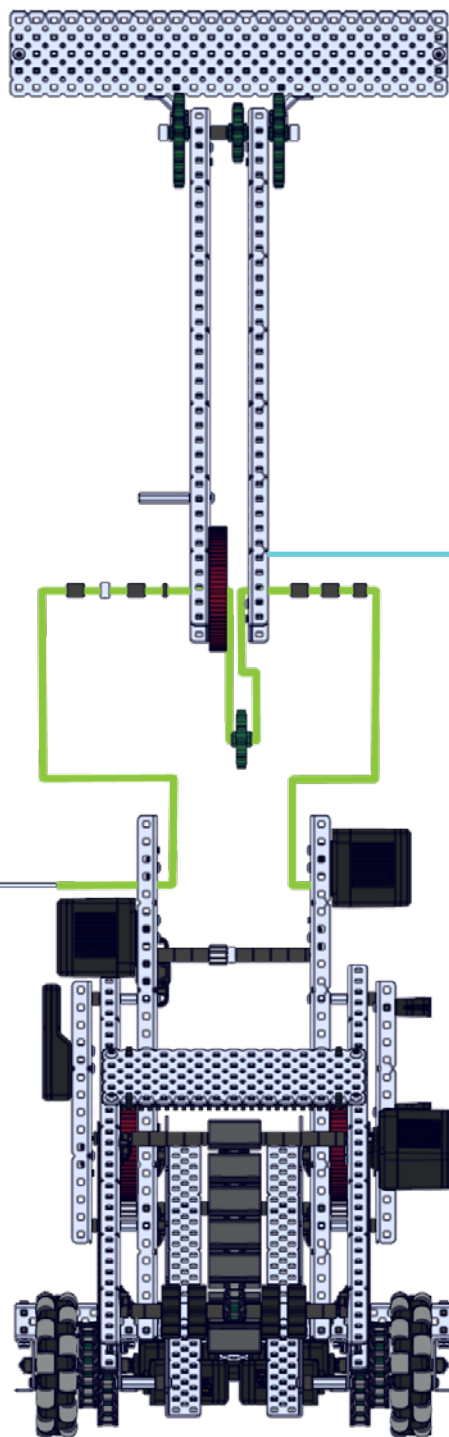


1x 5915-001



2x 6103-000

1x 4 in 1149-001



1x 5.75in 1149-001



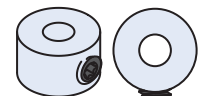
1x 5912-001



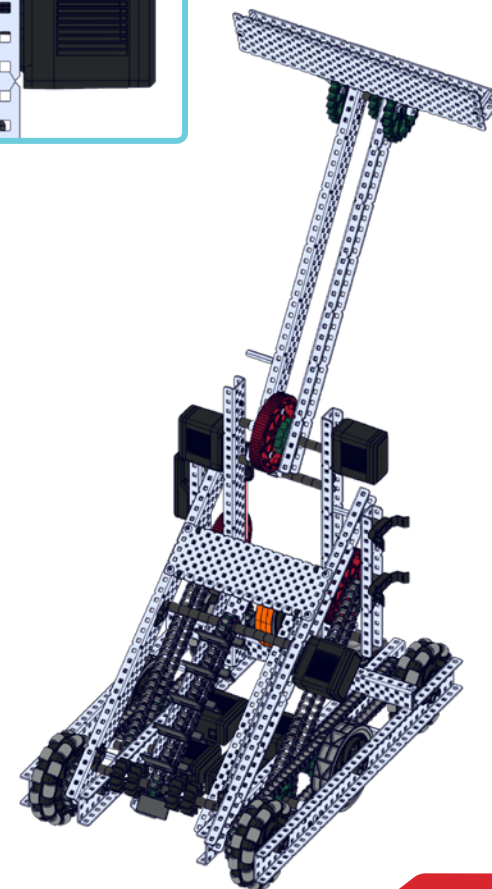
1x 5914-001

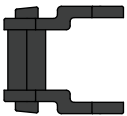
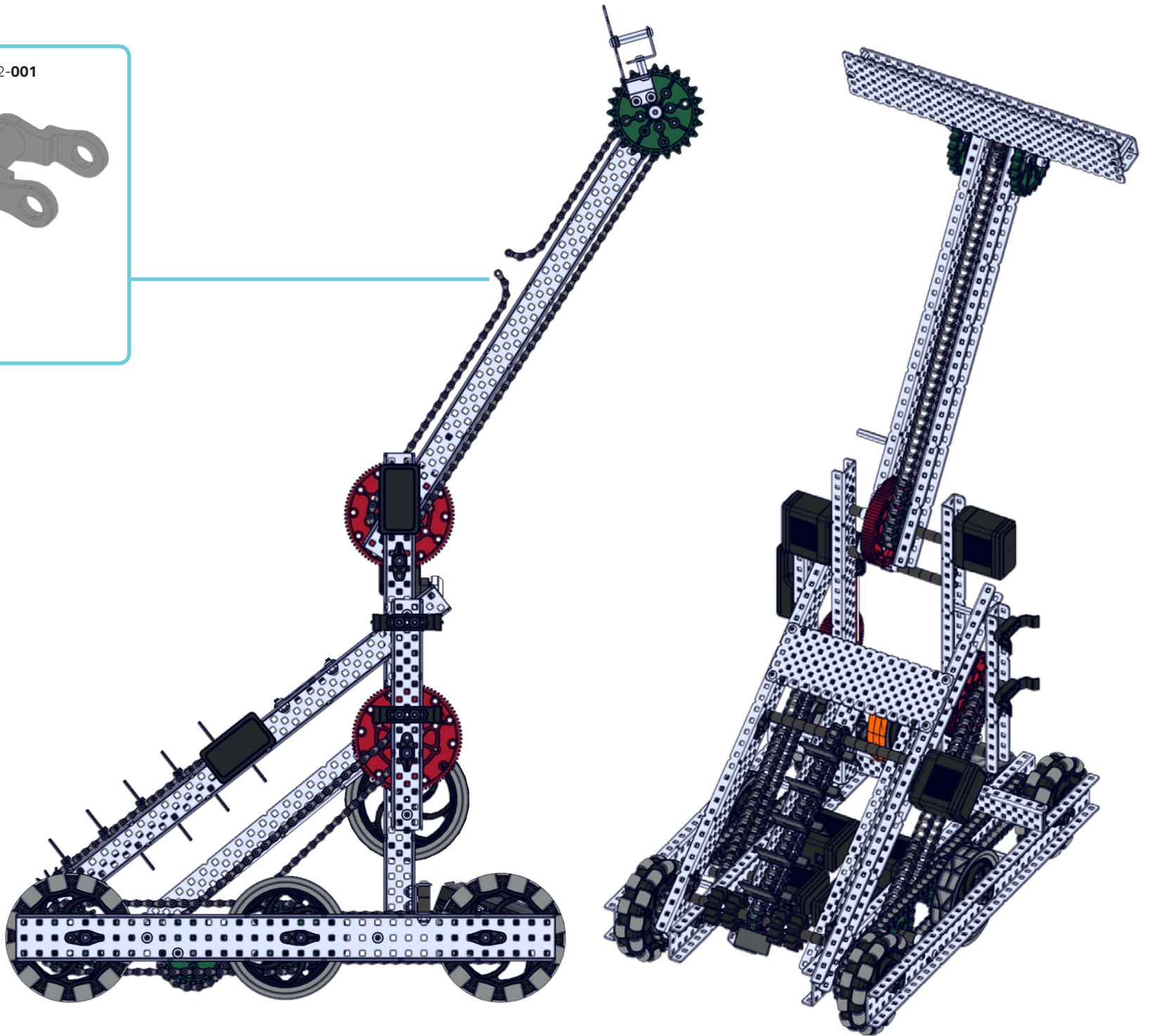
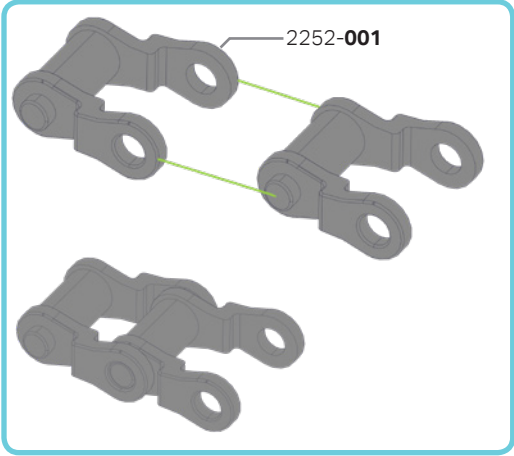


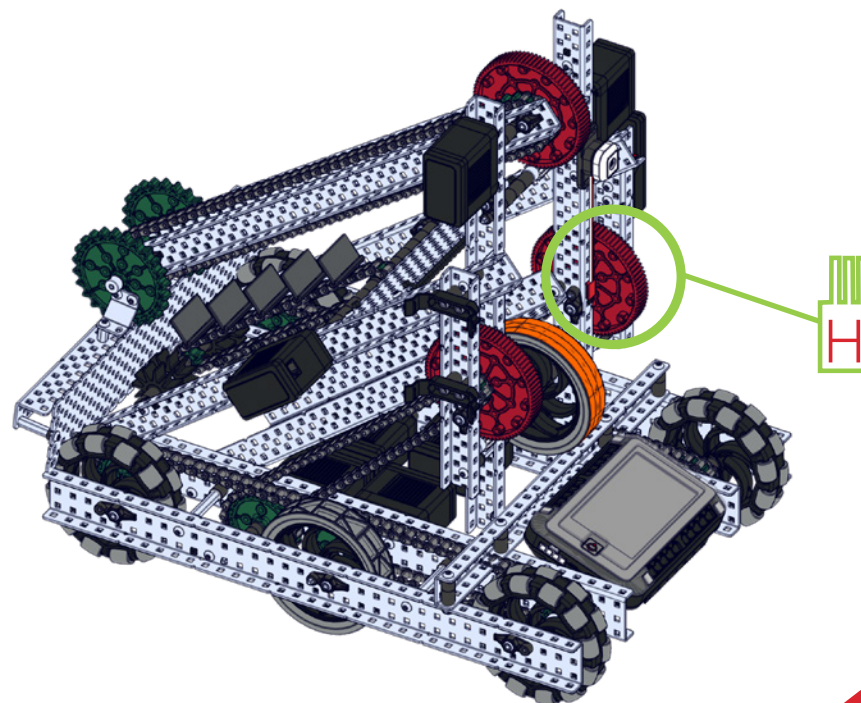
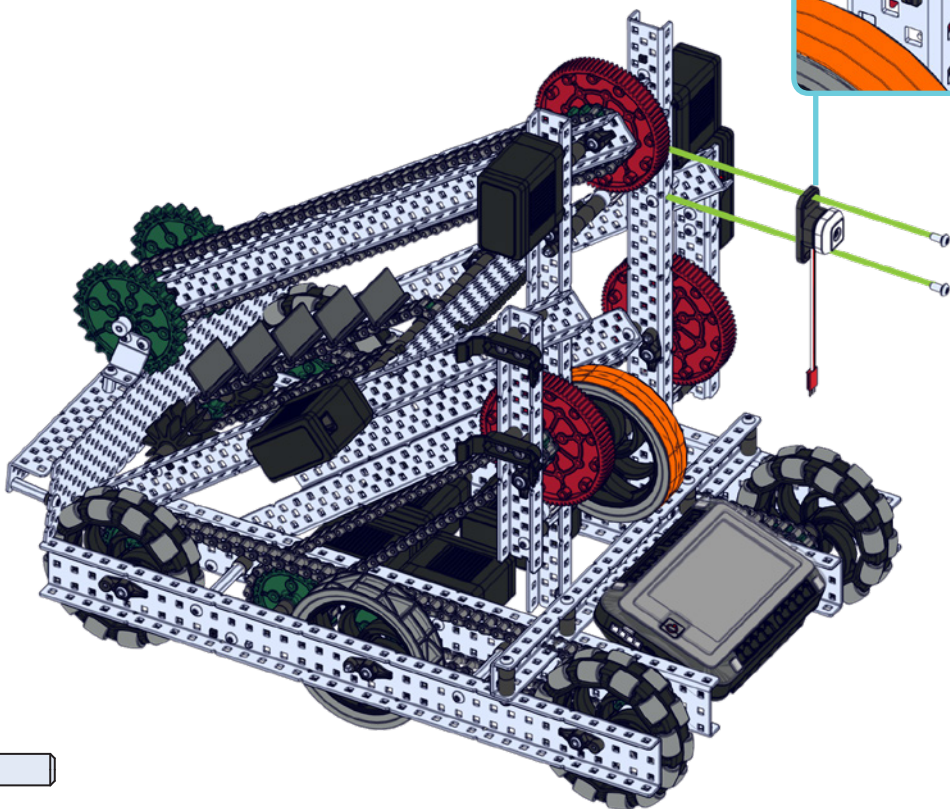
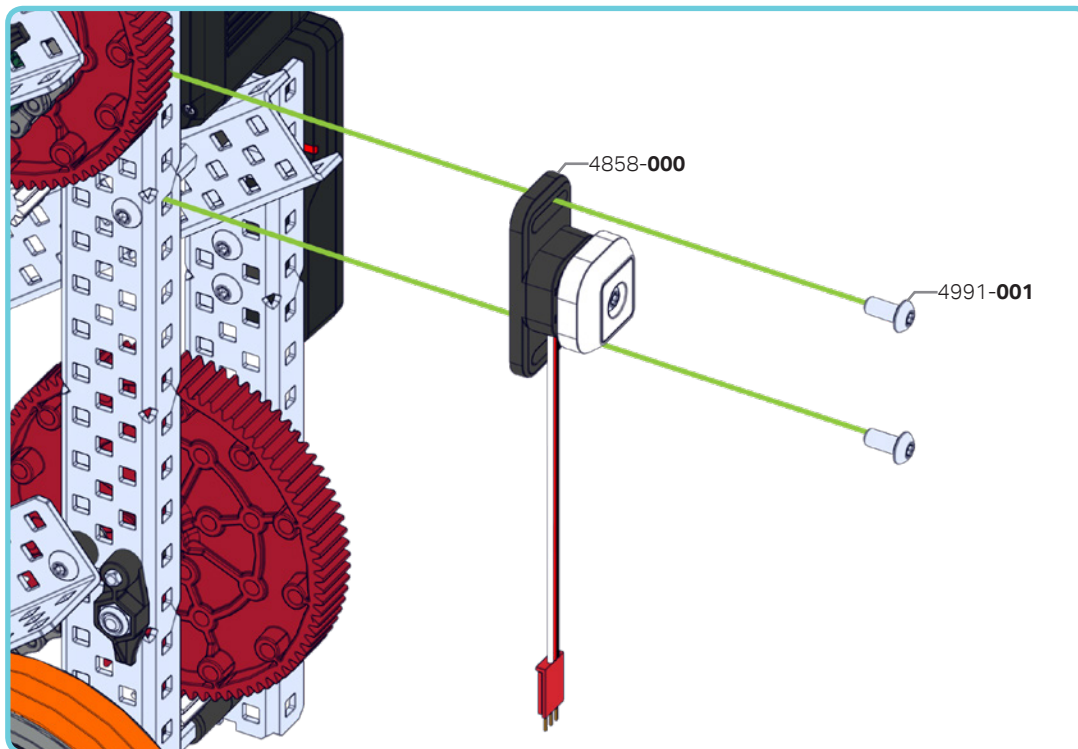
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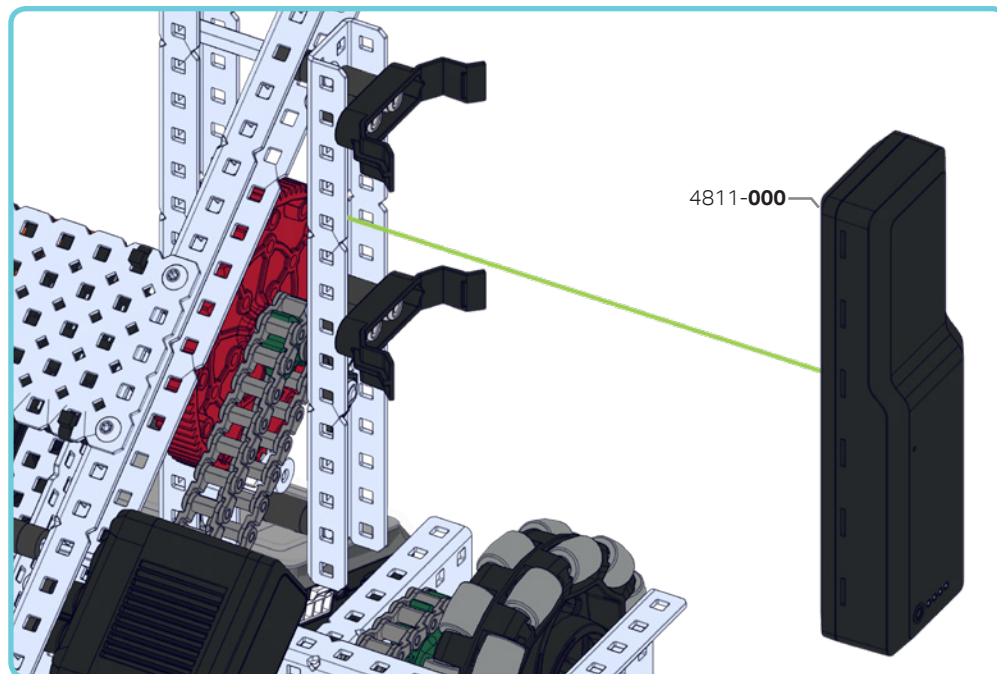
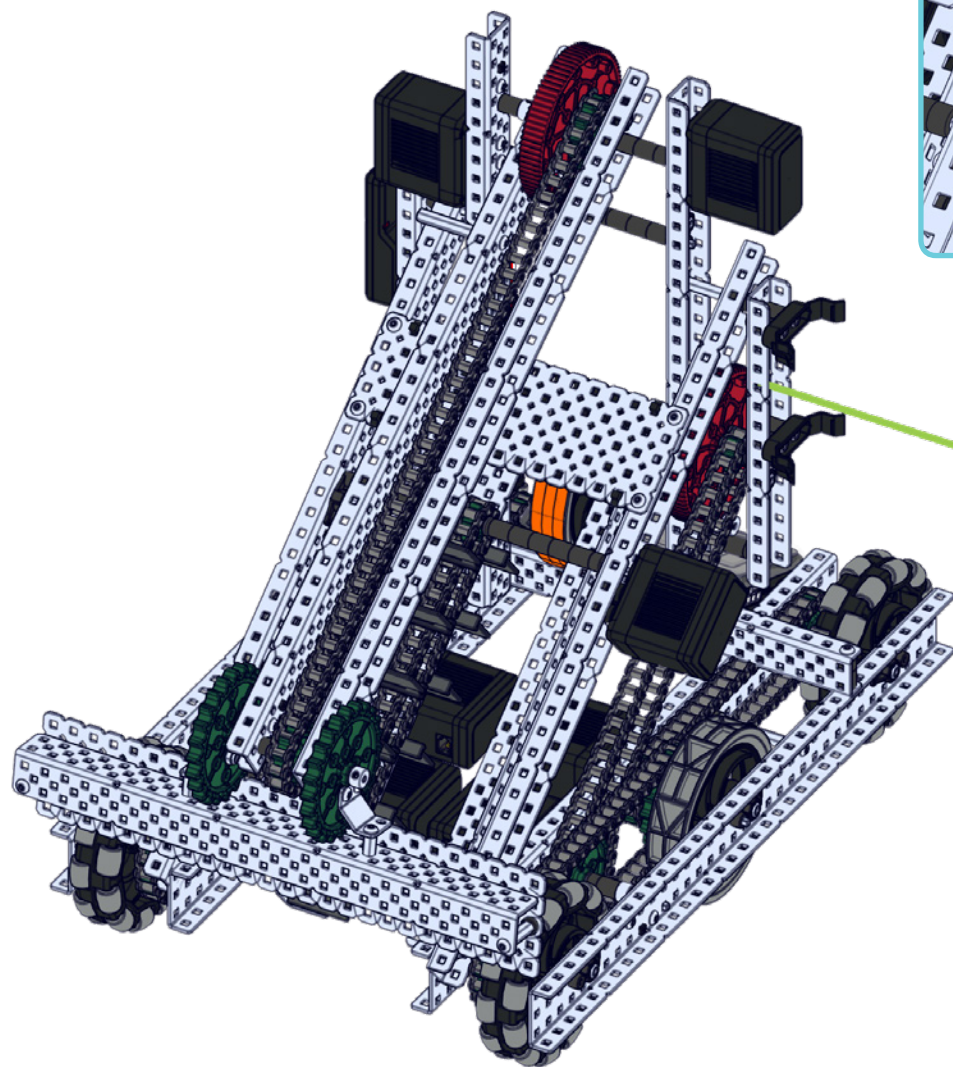
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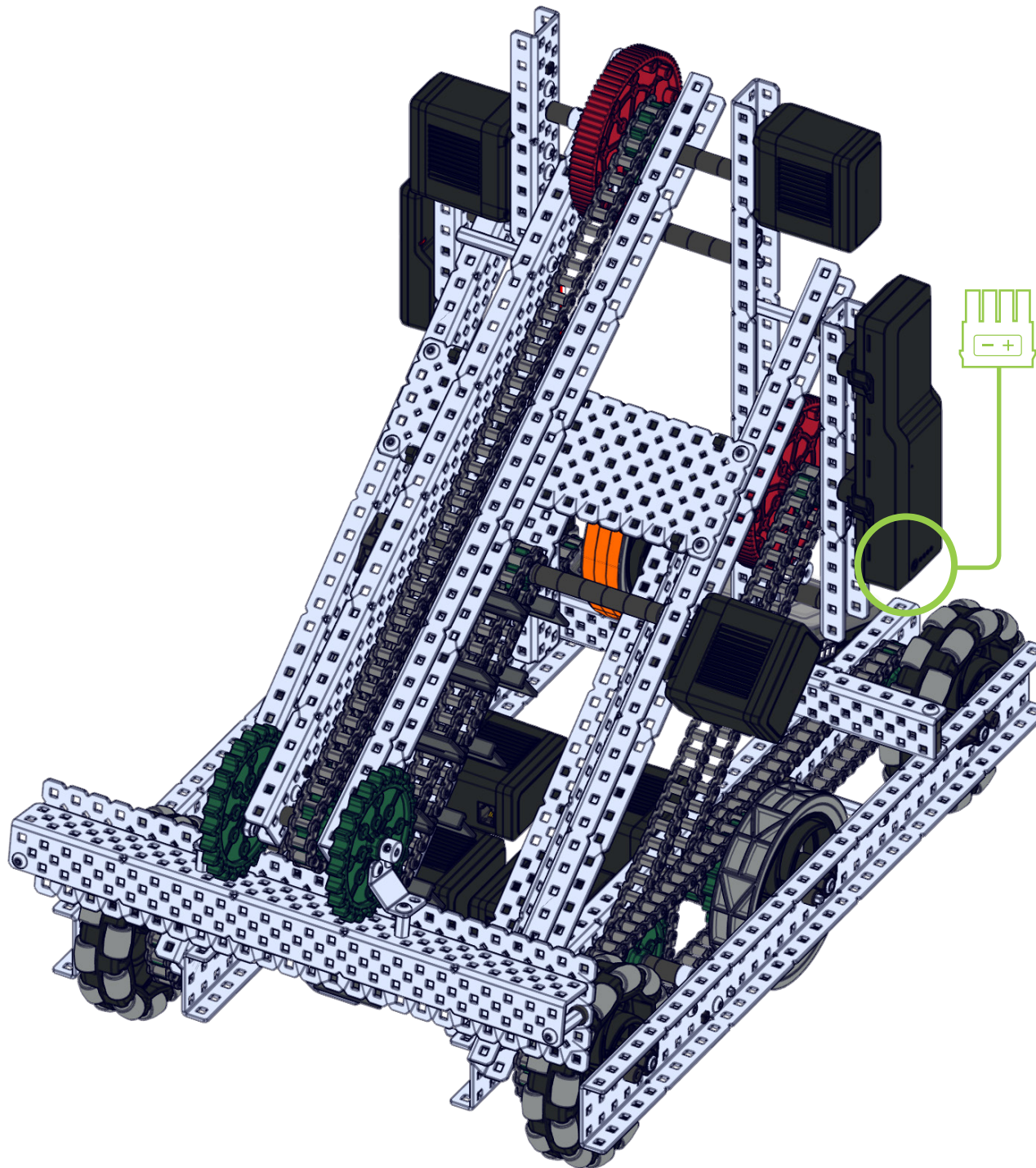


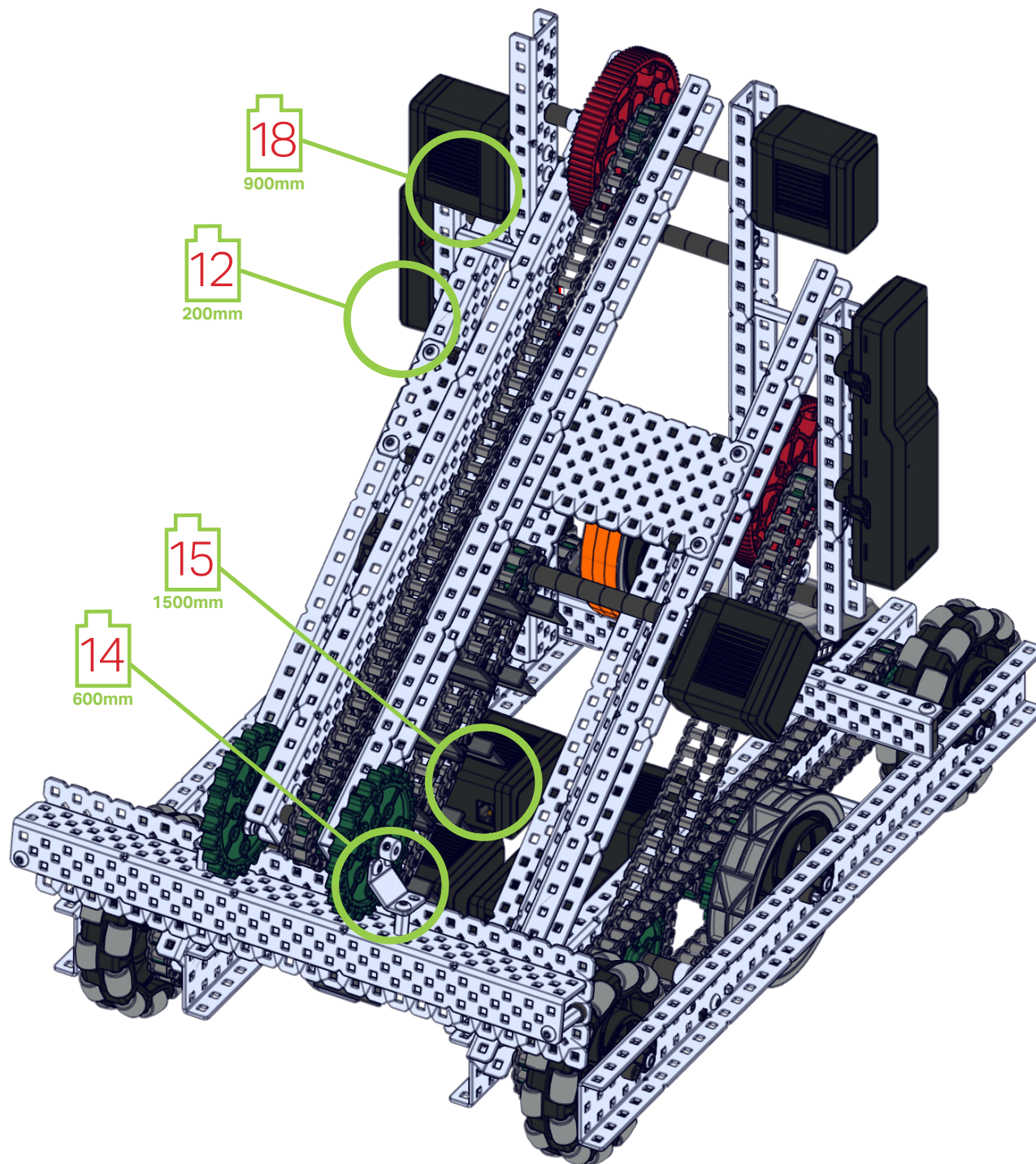


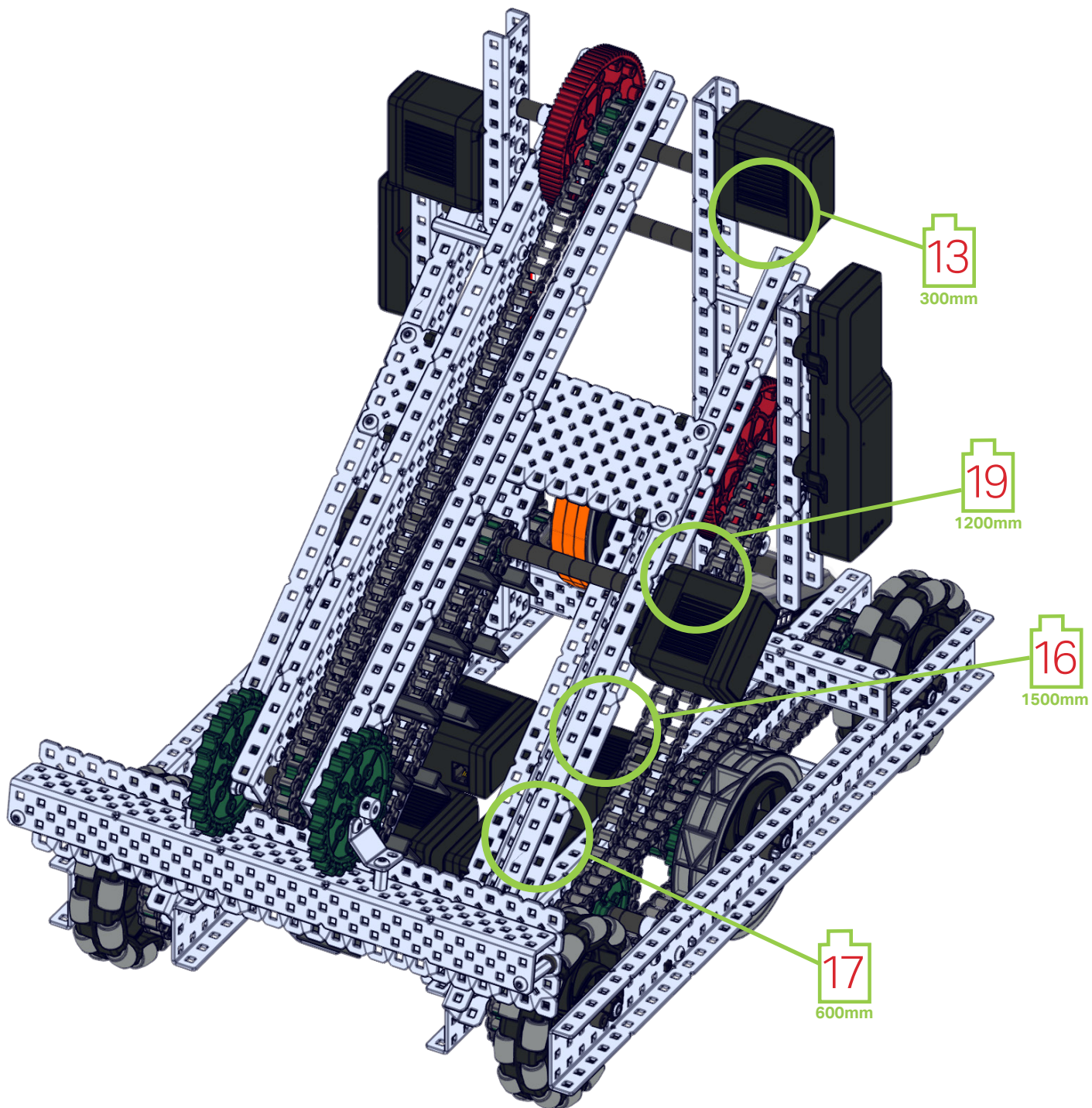


2x 4991-001









Super Flip Build Instructions

276-8001-752 Rev1



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